

Universitat d'Alacant  
Universidad de Alicante

DEPARTAMENTO DE TECNOLOGÍA INFORMÁTICA Y COMPUTACION

Tesis en contutela con la  
UNIVERSIDADE FEDERAL DO RIO GRANDE DO SUL (UFRGS)

# **Use of Approximate Triple Modular Redundancy for Fault Tolerance in Digital Circuits**

**Iuri Albandes Cunha Gomes**

Tesis presentada para aspirar al grado de  
DOCTOR POR LA UNIVERSIDAD DE ALICANTE  
PROGRAMA DE DOCTORADO EN INFORMATICA

Directores

**Dr. Sergio Cuenca-Asensi**

**Dr. Fernanda Gusmão de Lima Kastensmidt**

Agosto 2018

UNIVERSIDADE FEDERAL DO RIO GRANDE DO SUL  
INSTITUTO DE INFORMÁTICA  
PROGRAMA DE PÓS-GRADUAÇÃO EM MICROELETRÔNICA

IURI ALBANDES CUNHA GOMES

**Use of Approximate Triple Modular  
Redundancy for Fault Tolerance in Digital  
Circuits**

Thesis presented in partial fulfillment  
of the requirements for the degree of  
Doctor of Microelectronics

Advisor: Prof. Dr. Fernanda Kastensmidt  
Coadvisor: Prof. Dr. Sergio Cuenca

Porto Alegre  
August 2018

## CIP — CATALOGING-IN-PUBLICATION

Albandes Cunha Gomes, Iuri

Use of Approximate Triple Modular Redundancy for Fault Tolerance in Digital Circuits / Iuri Albandes Cunha Gomes. – Porto Alegre: PGMICRO da UFRGS, 2018.

140 f.: il.

Thesis (Ph.D.) – Universidade Federal do Rio Grande do Sul. Programa de Pós-Graduação em Microeletrônica, Porto Alegre, BR-RS, 2018. Advisor: Fernanda Kastensmidt; Coadvisor: Sergio Cuenca.

1. Approximate Circuits. 2. Approximate-TMR. 3. Multi-Objective Optimization Genetic Algorithm. 4. Fault Tolerance. 5. Single Event Effects. I. Kastensmidt, Fernanda. II. Cuenca, Sergio. III. Título.

UNIVERSIDADE FEDERAL DO RIO GRANDE DO SUL

Reitor: Prof. Rui Vicente Oppermann

Vice-Reitora: Profª. Jane Fraga Tutikian

Pró-Reitor de Pós-Graduação: Prof. Celso Giannetti Loureiro Chaves

Diretora do Instituto de Informática: Profª. Carla Maria Dal Sasso Freitas

Coordenadora do PGMICRO: Prof. Fernanda Gusmão de Lima Kastensmidt

Bibliotecária-chefe do Instituto de Informática: Beatriz Regina Bastos Haro

## ABSTRACT

Triple Modular Redundancy (TMR) is a well-known mitigation technique, which provides a full masking capability to single faults, although at a great cost in terms of area and power consumption. For that reason, partial redundancy is often applied instead to alleviate these overheads. In this context, Approximate TMR, which is the implementation of TMR with approximate versions of the target circuit, has emerged in recent years as an alternative to partial replication, with the advantage of optimizing the trade-off between error coverage and area overhead. Several techniques for approximate circuit generation already exist in the literature, each one with its pros and cons. This work does further study of the ATMR technique that evaluating the cost-benefit between area increase and coverage of approach failures. The first contribution is a new idea for the approximate-TMR approach where all of the redundant modules are approximate version of the original design, therefore allowing the creation of ATMR circuits with very low area overhead, we named this technique as Full-ATMR or just FATMR. The work also presents a novel approach for implementing approximate ATMR, in an automatic way, that combines an approximate gate library (ApxLib) with a Multi-Objective Optimization Genetic Algorithm (MOOGA). The algorithm performs a blind search, over the huge solution space, optimizing error coverage and area overhead altogether. Experiments compare our approach with a state of the art technique showing an improvement of trade-offs for different benchmark circuits. The last contribution is another novel approach to design ATMR circuits, it combines the idea of approximate library and heuristic. The approach uses testability and observability techniques in order to take decision on how to best approximate a circuit.

**Keywords:** Approximate Circuits. Approximate-TMR. Multi-Objective Optimization Genetic Algorithm. Fault Tolerance. Single Event Effects.

# **Uso de Redundancia Modular Tripla Aproximada para Tolerancia a Falhas em Circuitos Digitais**

## **RESUMO**

Redundância Modular Tripla (TMR) é uma técnica de mitigação bem conhecida, que fornece uma capacidade de mascaramento total para falhas únicas, embora com um grande custo em termos de área e consumo de energia. Por esse motivo, a redundância parcial é frequentemente aplicada para aliviar esses custos extras em área. Neste contexto, o TMR-aproximado (ATMR), que é a implementação do TMR com versões aproximadas do circuito original, emergiu nos últimos anos como uma alternativa à replicação parcial, com a vantagem de otimizar o trade-off entre a cobertura de erro e custo extra de área. Várias técnicas para geração de circuitos aproximados já existem na literatura, cada uma com seus prós e contras. Este trabalho estuda ainda mais a técnica ATMR avaliando o custo-benefício entre aumento de área e cobertura de falhas. A primeira contribuição é uma nova ideia para a abordagem TMR-aproximado, em que todos os módulos redundantes do TMR são uma versão aproximada do design original, permitindo assim a criação de circuitos ATMR com custo de área muito baixo, denominamos esta técnica como Full-ATMR ou apenas FATMR. O trabalho também apresenta uma abordagem inovadora para a implementação de ATMR aproximado, de forma automática, que combina uma biblioteca de portas lógicas aproximada (ApxLib) com um Algoritmo Genético de Otimização Multi-Objetivo (MOOGA). O algoritmo executa uma pesquisa cega, sobre o enorme espaço de solução, otimizando a cobertura de erros e o custo extra de área. As experiências comparam nossa abordagem com o técnicas estado da arte mostrando uma melhoria para diferentes circuitos testados. Como ultima contribuição temo outra nova abordagem para geração automática de circuitos ATMR, neste caso o conceito de biblioteca aproximada (ApxLib) é usando em conjunto com uma heurística. Essa abordagem usa técnicas de testabilidade e observabilidade para tomar decisões de como gerar o melhor circuito aproximado.

**Palavras-chave:** Tolerancia a Falhas, Circuitos Aproximados, ATMR, Full-ATMR, Algoritmos Genéticos para Otimização Multi-Objetivos.

## **LIST OF ABBREVIATIONS AND ACRONYMS**

ATMR	Approximate Triple Modular Redudancy
ApxLib	Approximate Library
CGP	Cartesian Genetic Programming
DUT	Design Under Test
DWC	Duplication With Comparison
FATMR	Full Approximate Triple Modular Redudancy
GP	Genetic Programming
HDL	Hardware Level Language
IC	Integrated Circuit
MOOGA	Multi-Objective Optimization Genetic Algorithm
NMR	N-tuple Modular Redundancy
RTL	Register Transfer Level
SEE	Single-Event Effect
SEL	Single-Event Latch-up
SET	Single-Event Transient
SEU	Single-Event Upset
TID	Total Ionizing Dose
TMR	Triple Modular Redudancy

## LIST OF FIGURES

Figure 1.1 Moore's law fitting in the period 1971–2011. (GUARNIERI, 2016).....	13
Figure 2.1 Charge collection mechanism for a SEE .....	18
Figure 2.2 Charge generation and collection phases in a reverse-biased junction and the resultant current pulse caused by the passage of a high-energy ion. (BAUMANN, 2005).....	19
Figure 2.3 Single event upset in different types of memory elements. (MUNTEANU; AUTRAN, 2008).....	20
Figure 2.4 Logical masking. Adapted from (MUNTEANU; AUTRAN, 2008).....	21
Figure 2.5 Electrical masking. Adapted from (MUNTEANU; AUTRAN, 2008).....	22
Figure 2.6 Temporal masking. Adapted from (MUNTEANU; AUTRAN, 2008).....	22
Figure 2.7 Logic level simulation of a SET (MUNTEANU; AUTRAN, 2008) .....	23
Figure 2.8 Electric level simulation of a SEE .....	24
Figure 2.9 SRAM cell 3D simulation. (MUNTEANU; AUTRAN, 2008) .....	25
Figure 2.10 Mixed-mode simulations. (MUNTEANU; AUTRAN, 2008) .....	26
Figure 3.1 TMR scheme.....	28
Figure 3.2 Majority voter circuit.....	28
Figure 3.3 Majority voter circuit.....	28
Figure 3.4 Majority voter circuit.....	29
Figure 3.5 Minterms relationship between functions G and H .....	31
Figure 3.6 Minterms relationship between functions G and F.....	32
Figure 3.7 ATMR scheme composed by one original module and two approxi- mated modules (F and H).....	36
Figure 3.8 Illustration of the $F \subseteq G \subseteq H$ relation. Gray area represent the $G =$ $F = H$ state. White are shows the $G = F \neq H$ and $G = H \neq F$ states.....	37
Figure 3.9 Vectors, minterms and maxterms analysis.....	41
Figure 3.10 Unidirectional fault approximation examples. ....	44
Figure 3.11 Cartesian genetic programming schema. (SANCHEZ-CLEMENTE et al., 2016) .....	45
Figure 3.12 CGP individual example. (SANCHEZ-CLEMENTE et al., 2016) .....	46
Figure 4.1 Z is a non comparable function. ....	48
Figure 4.2 Functions needed to compose the G function.....	49
Figure 4.3 Candidate functions to compose the F and H function.....	49
Figure 4.4 Graphical representation of the relationship of functions for a Full-ATMR composed by $F_1, F_2$ and $H_x$ . Grey area is protected, i.e, all functions converge to the same value.....	52
Figure 4.5 Graphical representation of the relationship of functions for a Full-ATMR composed by $F_x$ , $H_1$ and $H_2$ . Grey area is protected, i.e, all functions con- verge to the same value. ....	54
Figure 4.6 Graphical representation of the relationship of functions for a Full-ATMR only by F functions or H functions. Grey area is protected, i.e, all functions converge to the same value. ....	54
Figure 4.7 Methodology used to generate results for ATMR/FATMR circuits.....	55
Figure 4.8 4-bit Ripple-carry adder with TMR/ATMR.....	58
Figure 5.1 Approximate library approach: each cell can be replaced by an approx- imated gate from the library. ....	62

Figure 5.2 Approximate library approach: approximations possibilities for $g_1$ XOR2 gate. ....	63
Figure 5.3 Approximate library approach: approximations possibilities for $g_2$ and $g_3$ gates. ....	63
Figure 5.4 Karnaugh map for the final over-approximate functions of $G$ . ....	64
Figure 5.5 Karnaugh map for the final under-approximate functions of $G$ . ....	64
Figure 5.6 Parity analysis example. ....	66
Figure 5.7 Approximate library approach, where each cell can be replaced by an approximate function from the library. ....	67
Figure 5.8 Karnaugh map for the final under-approximate functions of $G$ . ....	68
Figure 5.9 Karnaugh map for the final under-approximate functions of $G$ . ....	68
Figure 5.10 Approximate library approach, where each cell can be replaced by an approximate function from the library. ....	69
Figure 5.11 Approximate library approach, where each cell can be replaced by an approximate function from the library. ....	70
Figure 5.12 Karnaugh map for the final under-approximate functions of $G$ . ....	70
Figure 5.13 Approximate library approach, where each cell can be replaced by an approximate function from the library. ....	70
Figure 5.14 Approximate library approach, where each cell can be replaced by an approximate function from the library. ....	71
Figure 5.15 Karnaugh map for the final under-approximate functions of $G$ . ....	71
Figure 6.1 Exponential growth of solution for the ApxLib approach. ....	73
Figure 6.2 Original circuit $G$ .....	74
Figure 6.3 Original circuit $G$ chromosomes. ....	75
Figure 6.4 Over-approximated individual genotype created by mutation.....	77
Figure 6.5 Under-approximated individual genotype created by mutation .....	78
Figure 6.6 Single point crossover. ....	78
Figure 6.7 Circuit $G$ informations. ....	79
Figure 6.8 Circuit ATMR <sub>1</sub> informations. ....	80
Figure 6.9 Circuit ATMR <sub>2</sub> informations. ....	80
Figure 6.10 Single point crossover example. ....	80
Figure 6.11 Pareto-front of a Min–Min problem .....	81
Figure 6.12 Population Sorting and Selection using NSGA2 .....	82
Figure 6.13 MOOGA+ApxLib Algorithm flow .....	83
Figure 6.14 ATMR population for benchmark newtag .....	85
Figure 6.15 ATMR population for benchmark majority .....	85
Figure 6.16 ATMR population for benchmark clpl.....	86
Figure 6.17 ATMR population for benchmark cm82a.....	86
Figure 6.18 ATMR population for benchmark rd73 .....	87
Figure 6.19 3d plot for benchmark newtag .....	88
Figure 6.20 3d plot for benchmark majority .....	88
Figure 6.21 3d plot for benchmark clpl.....	89
Figure 6.22 3d plot for benchmark cm82a.....	90
Figure 6.23 3d plot for benchmark rd73 .....	90
Figure 6.24 Results for benchmark newtag: comparison between approaches .....	91
Figure 6.25 Results for benchmark majority: comparison between approaches .....	91
Figure 6.26 Results for benchmark clpl: comparison between approaches.....	92
Figure 6.27 Results for benchmark cm82a: comparison between approaches .....	92
Figure 6.28 Results for benchmark rd73: comparison between approaches .....	93

Figure 7.1 Circuit c1 .....	95
Figure 7.2 Correlation graph for benchmark majority .....	97
Figure 7.3 Correlation graph for benchmark newtag .....	97
Figure 7.4 Correlation graph for benchmark rd73 .....	98
Figure 7.5 Correlation graph for benchmark t481 .....	98
Figure 7.6 Circuit c1 over-approximations .....	99
Figure 7.7 Heuristic approach 1 flowchart (small circuits) .....	101
Figure 7.8 Heuristic approach 2 flowchart (larger circuits) .....	102
Figure 7.9 Comparison between ATMR generated by heuristic and genetic approaches for the circuit majority.....	104
Figure 7.10 Comparison between ATMR generated by heuristic and genetic approaches for the circuit clpl.....	105
Figure 7.11 Comparison between ATMR generated by heuristic and genetic approaches for the circuit cm82a.....	106
Figure 7.12 Comparison between ATMR generated by heuristic and genetic approaches for the circuit rd73 .....	106
 Figure A.1 Representación gráfica de la relación de funciones para un Full-ATMR compuesto por dos funciones sub-aproximadas y una sobre-aproximada. El área gris está protegida, es decir, todas las funciones convergen al mismo valor.	117
Figure A.2 Representación gráfica de la relación de funciones para un Full-ATMR compuesto por dos funciones sobre-aproximadas y una sub-aproximada. El área gris está protegida, es decir, todas las funciones convergen al mismo valor.	118
Figure A.3 Representación gráfica de la relación de funciones para un Full-ATMR solo mediante funciones F o funciones H. El área gris está protegida, es decir, todas las funciones convergen al mismo valor .....	118
Figure A.4 Z is a non comparable function. ....	119
Figure A.5 Biblioteca aproximada: cada puerta lógica puede ser reemplazada por una puerta aproximada de la biblioteca. ....	121
Figure A.6 Mapa de Karnaugh para las funciones sobre-aproximadas finales de $G$ . ....	122
Figure A.7 Mapa de Karnaugh para las funciones sub-aproximadas finales de $G$ .....	123
Figure A.8 MOOGA+ApxLib Algorithm flow .....	125
Figure A.9 Original circuit $G$ .....	126
Figure A.10 Original circuit $G$ chromosomes.....	126
Figure A.11 Single point crossover.....	128
Figure A.12 pasos del enfoque heurístico.....	130
Figure A.13 Resultados para el benchmark newtag: comparación entre enfoques .....	131
Figure A.14 Resultados para el benchmark majority: comparación entre enfoques .....	131
Figure A.15 Resultados para el benchmark clpl: comparación entre enfoques .....	132
Figure A.16 Resultados para el benchmark cm82a: comparación entre enfoques .....	132
Figure A.17 Resultados para el benchmark rd73: comparación entre enfoques .....	133
Figure A.18 Comparación entre ATMR generada por aproximaciones heurísticas y genéticas para el circuito majority. ....	135
Figure A.19 Comparación entre ATMR generada por aproximaciones heurísticas y genéticas para el circuito clpl.....	135
Figure A.20 Comparación entre ATMR generada por aproximaciones heurísticas y genéticas para el circuito cm82a. ....	136
Figure A.21 Comparación entre ATMR generada por aproximaciones heurísticas y genéticas para el circuito rd73. ....	137

## LIST OF TABLES

Table 3.1 Example of $G \subseteq H$ relation .....	31
Table 3.2 Example of $F \subseteq G$ relation.....	32
Table 3.3 Truth table of G and its over-approximated functions ( $H_1$ , $H_2$ and $H_3$ ).....	34
Table 3.4 Truth table of G and its under-approximated functions ( $F_1$ , $F_2$ and $F_3$ ).....	35
Table 3.5 Size and convergence for approximated functions derived from $G = A * (B + C)$ .....	35
Table 3.6 Truth table for a ATMR scheme.....	37
Table 3.7 Truth table of a ATMR scheme. Fault in one of the modules while in a protected vectors. ....	38
Table 3.8 Truth table of a ATMR scheme. Fault in H module during a $G = F \neq H$ state. ....	39
Table 3.9 Truth table of a ATMR scheme. Fault in G module during a $G = F \neq H$ state. ....	39
Table 3.10 Truth table of a ATMR scheme. Fault in F module during a $G = H \neq F$ state. ....	40
Table 3.11 Truth table of a ATMR scheme. Fault in H module during a $G = F \neq H$ state.....	41
 Table 4.1 Not comparable relation example.....	48
Table 4.2 Characteristics of candidate functions.....	49
Table 4.3 Candidate function selection example.....	50
Table 4.4 Truth table for candidates functions.....	51
Table 4.5 Truth table for a FATMR composed by $F_1, F_2$ and $H_1$ .....	52
Table 4.6 Truth table for a FATMR composed by $F_1, F_2$ and $H_2$ .....	53
Table 4.7 Truth table for a FATMR composed by $F_1, H_1$ and $H_2$ . ....	53
Table 4.8 Under-approximations for $G$ .....	56
Table 4.9 Over-approximations for $G$ .....	56
Table 4.10 Results for case-study 1.....	57
Table 4.11 Ripple-carry adder approximations .....	58
Table 4.12 Results for case-study 2 .....	60
 Table 5.1 XOR gate over-approximate possibilities using ApxLib.....	62
Table 5.2 XOR gate under-approximate possibilities using ApxLib. ....	64
Table 5.3 Parity analysis summary.....	67
 Table 6.1 Original circuit $G$ genes evaluation.....	75
Table 6.2 Benchmarks characteristics .....	84
Table 6.3 Population size .....	87
 Table 7.1 Testability and observability evaluation example.....	96
Table 7.2 Testability and observability measures.....	96
Table 7.3 Correlation: number of different bits vs error rate .....	98
Table 7.4 Truth table of candidate approximations .....	100
Table 7.5 Benchmarks characteristics .....	103
Table 7.6 Execution time: MOOGA vs Heuristic .....	103
Table 7.7 Results highlights. ....	107
 Table A.1 Truth table for candidates functions.....	116
Table A.2 Truth table for a FATMR composed by $F_1, F_2$ and $H_1$ .....	116

Table A.3	Truth table for a FATMR composed by $F_1, F_2$ and $H_2$ .....	117
Table A.4	Truth table for a FATMR composed by $F_1, H_1$ and $H_2$ .....	117
Table A.5	Not comparable relation example.....	119
Table A.6	Posibilidades de sobre-aproximacion para puerta XOR.....	121
Table A.7	Posibilidades de sub-aproximacion para puerta XOR .....	121
Table A.8	Original circuit $G$ genes evaluation.....	127
Table A.9	Características de los benchmarks.....	130
Table A.10	Benchmarks characteristics .....	133
Table A.11	Execution time: MOOGA vs Heuristic .....	134
Table A.12	Resultados destacados .....	138

## CONTENTS

<b>1 INTRODUCTION.....</b>	<b>13</b>
<b>2 TRANSIENT FAULTS .....</b>	<b>17</b>
<b>2.1 Single Event Effects - Physical mechanisms.....</b>	<b>18</b>
<b>2.2 Single Event Upset (SEU).....</b>	<b>19</b>
<b>2.3 Single Event Transient (SET) .....</b>	<b>20</b>
2.3.1 Logical Masking .....	21
2.3.2 Electrical Masking .....	21
2.3.3 Temporal Masking .....	22
<b>2.4 Single event effect simulation.....</b>	<b>22</b>
2.4.1 Logic level simulation.....	23
2.4.2 Electric level simulation.....	23
2.4.3 Full 3D numeric simulation .....	24
2.4.4 Mixed-mode simulation .....	25
<b>3 TMR AND APPROXIMATE CIRCUITS .....</b>	<b>27</b>
<b>3.1 Triple Modular Redudancy - TMR .....</b>	<b>27</b>
<b>3.2 Approximate Computing and ATMR .....</b>	<b>29</b>
3.2.1 Approximate Functions and Approximate Circuits .....	30
3.2.2 Approximate-TMR .....	36
3.2.2.1 Case 1: Fault during $G = F = H$ state .....	38
3.2.2.2 Case 2: Fault during $G = F \neq H$ state .....	39
3.2.2.3 Case 2: Fault during $G = H \neq F$ state .....	40
<b>3.3 State-of-the-art .....</b>	<b>42</b>
3.3.1 ATMR Design: Stuck-at-Fault Approximation .....	42
3.3.2 ATMR Design: Cartesian genetic programming .....	45
<b>4 FULL-ATMR DESIGN .....</b>	<b>47</b>
<b>4.1 Computing approximate functions with Boolean Factoring.....</b>	<b>47</b>
<b>4.2 Approximate functions selection.....</b>	<b>49</b>
<b>4.3 Full-ATMR Scheme .....</b>	<b>50</b>
<b>4.4 Full-ATMR results .....</b>	<b>53</b>
4.4.1 Case-study 1 .....	55
4.4.2 Case-study 2 .....	56
<b>5 ATMR DESIGN USING APPROXIMATE LIBRARY .....</b>	<b>61</b>
<b>5.1 Parity analysis .....</b>	<b>65</b>
<b>5.2 Binate gate .....</b>	<b>68</b>
<b>6 APPROXIMATE LIBRARY APPROACH USING GENETIC ALGORITHM..</b>	<b>72</b>
<b>6.1 Genotype, chromosomes and genes definition.....</b>	<b>74</b>
<b>6.2 Evolutionary operators.....</b>	<b>76</b>
6.2.1 Mutation mechanism.....	76
6.2.2 Crossover mechanism .....	78
6.2.3 Selection mechanism .....	81
<b>6.3 MOOGA+ApxLib Algorithm flow .....</b>	<b>82</b>
<b>6.4 Genetic approach results .....</b>	<b>84</b>
6.4.1 Population Analysis .....	84
6.4.2 Generation Analysis.....	88
6.4.3 Technique comparison: Genetic vs Deterministic .....	91
<b>7 APROXIMATE LIBRARY USING HEURISTIC APRROACH .....</b>	<b>94</b>
<b>7.1 Heuristic Approximation Process .....</b>	<b>94</b>
7.1.1 Selection candidate gates to approximate .....	94

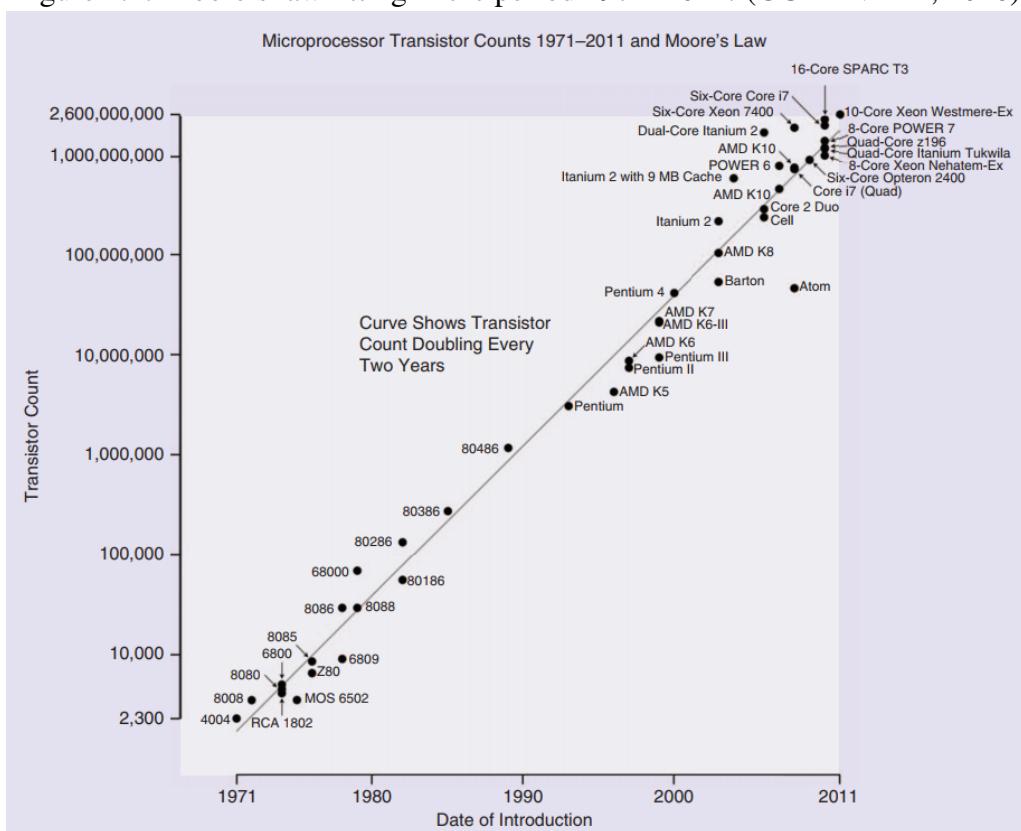
7.1.2 Selecting the gate approximation.....	96
7.1.3 Iteration process .....	100
<b>7.2 Apxlib+Heuristic approach results.....</b>	<b>103</b>
<b>8 CONCLUSION .....</b>	<b>108</b>
<b>REFERENCES.....</b>	<b>110</b>
<b>APPENDIX A — RESUMEN DE LA TESIS .....</b>	<b>113</b>
<b>A.1 Introducción .....</b>	<b>113</b>
<b>A.2 Experimentos.....</b>	<b>114</b>
A.2.1 Full-ATMR.....	114
A.2.1.1 Computación de funciones aproximadas con Factorización Booleana.....	118
A.2.2 Biblioteca Aproximada .....	119
A.2.3 ApxLib+MOOGA.....	123
A.2.3.1 Genotipo, cromosomas y definición de genes.....	125
A.2.3.2 Operadores evolutivos .....	127
A.2.4 ApxLib+Heuristic .....	129
<b>A.3 Resultados.....</b>	<b>130</b>
A.3.1 ApxLib+MOOGA.....	131
A.3.2 Apxlib+Heuristic.....	133
<b>A.4 Conclusiones .....</b>	<b>138</b>

## 1 INTRODUCTION

The semiconductor industry has provided drastic improvements to the electronic industry in the last decades due to better fabrication process and shrinking size of the transistors. The smaller transistors allowed higher density circuits, lower supply voltage and reduced gate delay, therefore improving the operating frequency, power consumption and functionality of electronic devices (GARGINI, 2017).

The fast pace at which microelectronics develops is not new, its was first noticed in 1965 and is defined by Moore's Law (MOORE, 2006). Moore predicted that the number of components crammed in integrated circuit (IC) would double approximately every year, ten years later, he corrected the prediction of the doubling rate to two years, this prevision has been respected since and can be seen in figure 1.1. (GUARNIERI, 2016)

Figure 1.1: Moore's law fitting in the period 1971–2011. (GUARNIERI, 2016)



As the dimensions and operating voltages of computer electronics are reduced their sensitivity to radiation effects increases dramatically. Radiation effects in semiconductor devices vary in magnitude from data disruptions to permanent damage ranging from parametric shifts to complete device failure. A primary concern for commercial terrestrial applications are the soft single-event effects (SEEs), as opposed to the hard SEEs

and dose/dose-rate related radiation effects that are predominant in space and military environments (SALVY et al., 2016)(BAUMANN, 2005).

The dose-rate radiation problem, related to total ionizing dose (TID), is a degradation of system lifetime through the accumulation of ionising dose and displacement damage over time. These effects induce a gradual modification of the electrical properties of the component, finally leading to component failure. The SEEs are composed of functional flaws, and sometimes destructive effects, they correspond to sudden and localised energy depositions. These effects are related to system dependability and performance, and are treated as a probabilistic and risk estimation problem. (VELAZCO; FOUILLAT; REIS, 2007)

A SEE is caused by the collision of energetic particles in to a sensitive area of a electronic circuit, this event causes a electric perturbation in the affected device by depositing electrical charge in its material. The charge deposited by a single energetic particle can produce a wide range of effects, including single-event upset, single-event transients, single-event latch-up (SEL), single-event gate rupture (SEGR), single-event burnout (SEB) and others (VELAZCO; FOUILLAT; REIS, 2007). These effects, are called single event effects because they were triggered by one particle alone.

A single-event upset (SEU) occurs when a radiation event generates enough disturbance to reverse or flip the data state of a memory cell, register, latch, or flip-flop. The error is called soft because the circuit itself is not permanently damaged by the event, if new data is written the device will store it correctly. In case of single-event latch-up (SEL), the current pulse provokes a short circuit between ground and power by triggering a parasitic thyristor present in all CMOS circuits. (VELAZCO; FOUILLAT; REIS, 2007)

This work focus mainly in the single-event transient (SET) phenomena. A SET is a transient electrical pulse which may propagate to sensitive logic of the circuit causing it to generate erroneous outputs. This transient fault can be captured by a memory element if it is not detected or masked. If the fault is stored in the memory element it can be used in later operations of the system and can create errors in the application.

Fault tolerance techniques are able to detect, mask or correct those faults, therefore increasing reliability of the system. The fault tolerance approaches implemented in hardware are usually based on spatial, temporal or information redundancy. According to the implemented hardware techniques, the system suffers different impacts such as the decrease in the frequency of operation, increased area and higher power consumption.

One of the spatial fault tolerance techniques is Duplication With Comparison

(DWC). This approach duplicates the circuit and compare both outputs in order to detect errors. Another spatial redundancy technique triplicates the original circuit and decides the final output through a voter system, the voter uses the outputs of the two copies and the original module, this approach is called triple-modular redundancy (TMR).

TMR is one of most known redundancy techniques. The traditional TMR uses a extreme logic masking in order to correct transient faults. It adds two extra copies of the original circuit plus the majority voter (200% overhead). In order to reduce the overhead cost it is possible to use concepts of approximate computing, this way the redundant modules are slightly different from the original system, but lowers some of the extra area cost. However the use of approximate logic in the redundant modules of the TMR reduces the fault masking capability but approach allows a trade-off between area overhead and reliability. This approach is called Approximate-TMR (ATMR)(SANCHEZ-CLEMENTE et al., 2016)(SIERAWSKI; BHUVA; MASSENGILL., 2006).

The design of ATMR circuits imposes some restrictions to behave properly. This work proposes some new techniques for the generation of ATMR schemes, and the document is organized in eight chapters:

**Chapter 2:** introduces the single-event effects and focus mainly in the transient faults and its effects in electronic circuits.

**Chapter 3:** elucidates the basic concepts of TMR, approximate circuits and ATMR. This chapter also presents the state of the art in relation to ATMR design.

**Chapter 4:** introduces a new approach to create TMR with approximate circuits, we propose a TMR circuit composed only by approximate copies of the original logic circuit, the Full-ATMR scheme.

**Chapter 5:** presents a new approximation method to design ATMR circuits, the Approximate Library approach (ApxLib).

**Chapter 6:** deals with the integration of the ApxLib with evolutionary algorithm to automatically generate ATMR designs.

**Chapter 7:** focus in the use of ApxLib approach with a Heuristic to generate ATMR circuits.

**Chapter 8:** conclusion and final remarks.

This thesis proposes three new approaches to design ATMR circuits. The first is the concept of Full-ATMR (FATMR), a design where all modules of the TMR are approximated. The other new idea is the Approximate Library (ApxLib) concept, which builds

approximations by replacing some logic gates, according to a predefined library, which then tells what transformations are valid for each logic gate. Then ApxLib is integrated with two approaches to create new ways to build ATMR circuits. First it is combined with a Multi-Objective Optimization Genetic Algorithm (ApxLib+MOOGA). The last approach is a combination of the Approximate Library with Heuristic (ApxLib+Heuristic).

The Full-ATMR concept proves that even greater reduction of overhead costs can be achieved and still maintain a good protection ratio for the ATMR circuits. The ApxLib+MOOGA shows that some of the state-of-the-art techniques do not achieve the best possible solutions for the tested benchmarks. Also, the large quantity of data generated by the approach gives a better understanding of the ATMR design and allowed the development of a faster approach through heuristic. Finally, the approximated library concept combined with heuristic was able to achieve satisfactory results greatly reducing the computational cost of the genetic approach.

## 2 TRANSIENT FAULTS

Radiation-induced faults turned into strong threat to the proper functioning of commercial electronic devices. Understanding the effects of radiation on electronic devices has become important, especially in the case of space, avionics and military applications, since exposure of these circuits to energetic particles can result in serious application effects (DYER et al., 2017).

There are two types of interaction between the energetic particle and the semiconductor material: the direct ionization, generated by the particle itself, and the indirect ionization, generated by secondary particles derived from the reaction between the primary particle and the collided material. This ionization, directly or indirectly, generates a charge accumulation that is collected by the struck node, generating a disturbance in the voltage level of the node.

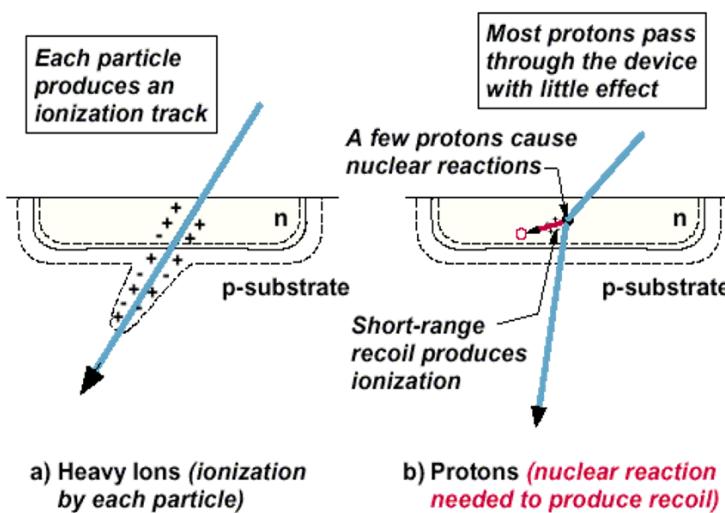
In the following sections some key points will be elucidated to understand the effects caused by the exposure of the electronic circuits to the radiation and consequently to the energetic particles. We will review the environments where the energetic particles are generated, how they interact/collide with the electronic devices, causing the single event effects (SEE), and finally we go deeper into the SEE, its effects and how to mitigate them.

Single Event Effects (SEE) are caused when energetic particles present in space, such as protons, electrons and heavy ions, collide with a sensitive area of the electronic circuit, depositing charge in the region of the p-n junction of the transistor. An SEE can also occur when neutrons present in the Earth's atmosphere collide with the semiconductor material causing secondary particles (usually of the alpha type) and these ionize the material, depositing some charge at the junction p-n. Depending on a number of factors an SEE can generate an unobservable effect, disrupt the operation of the circuit temporally, change a logical state or even cause permanent damage to the electronic device (DODD; MASSENGILL, 2003) (BAUMANN, 2005). Recent studies showed that finfet devices also are susceptible to SEE (EL-MAMOUNI et al., 2011)(ARTOLA; HUBERT; SCHRIMPF, 2013). In this section we will examine the basic physical mechanisms that cause SEE in electronic circuits. Single-event burnout and single-event lacht-up are important types of SEE, however, our focus in this chapter is limited to non-destructive SEEs, examining the mechanisms and characteristics of the single event event (SEU) and single event transients (SET) effects.

## 2.1 Single Event Effects - Physical mechanisms

There are two ways in which an energy particle can deposit charges in a semiconductor device: direct ionization by the particle itself, Figure 2.1a, and ionization by secondary particles generated by the collision between the incident particle and the material hit, Figure 2.1b. The two mechanisms can lead to the malfunction of a circuit due to the charge collected by the struck device.

Figure 2.1: Charge collection mechanism for a SEE.

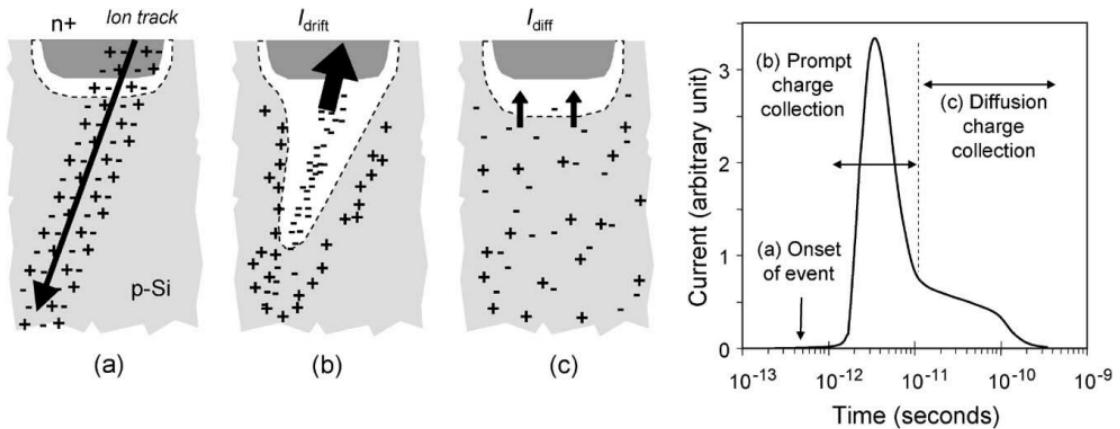


When a particle strikes a microelectronic device, the most sensitive regions are usually reverse-biased p-n junctions, particularly if the junction is floating or weakly driven (with only a small drive transistor or high resistance load sourcing the current required to keep the node in its state) (BAUMANN, 2005). The high field present in a reverse-biased junction depletion region can very efficiently collect the particle-induced charge through drift processes, leading to a transient current at the junction contact. Strikes near a depletion region can also result in significant transient currents as carriers diffuse into the vicinity of the depletion region field where they can be efficiently collected. Even for direct strikes, diffusion plays a role as carriers generated beyond the depletion region can diffuse back toward the junction. (DODD; MASSENGILL, 2003)

Figure 2.2 illustrates the processes that occur during the collision of an energetic particle with a p-n junction. When the resulting ionized path crosses or passes near the depletion region the carriers are rapidly collected by the electric field generating a transient current/voltage disturbance at the node (Figure 2.2a). An important feature is the distortion that occurs in the electrostatic potential of the depletion region in a funnel shape. This

funnel greatly enhances the efficiency of the drift collection by extending the high field depletion region deeper into the substrate (Figure 2.2b). An extra charge is collected as the electrons diffuse in the depletion region until all carriers are collected, recombined or diffused away from the junction area (Figure 2.2c). The graph in Figure 2.2d elucidates the difference in drift and diffusion collection, in the case of drift collection it occurs within nanosecond, diffusion occurs in a longer time scale (hundreds of nanoseconds).

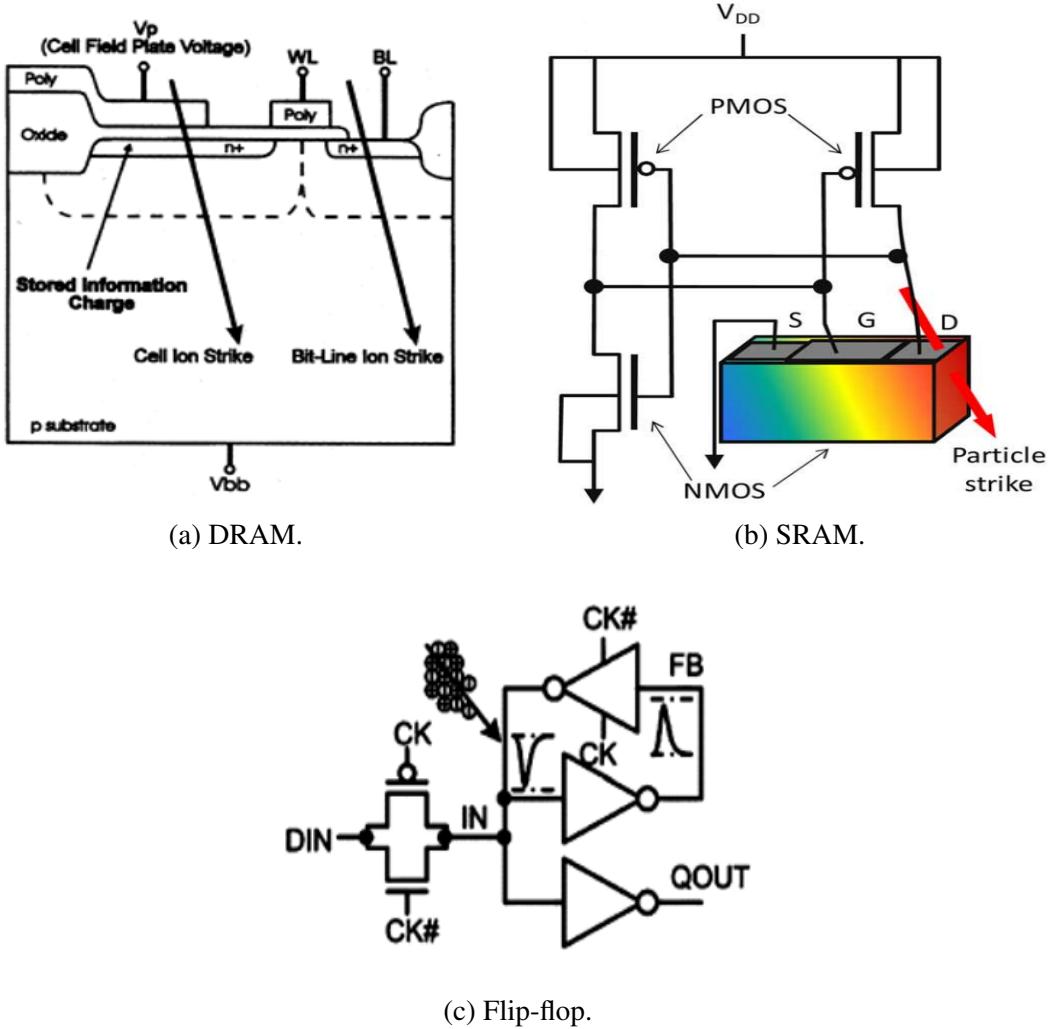
Figure 2.2: Charge generation and collection phases in a reverse-biased junction and the resultant current pulse caused by the passage of a high-energy ion. (BAUMANN, 2005)



## 2.2 Single Event Upset (SEU)

Single event upset is the inversion of the value stored in a memory element, this inversion of values is commonly called bit-flip. This fault is temporary, since it can be corrected with the next value written in the memory element, however if this initial fault is propagated it can generate error in the execution of the application. An SEU occurs when a particle collides with a sensitive area of the memory element and deposits a sufficient minimum charge on the material to cause a bit-flip. This element can be a dynamic memory (DRAM) (Figure 2.3a), static memory (SRAM) (Figure 2.3b) or a type of flip-flop (Figure 2.3c). The minimum charge to cause the stored value to be reversed is called the critical load ( $Q_{\text{crit}}$ ). It is possible to correct a SEU by a simple write operation. The rate of SEU faults, the SER (soft error rate), is usually express by FIT (failure in time).

Figure 2.3: Single event upset in different types of memory elements. (MUNTEANU; AUTRAN, 2008)



### 2.3 Single Event Transient (SET)

Single Event Transient (SET), is a voltage/current transient disturbance generated when an energetic particle struck a sensible node in a combinational part of the integrated circuit. With the constant miniaturization of the size of CMOS technology it has become clear that SET has become a significant mechanism in error rates. The scaling of the technology came along with higher operating frequencies, lower supply voltages and smaller noise margins, making the circuit sensitivity to SET higher.

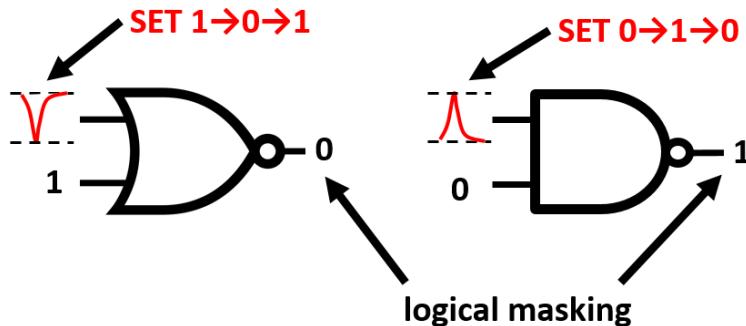
Any node in the combinational circuit can be affected by a fault and generate a transient disturbance in the current/voltage with sufficient duration to be propagated along the combinational circuit until it is captured by a memory element. However only a few transients are captured, the chance of a SET being captured involves three issues:

the probability of a functionally sensitive SET path between the node and the sequential element; the rate at which the SET loses force at each logical level that it traverses until it reaches the sequential element; and the chance of the generated transient pulse being effectively captured and stored in the sequential element. These three questions lead to three masking phenomena:

### 2.3.1 Logical Masking

Logical masking occurs when a fault affects a node that is not able to modify the output of the next logic gate. For example, when a SET propagates to the input of the NOR (NAND) logic gate, but one of the other inputs controls the state of the gate output, in the case of a NOR (NAND) the input is set to 1 (0), so the SET will be completely masked and the output will remain untouched. Figure 2.4 elucidates the question.

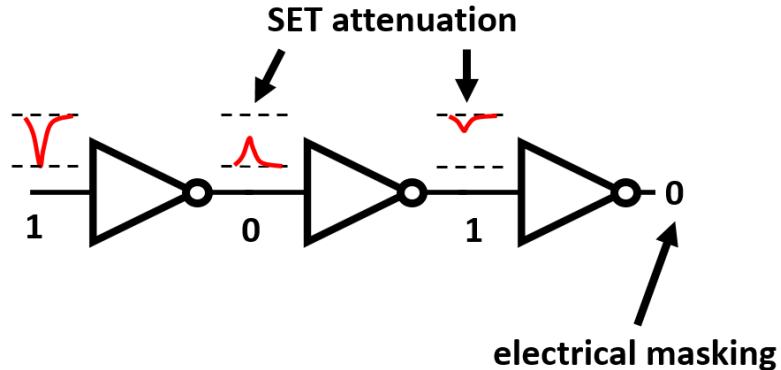
Figure 2.4: Logical masking. Adapted from (MUNTEANU; AUTRAN, 2008).



### 2.3.2 Electrical Masking

This type of masking occurs when an electrical pulse, generated by a SET, is attenuated as it propagates through logic gates (Figure 2.5). This effect occurs for transients with bandwidths higher than the cutoff frequency of the CMOS circuit, the pulse amplitude may reduce, the rise and fall times increase, and, eventually, the pulse may disappear (MUNTEANU; AUTRAN, 2008). On the other hand, since most logic gates are nonlinear circuits with substantial voltage gain, low-frequency pulses with sufficient initial amplitude will be amplified (MUNTEANU; AUTRAN, 2008).

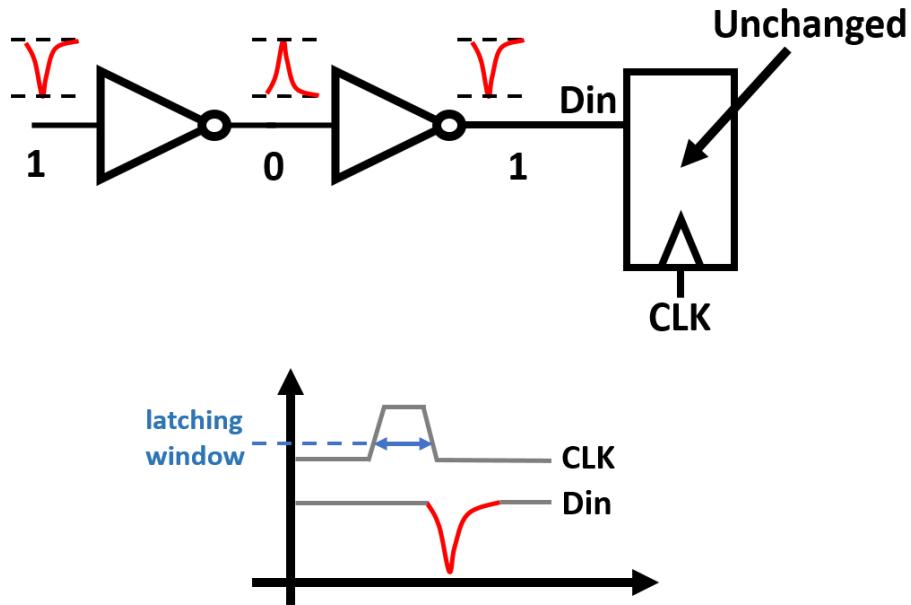
Figure 2.5: Electrical masking. Adapted from (MUNTEANU; AUTRAN, 2008).



### 2.3.3 Temporal Masking

The temporal masking, or latching-window masking, occurs when a SET, result of a energetic particle strike, propagates to the input of a sequential circuit however, the SET pulse, do not meet the timing requirements (setup and hold time) to be captured. Figure 2.6 shows a temporal masking example, in this case the SET arrives late an is not captured by the flip-flop.

Figure 2.6: Temporal masking. Adapted from (MUNTEANU; AUTRAN, 2008).



### 2.4 Single event effect simulation

In order to be able to propose and evaluate fault tolerance techniques, and to better understand the operation of SEE, it is necessary to use computer simulation methods

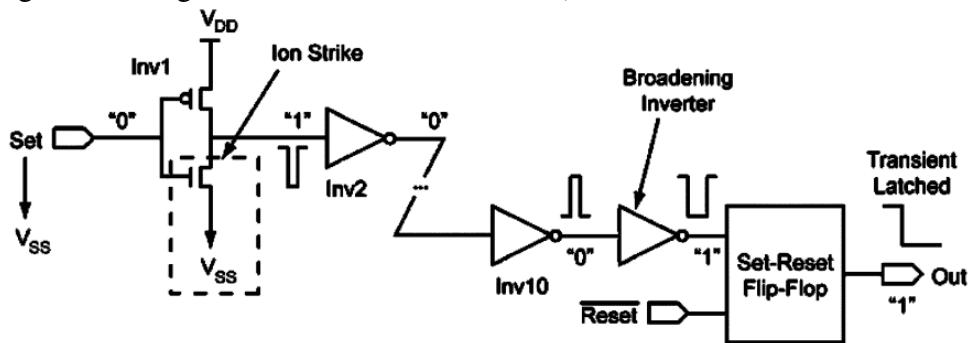
capable of modeling the mechanisms and effects of an energetic particle when it hit a sensitive area of the electric circuit. We can divide the simulation methods according to the abstraction of their mechanisms and the precision of their results: logical level simulation, electrical level, full 3D numerical simulation and mixed-mode simulation.

#### 2.4.1 Logic level simulation

The logic level simulation allows the functional analysis of the circuit evaluating the nodes and the outputs when the same simulated application suffers with a SEU or SET. At this level of abstraction the simulation is done through a behavioral description in RTL (register transfer level), logic gates description or a transistor level description. Hardware description languages (HDL), like VHDL and Verilog, are commonly used for this type of simulation. It is also possible to simulate the delay time of the logic gates in order to obtain a better simulation of the DUT (design under test).

In the logic level simulation a SET or SEU is modeled by forcing a logic value (true, false or unknown) in a signal or node of the DUT, allowing also the definition of the SEE pulse length. Figure 2.7 shows a DUT simulation where the SET is propagated and is captured by the flip-flop.

Figure 2.7: Logic level simulation of a SET (MUNTEANU; AUTRAN, 2008)



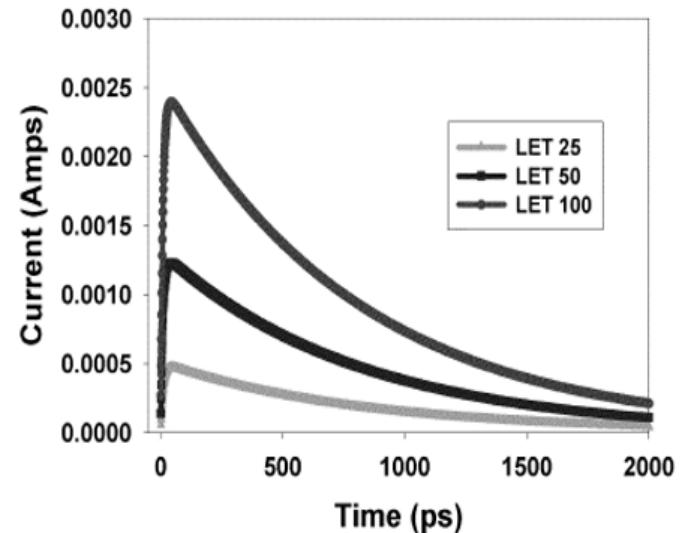
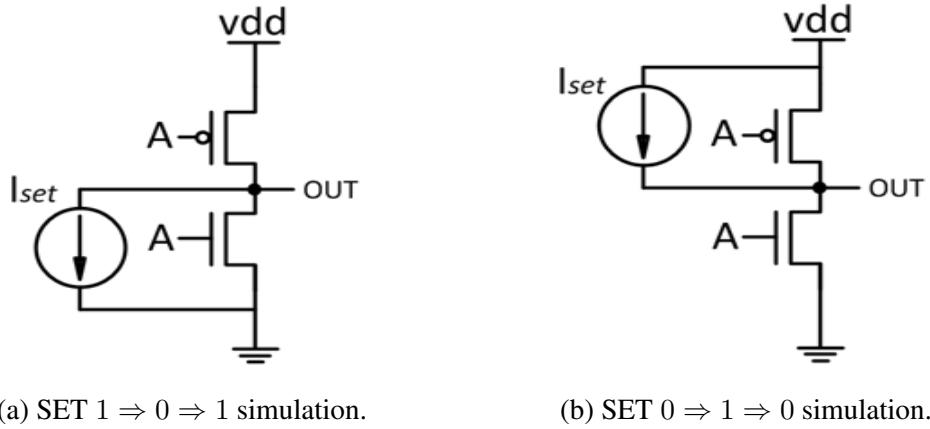
#### 2.4.2 Electric level simulation

Electric level simulation is done with software build to solve numerous equations that describe the behavior of the circuit. The electrical behavior models, static or dynamic, of many devices (transistor, resistor, capacitor and etc) are the basic components used by the software to simulate the DUT. Usually the models are based on analytical formulas,

where advanced models provide a high precision with a small computer effort.

The electrical modeling of a single event effect is done with a current source (Figures 2.8a and 2.8b). Figure 2.8c exemplifies three curves generated by using a current source to model the SET as a double exponential curve (GADLAGE et al., 2004).

Figure 2.8: Electric level simulation of a SEE.

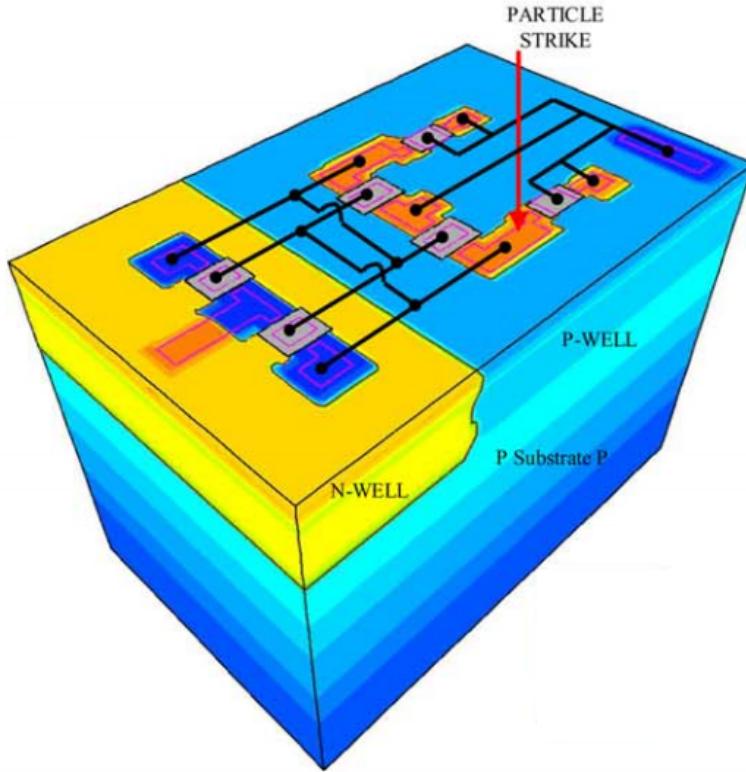


(c) Double exponential curve generated with a current source (GADLAGE et al., 2004).

### 2.4.3 Full 3D numeric simulation

This type of simulation presents the most precise results to study SEE. This approach models the whole device numerically, as expected the computational effort is huge, and only recently was possible to simulate a whole SRAM memory (MUNTEANU; AUTRAN, 2008). Many factors contributed for the improvement in 3D simulation, better parallelism, faster CPU, improved memories and improved iterative linear solvers. Al-

Figure 2.9: SRAM cell 3D simulation. (MUNTEANU; AUTRAN, 2008)

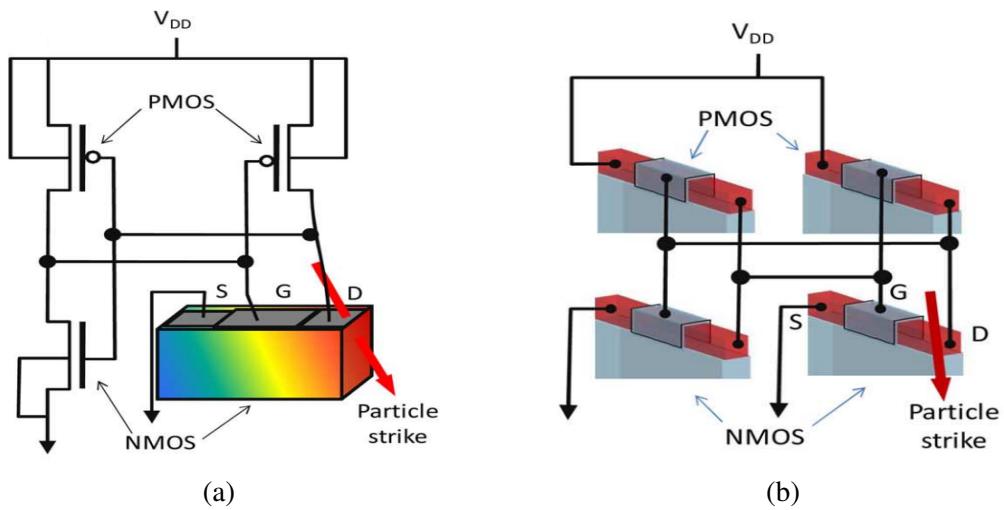


though the simulation time needed for simulation of the entire cell in the 3-D device domain was substantially reduced, it is still considerable compared with the time needed to simulate the same circuit with Spice and mixed-level approaches. The emergence of PC-based parallel machines (clusters) with hundreds of processors and important memory resource is certainly one very promising way to develop in the future such full 3-D simulations on portions of circuits (MUNTEANU; AUTRAN, 2008).

#### 2.4.4 Mixed-mode simulation

The limitations of circuit level simulation can be overcome by using physically-based device simulation to predict the response to ionizing radiation of the struck device. This approach is referred to as “mixed-mode” or “mixed-level” simulation, since the struck device is described by simulation in the device domain and the other devices by compact models. The two simulation domains are tied together by the boundary conditions at contacts, and the solution to both sets of equations is rolled into a single matrix solution. Figure 2.10a shows the construction of an SRAM cell in the frame of mixed-mode simulation. Only the struck transistor is modeled in the 3-D device domain. Figure

Figure 2.10: Mixed-mode simulations. (MUNTEANU; AUTRAN, 2008)



2.10b is used to study the SEU sensitivity in SRAM cells based on GAA MOSFET, in this case, all transistors contained in an SRAM cell can be simulated in the 3-D device domain. (MUNTEANU; AUTRAN, 2008)

The main inconvenient of the mixed-level simulation approach is the increased CPU time compared with a full circuit-level (SPICE) approach. In addition, mixed-mode simulation becomes not tractable for complex circuits. But, in the case of SRAM cells for example, the 3-D mixed-mode simulations need significantly reduced computing times compared with the numerical simulation of the full cell in the 3-D device domain.

### 3 TMR AND APPROXIMATE CIRCUITS

Hardware redundancy is often used to mitigate SET, because SET can be detected and masked by voting. Within this approach, Triple Modular Redundancy (TMR) is a well-known redundancy technique, which provides very good concurrent correction capabilities. However, these techniques introduce very large cost in terms of both area and power consumption, greater than 200% in area. Alternatively, partial redundancy is often sought in order to find a good balance between the reliability requirements and the area, power and performance requirements (POLIAN; HAYES, 2010).

Within this context, approximated circuits have recently emerged as an alternative approach for building partial TMR solutions. An approximate logic circuit is a circuit that performs a different but closely related logic function to the original circuit. As it is not required to exactly match the original circuit, the approximate circuit can be smaller, faster and have lower power consumption but it can still be used to detect or correct errors where it matches with the original circuit.

Approximate logic circuits can be used in the TMR instead of exact copies of the original design, and the designer can select the level of approximation. A closer approximation provides higher fault tolerance but also increases the area and power. In contrast, this continuous trade-off is not possible when exact TMR is used. However, generation of optimal approximate circuits for any given application is a challenging problem.

This chapter is organized as follows. Section 3.1 introduces the concept of spatial redundancy through N-tuple Modular Redundancy (NMR) techniques. Section 3.2 elucidates some basic information about the approximate circuits technique. Finally, in Section 3.3, the latest approaches for the creating of approximated circuits are presented.

#### 3.1 Triple Modular Redudancy - TMR

The triple modular redundancy (TMR) is a spatial redundancy fault tolerance technique, a type of NMR scheme, proposed by (NEUMANN, 1956). A TMR is composed by three exact copies of the same circuit and a type of voter (figure 3.1). Under normal circumstances, the three modules executes the same operation. The results of these operations are computed by the voter, who then defines output value of the TMR circuit as a whole. Figure 3.2 shows a majority voter circuit, a common type of voter scheme.

Figure 3.1: TMR scheme.

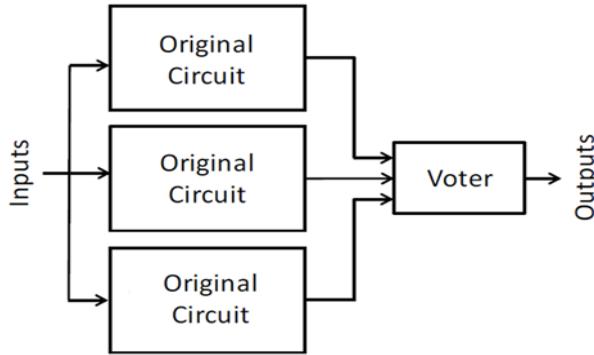
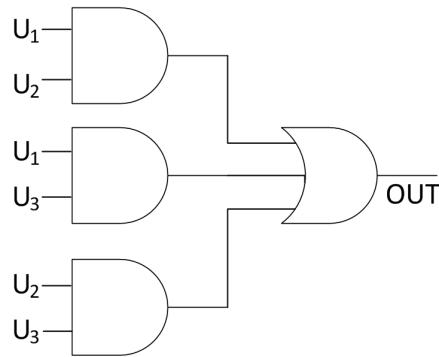
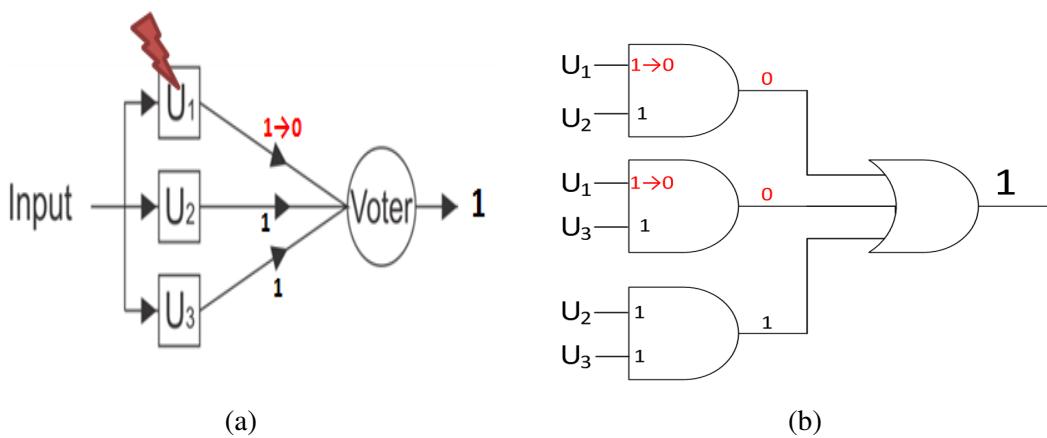


Figure 3.2: Majority voter circuit.



The TMR can mask 100% of the faults that propagates through the output of one of the three modules. The only exception is when the fault occurs in the majority voter circuit. For example, if a fault propagates to the output of module 1, like in 3.3a, the error will be logically masked by the majority voter and the circuit will propagate the correct value. Figure 3.3b elucidates the majority voter masking a fault.

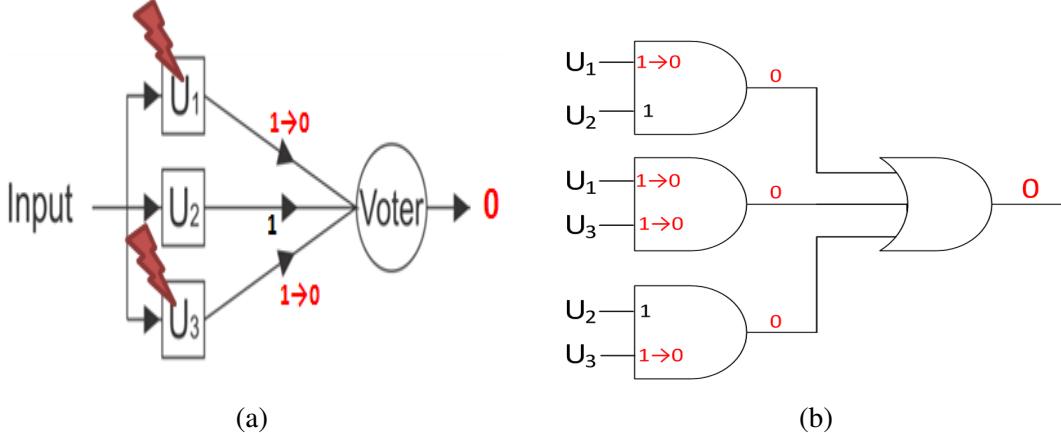
Figure 3.3: Majority voter circuit.



When a fault happens in two or more modules of the TMR, like in figure 3.4a,

the majority voter will not be able to mask the final output, propagating the wrong value through its output. Figure 3.4 elucidates the faults being propagated in the majority voter circuit.

Figure 3.4: Majority voter circuit.



As we can see, the TMR is a fault mitigation technique very effective against single faults. However TMR has a high cost in area. To achieve efficient logic masking it is necessary to add two exact copies of the circuit to be protected, thus generating a 200% area overhead (plus the majority voter). One of the ways to lessen the problem is the use of approximate circuits to lower the area of the redundant modules of the traditional TMR scheme.

### 3.2 Approximate Computing and ATMR

Approximate computing refers to a class of techniques that attenuates the requirement for exact equivalence between the specification and implementation of a computing system. The purpose of approximate computing is to gain an advantage in the performance of the system at the expense of some detriment in other characteristic of the application. Improvement in the speed of execution of a program, lower CPU utilization and memory are examples when talking about approximate computing in software. This concept can be used at the hardware level, where the idea is to create circuits similar to the original circuit that differ their outputs for some input vectors, obtaining in this way a faster circuit, with less energy consumption and/or smaller area (SIERAWSKI; BHUVA; MASSENGILL., 2006)(SANCHEZ-CLEMENTE et al., 2012).

Spatial redundancy approaches create copies of the same circuit with the addition

of extra circuits to detect or correct an error in the application, effectively protecting the application to some extent. However the addition of the copies ends up penalizing the application mainly in what concerns its area, giving a trade-off between protection and area during the design of the application. The combination of the triple modular redundancy (TMR) technique with approximate circuit approaches allows one to give up part of the protection, generated by the redundancy technique, in exchange for a lower cost in the area. The union of the two approaches is called Approximate Triple Modular Redundancy, or just Approximate-TMR (ATMR).

In the course of the section we will elucidate the concepts necessary to understand the ATMR technique, addressing subjects such as approximate logic functions, approximate circuits, and finally some state-of-the-art techniques for ATMR design.

### 3.2.1 Approximate Functions and Approximate Circuits

An approximate logic circuit is a circuit that performs a possibly different but closely related to the original logic function, i.e., the approximate function converges most of its minterms/maxterms to the same values of the the original function. A strong approximation diverges its minterms/maxterms few times in relation to the original function. The original functions is usually called G.

When the original function has its set of minterms contained in the approximate function, this approximation is called over-approximated, and is usually represented as H. Therefore, we can formulate this relation as  $G \subseteq H$ , i.e., for a function to be called over-approximated it must have all minterms of the original functions. Usually H has more (less) minterms (maxterms) than the original function.

If the original function is:

$$G(A, B) = A * B \quad (3.1)$$

The over-approximated function could be:

$$H(A, B) = A \quad (3.2)$$

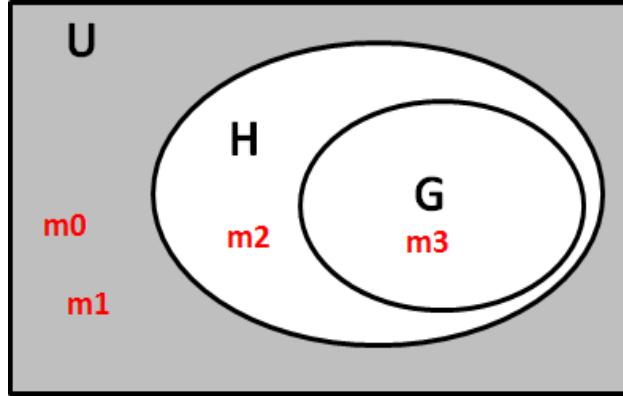
Table 3.1 exemplifies the relation  $G \subseteq H$  through the truth table of two example functions, the original function (G in equation3.1) and the over-approximate function (H

in equation 3.2). Figure 3.5 illustrates the relationship between G and H, showing the domains of functions and minterms (where U is the remaining universe of minterms). As can be seen in Table 3.1, the H function converges along with G in the minterm m3 and in the maxterms m0 and m1, the only divergence between the functions is in the minterm/maxterm m2. Figure 3.5 shows the domains of G and H showing that in fact the example fits  $G \subseteq H$  relationship. The difference between the number of minterms/maxterms is known as Hamming distance, and in this case has a value of 1 since G and H differ in only one term. In contrast, the function H is smaller than G in quantity of literals, something that has direct advantage when speaking about circuit area.

Table 3.1: Example of  $G \subseteq H$  relation

Vectors (AB)	$G = A * B$	$H = A$	Minterm Maxterm
00	0	0	m0
01	0	0	m1
<b>10</b>	<b>0</b>	<b>1</b>	<b>m2</b>
11	1	1	m3

Figure 3.5: Minterms relationship between functions G and H



When the approximate function is contained in the original function (G) it is called under-approximated, and is represented by F. Similar to the case  $G \subseteq H$ , the relation between the original function and a under-approximated function can be formulated by  $F \subseteq G$ , that is, G must contain all minterms that constitute F, and commonly F will have a smaller number of minterms than G.

If this time the original function is:

$$G(A, B) = A + B \quad (3.3)$$

The under-approximated function could be:

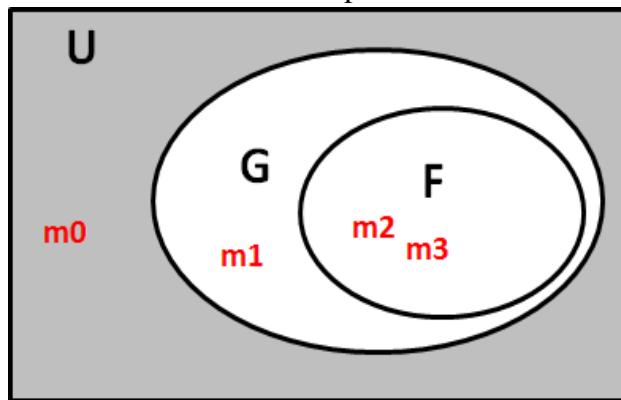
$$F(A, B) = A \quad (3.4)$$

Table 3.2 exemplifies the relation  $F \subseteq G$  through the truth table of two example functions, the original (G) and the over-approximate function (F). Figure 3.6 shows the relationship between G and H showing the domain of the functions and the minterms (where U is the remaining universe of minterms). As can be seen in Table 3.2 the function F converges along with G in minterms m2 and m3 and in maxterm m0. The only divergence between functions is in minterm/maxterm m1. Figure 3.6 shows the domains of G and F showing that in fact the example fits  $F \subseteq G$  relationship. The Hamming distance in this case has a value of 1 since G and F differ in only one term. In contrast, the F function is smaller than G in number of literals, which has direct advantage when it comes to circuit area.

Table 3.2: Example of  $F \subseteq G$  relation

Vectors (AB)	$G = A + B$		$F = A$	Minterm
				Maxterm
00	0	0	0	m0
<b>01</b>	<b>1</b>	<b>0</b>	<b>0</b>	<b>m1</b>
10	1	1	1	m2
11	1	1	1	m3

Figure 3.6: Minterms relationship between functions G and F



Through previous cases it was possible to understand and visualize what the approximate functions are, and how they can be classified. However we derived only one function from each type in each of the previous examples. The purpose of the previous

examples was to demonstrate the effective trade-off, between minterm convergence and size, of a function and its approximate version. But other concepts must be clarified.

For example, when G:

$$G(A, B, C) = A * (B + C) \quad (3.5)$$

We will have the following possibilities of over-approximate functions:

$$H_1 = B + C \quad (3.6)$$

$$H_2 = A \quad (3.7)$$

$$H_3 = 1 \quad (3.8)$$

Table 3.3 represents the truth table of the function G and its approximate functions  $H_1$ ,  $H_2$  and  $H_3$ . As we can see all over-approximated functions respect the rule  $G \subseteq H$ . However, they diverge differently from G. The function  $H_1$  has 2 literals, 1 less than G, and has its Hamming distance value as 3, diverging in the minterms m1, m2 and m3. The function  $H_2$  has 1 literal, 2 less than G, and has its Hamming distance equal to 1, diverging only in the minterm m4. The function  $H_3$  has 0 literals, 3 less than G, and has its Hamming distance equal to 5, diverging in the minterms m0, m1, m2, m3 and m4. An interesting fact occurs in this case, the function with smaller distance in number of literals,  $H_1$ , is not the function that has more similarity of minterms to the original function G. In this case the  $H_2$  function is the most similar of the three over-approximated functions.

Table 3.3: Truth table of G and its over-approximated functions ( $H_1$ ,  $H_2$  and  $H_3$ )

<b>Vectors (ABC)</b>	<b>G</b>	<b><math>H_1</math></b>	<b><math>H_2</math></b>	<b><math>H_3</math></b>	<b>Minterm</b>
					<b>Maxterm</b>
000	0	0	0	1	m0
001	0	1	0	1	m1
010	0	1	0	1	m2
011	0	1	0	1	m3
100	0	0	1	1	m4
101	1	1	1	1	m5
110	1	1	1	1	m6
111	1	1	1	1	m7

The same questions can be asked about the under-approximated functions. Again G is:

$$G(A, B, C) = A * (B + C) \quad (3.9)$$

We will have the following possibilities of under-approximate functions:

$$F_1 = A * B \quad (3.10)$$

$$F_2 = A * C \quad (3.11)$$

$$F_3 = 0 \quad (3.12)$$

Table 3.4 represents the truth table of the G function and its under-approximate functions  $F_1$ ,  $F_2$  and  $F_3$ . As we can see all functions F respect the rule  $F \subseteq G$  rule that define them as under-approximate functions. However, each of the F functions diverge differently from the G function. Both the  $F_1$  function and the  $F_2$  function have 2 literals, 1 less than G, and both have their Hamming distance by 1, however they diverge from G in minterms differently,  $F_1$  diverges in minterm m5 and  $F_2$  in minterm m6. The function  $F_3$  has 0 literals, 3 less than G, and has its Hamming distance equal to 3, diverging at the minterms m5, m6, and m7.

Table 3.4: Truth table of G and its under-approximated functions ( $F_1$ ,  $F_2$  and  $F_3$ )

Vectors (ABC)	$G$				Minterm
		$F_1$	$F_2$	$F_3$	Maxterm
000	0	0	0	0	m0
001	0	0	0	0	m1
010	0	0	0	0	m2
011	0	0	0	0	m3
100	0	0	0	0	m4
101	1	0	1	0	m5
110	1	1	0	0	m6
111	1	1	1	0	m7

Finally, Table 3.5 synthesizes the relations between the original function ( $G = A * (B + C)$ ) and its under-approximate ( $F_1$ ,  $F_2$  and  $F_3$ ) and over-approximate functions ( $H_1$ ,  $H_2$  and  $H_3$ ). Table 3.5 shows the quantity of literals of each logical approximation and the similarity between the functions through the Hamming distance. Thus we can observe that not always a small difference of literals is translated into a close logic relation with the original function, that is, sometimes a small approximate function (low number of literals) will be better than a larger approximate function.

Table 3.5: Size and convergence for approximated functions derived from  $G = A*(B+C)$ 

Approximation	Functions	Literals	Hamming Distance
under-approximation	$F_1 = A * B$	2	1
	$F_2 = A * C$	2	1
	$F_3 = 0$	0	3
over-approximation	$H_1 = B + C$	2	3
	$H_2 = A$	1	1
	$H_3 = 1$	0	5

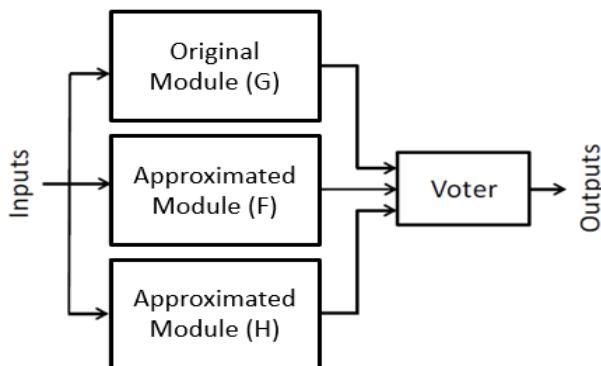
The previous cases were small. In all of them the G function had only three literals, deriving a low amount of approximate functions. Usually logical circuits have larger quantities of literals. In these cases, the amount of approximate functions derived from an original function, increases rapidly as the number of inputs of the function increases (6 input functions are in the tens of approximations, and 8 inputs in the hundreds).

In the previous section we have seen the operation of a TMR approach. In this section, we investigate how the concepts of approximate computation can be applied at the hardware level to obtain smaller circuits. In the next section, we will discuss the merging of the two approaches in order to reduce the negative impact in the area of a TMR scheme. We call the mixture of these two concepts of approximate-TMR.

### 3.2.2 Approximate-TMR

The TMR approach can ensure complete logical masking of errors caused by single SETs (except in cases where failure occurs in the majority voter), however this technique has an extra cost in area of 200% (area overhead). In order to reduce the high cost of area it is possible to use an approach with concepts of approximate computation, in this way the redundant modules of the circuit would be approximate forms of the original module (Figure 3.7), this idea was first proposed in (SIERAWSKI; BHUVA; MASSENGILL., 2006)(Sierawski, Bhuva and Massengill 2006). The use of simplified logic in the replicated modules will reduce the fault coverage, but will also reduce the overall cost of the area, allowing a switch between the coverage of faults and the increase of area (SANCHEZ-CLEMENTE et al., 2012)(SIERAWSKI; BHUVA; MASSENGILL., 2006)(ALBANDES et al., 2013).

Figure 3.7: ATMR scheme composed by one original module and two approximated modules (F and H)



When the approximate circuits are used in a TMR, one of the three modules may present a different output even in the absence of faults. This imposes a restriction on the ATMR approach: only one of the approximate modules can diverge from the original circuit output during a given input vector, thus allowing the voter to choose the correct value in the absence of failure. Table 3.6 elucidates the relation of the approximate circuits

and the original in an ATMR scheme, demonstrating that in the absence of failures the voter would continue to generate the correct results.

Table 3.6: Truth table for a ATMR scheme

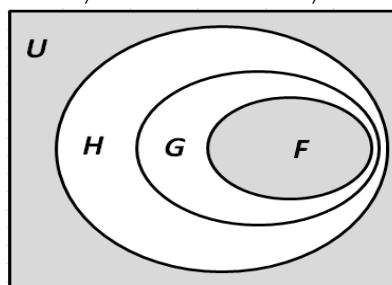
Vectors (ABC)	$G = A * (B + C)$	$F = A * B$	$H = A$	Voter Output	Functions Relations
000	0	0	0	0	$G = F = H$
001	0	0	0	0	$G = F = H$
010	0	0	0	0	$G = F = H$
011	0	0	0	0	$G = F = H$
100	0	0	1	0	$G = F \neq H$
101	1	0	1	1	$G = H \neq F$
110	1	1	1	1	$G = F = H$
111	1	1	1	1	$G = F = H$

For an ATMR scheme to work correctly, i.e., for its voter to indicate the correct value in the absence of failure, it is necessary to follow the following rule:  $F \subseteq G \subseteq H$  (illustrated in Figure 3.8), that is, every minterm of F must be a minterm of G , and every minterm of G must be a minterm of H. This rule assures that H will only evaluate at 0 when G evaluates to 0, and that F will only get its output at 1 when G has its output at 1. Looking again at Table 3.6 we can see that three different relations are created between the functions by  $F \subseteq G \subseteq H$  constraint:

- $G = F = H$ , where the approach works like a traditional TMR with the three modules converging to the same value
- $G = F \neq H$ , when G and F converge to 0 but H evaluates to 1
- $G = H \neq F$  when G and H converge to 0 but F evaluates to 0

It is important to emphasize that the rule  $F \subseteq G \subseteq H$  is to prevent cases where both approximate modules (F and H) will diverge simultaneously from the original module in case  $G \neq F = H$ . Another fact is that an ATMR can be composed of two original modules and one approximated or even be composed only by approximated modules (AL-BANDES et al., 2015a), we will talk about the latter in future chapters.

Figure 3.8: Illustration of the  $F \subseteq G \subseteq H$  relation. Gray area represent the  $G = F = H$  state. White are shows the  $G = F \neq H$  and  $G = H \neq F$  states.



The previous analysis, in order to elucidate an initial concept of relationship between the original function and its approximate functions, was done under the condition that there is no fault in the ATMR. However the objective of an ATMR is the mitigation of faults, so it is necessary to analyze the adverse behavior. Assuming the following configuration of an ATMR:

Original function:

$$G = A * (B + C) \quad (3.13)$$

Under-approximated module:

$$F = A * B \quad (3.14)$$

Over-approximated module:

$$H = A \quad (3.15)$$

### 3.2.2.1 Case 1: Fault during $G = F = H$ state

The first example (Table 3.7) simulates a fault in the under-approximated circuit ( $F$ ) of the ATMR when the input vector is in 000. In this situation the relation between the functions is  $G = F = H$ . Even with the change in the relation between the modules the voter keeps the correct value at its output, masking the error. Whenever the relationship between functions initially is  $G = F = H$  the ATMR will behave like a traditional TMR, guaranteeing 100% logical masking against single transient faults propagated at the output of one of the modules.

Table 3.7: Truth table of a ATMR scheme. Fault in one of the modules while in a protected vectors.

Vectors (ABC)	$G = A * (B + C)$	$F = A * B$	$H = A$	Voter Output	Functions Relations
000	0	1 $\Rightarrow$ 0	0	0	$G = F \neq H \Rightarrow G = F = H$
001	0	0	0	0	$G = F = H$
010	0	0	0	0	$G = F = H$
011	0	0	0	0	$G = F = H$
100	0	0	1	0	$G = F \neq H$
101	1	0	1	1	$G = H \neq F$
110	1	1	1	1	$G = F = H$
111	1	1	1	1	$G = F = H$

### 3.2.2.2 Case 2: Fault during $G = F \neq H$ state

At the first moment of this example an error occurs in module H, during vector 100, causing its output to change from 1 to 0 (Table 3.8). The fault  $1 \Rightarrow 0$  of module H changes the relationship between the functions of  $G = F \neq H \Rightarrow G = F = H$ , but the voter continues with the correct value, masking the error. It is also interesting to note that in this situation of failure the scheme would be protected even against a second fault, since the relation would return to  $G = F \neq H$  or would change to  $G = H \neq F$ .

Table 3.8: Truth table of a ATMR scheme. Fault in H module during a  $G = F \neq H$  state.

Vectors (ABC)	$G = A * (B + C)$	$F = A * B$	$H = A$	Voter Output	Functions Relations
000	0	0	0	0	$G = F = H$
001	0	0	0	0	$G = F = H$
010	0	0	0	0	$G = F = H$
011	0	0	0	0	$G = F = H$
100	0	0	$1 \Rightarrow 0$	$0$	$G = F \neq H \Rightarrow G = F = H$
101	1	0	1	1	$G = H \neq F$
110	1	1	1	1	$G = F = H$
111	1	1	1	1	$G = F = H$

In a second moment an error occurs in module G, during vector 100, causing its output to change from 0 to 1 (Table 3.9). This time the fault  $0 \Rightarrow 1$  of the module G is not masked by the voter since the change in the relation between the functions,  $G = F \neq H \Rightarrow G = F = H$ , causes G and H to agree on the same value, in this case the incorrect value 1. Vector 100 is called a unprotected vector. If a second error occurred, in module H, the output of the voter would be corrected.

With these two examples it can be seen that in the situation  $G = F \neq H$  an error can only be generated when the fault occurs in module G or in module F, causing two modules to converge to the incorrect value. It is interesting to note that propagated faults

Table 3.9: Truth table of a ATMR scheme. Fault in G module during a  $G = F \neq H$  state.

Vectors (ABC)	$G = A * (B + C)$	$F = A * B$	$H = A$	Voter Output	Functions Relations
000	0	0	0	0	$G = F = H$
001	0	0	0	0	$G = F = H$
010	0	0	0	0	$G = F = H$
011	0	0	0	0	$G = F = H$
100	$0 \Rightarrow 1$	0	1	$0 \Rightarrow 1$	$G = F \neq H \Rightarrow G = H \neq F$
101	1	0	1	1	$G = F \neq H$
110	1	1	1	1	$G = F = H$
111	1	1	1	1	$G = F = H$

will always be of type  $0 \Rightarrow 1$  by the association of the modules.

### 3.2.2.3 Case 2: Fault during $G = H \neq F$ state

This example is similar to the previous one, an error occurs in module F, vector 101, causing its output to change from  $0 \Rightarrow 1$  (Table 3.10). The fault  $0 \Rightarrow 1$  of the module F changes the relation between the functions of  $G = H \neq F \Rightarrow G = H = F$ , but the voter continues with the correct value, masking the error. It is also interesting to note that in this fault situation the scheme would be protected even against a second fault, since the relation would return to  $G = H \neq F$  or would change to  $G = F \neq H$ , with at least two modules converging to the correct value.

Table 3.10: Truth table of a ATMR scheme. Fault in F module during a  $G = H \neq F$  state.

Vectors (ABC)	$G = A * (B + C)$	$F = A * B$	$H = A$	Voter Output	Functions Relations
000	0	0	0	0	$G = F = H$
001	0	0	0	0	$G = F = H$
010	0	0	0	0	$G = F = H$
011	0	0	0	0	$G = F = H$
100	0	0	1	0	$G = F \neq H$
101	1	<b><math>0 \Rightarrow 1</math></b>	1	<b>1</b>	$G = H \neq F \Rightarrow G = H = F$
110	1	1	1	1	$G = F = H$
111	1	1	1	1	$G = F = H$

In a second moment an error occurs in module H, during vector 101, causing its output to change from 1 to 0 (Table 3.11). This time the failure,  $1 \Rightarrow 0$ , of the modulus G is not masked by the voter since the change in the relation between the functions,  $G = H \neq F \Rightarrow G \neq F = H$ , causes H and F to agree on the same value, in this case is the incorrect value 0. Vector 101 is called the unprotected vector. If a second error occurred, in module F, voter output would be corrected.

From these two examples it can be seen that, in the situation  $G = H \neq F$ , an error can only be generated when the fault occurs in module G or module H, causing two modules to converge to the incorrect value. It is interesting to note that propagated faults will always be of type  $1 \Rightarrow 0$  by the association of the modules.

Through the cases exemplified earlier it is possible to make some considerations regarding the ATMR scheme. An ATMR can be in three situations at a given time in the absence of faults, a situation where both approximate modules agree with the original ( $G = F = H$ ), and two other situations where F and H differ in value from each other

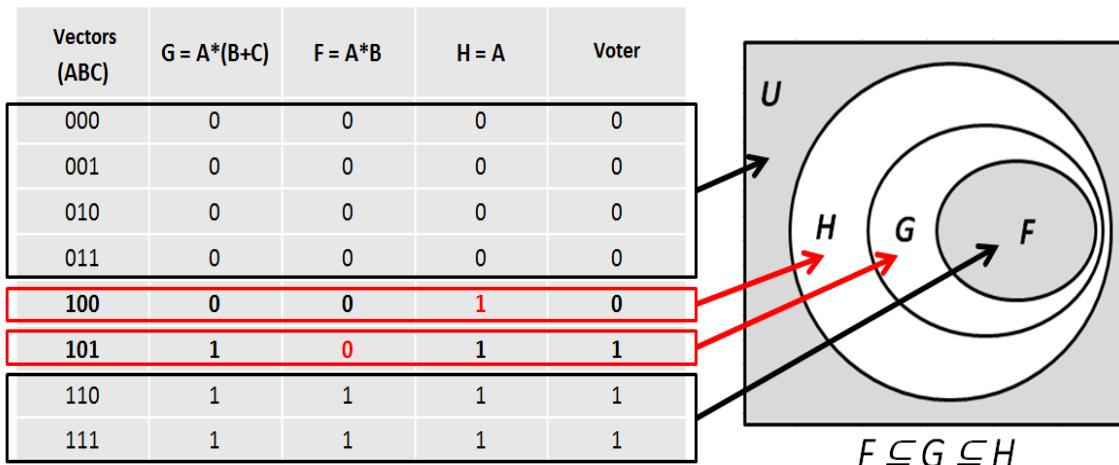
Table 3.11: Truth table of a ATMR scheme. Fault in H module during a  $G = F \neq H$  state.

Vectors (ABC)	$G = A^*(B+C)$	$F=A^*B$	$H=A$	Voter Output	Functions Relations
000	0	0	0	0	$G = F = H$
001	0	0	0	0	$G = F = H$
010	0	0	0	0	$G = F = H$
011	0	0	0	0	$G = F = H$
100	0	0	1	0	$G = F \neq H$
101	1	0	1 $\Rightarrow$ 0	1 $\Rightarrow$ 0	$G = H \neq F \Rightarrow G \neq F = H$
110	1	1	1	1	$G = F = H$
111	1	1	1	1	$G = F = H$

( $G = F \neq H$  or  $G = H \neq F$ ). Approximate modules converge to the same value as the original module, when the input vector (minterm) is in the gray area of Figure 3.9, in this situation the ATMR scheme will be protected against single faults.

When the input vector is in the white area of Figure 3.9 the approximate modules (F and H) will be in divergence ( $H \neq F$ ), and the ATMR will not be 100% protected against single faults. In this situation, of divergence between F and H, the output of the voter be defined by the original module. Errors in G are not masked when the scheme state is in  $H \neq F$ , but if the error occurs in F or H it may be masked. Errors in module F will be masked whenever H evaluates its output to 1. Errors in H will be masked whenever F evaluates its output to 0.

Figure 3.9: Vectors, minterms and maxterms analysis



### 3.3 State-of-the-art

Several techniques for approximate circuit generation already exist in the literature. They range from BDD manipulation (CHOUDHURY; MOHANRAM, 2013), cube selection (XIE et al., 2014), testability driven and stuck-at approaches (SANCHEZ-CLEMENTE et al., 2012)(SANCHEZ-CLEMENTE; ENTRENA; GARCÍA-VALDERAS, 2014) and genetic algorithms (SANCHEZ-CLEMENTE et al., 2016). In our previous work we used a boolean factoring algorithm to compute the approximate functions and structural reorder techniques are applied to the circuits to improve the fault masking of the ATMR (ALBANDES; KASTENSMIDT, 2014)(ALBANDES et al., 2015b)(ALBANDES et al., 2015a).

When generating approximations of a target design, two major questions arise: 1) how are approximate circuits designed? and 2) which are the requirements of the target application to be satisfied? For the second question, several constraints in terms of area overhead, power consumption, delay, reliability and different error metrics can be used, depending on the particular requirements of each application. With respect to the first question, several approaches can be followed. Although it is possible to manually generate approximations for a given design, thus having full control of the characteristics of approximations, the limited applicability of this approach renders it less interesting than the automated generation of approximate circuits. When opting to implement an automated design method, the previous questions can be reformulated as: 1) which mechanism is applied to generate approximations? and 2) which criteria are used to selectively apply this mechanism? Each one of the different existing techniques propose its own answer to these questions.

#### 3.3.1 ATMR Design: Stuck-at-Fault Approximation

In the fault approximation approach, approximate circuits are generated by assigning logic constants to some circuit lines, which is equivalent to forcing stuck-at faults. In principle, any stuck-at fault could be forced to generate an approximation. However, certain properties must be met in order to generate valid approximations for an ATMR.

In particular, the unate property is used to generate unidirectional approximations. A logic function  $G$  is said to be positive on  $x$  if  $x$  only appears uncomplemented when  $G$  is expressed as a sum of products. Alternatively, if  $x$  only appears complemented, then  $G$

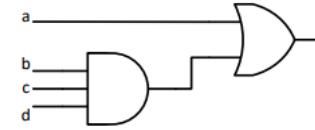
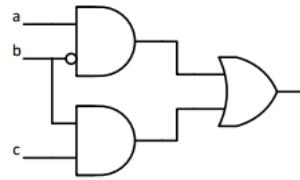
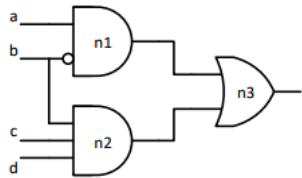
is negative on  $x$ . In any of both cases, it is said that function  $G$  is unate on  $x$ , and binate otherwise. It can be demonstrated that, as long as  $G$  is unate on  $x$ , forcing a stuck-at fault on line  $x$  will result in an unidirectional approximation with respect to  $G$ . Whether an under-approximation or an over-approximation is obtained, it will depend on the logic value of the fault and the parity of line  $x$ . A line  $x$  within a given circuit is said to have odd parity if every path from  $x$  to circuit outputs has an odd number of inversions. Alternatively, if all paths have an even number of inverters, then  $x$  has even parity (ENTRENA et al., 2001). Lines without parity are binate, and approximating a fault on a binate line will generate a bidirectional approximation, which is not desirable. In order to force a fault on a binate line, first the circuit has to be modified by duplicating each binate node, assigning all its fanout lines with even parity to one replica and all fanout lines with odd parity to the other replica. In addition, XOR gates have to be replaced by its AND-OR equivalent. This process, known as unate expansion, has the drawback of increasing the circuit size.(SANCHEZ-CLEMENTE et al., 2012)(SANCHEZ-CLEMENTE; ENTRENA; GARCÍA-VALDERAS, 2014)(SANCHEZ-CLEMENTE et al., 2016).

The proposed circuit approximation approach can be easily guided by testability measures. If a certain stuck-at fault has low testability, it means that there are few input vectors that can test the fault. So a good approximation can be built by forcing that fault. Therefore, the idea is to select the faults with the lowest testability and build approximate circuits by forcing them. Testability measures are obtained by means of stuck-at fault simulation with either random input vectors or a typical workload if it is known beforehand, and the testability of a fault is estimated as the fraction of input vectors that test the fault. Alternatively, any other testability analysis method could be used instead. Thereafter, an arbitrary testability threshold is set, and all faults whose testability is lesser than the threshold are approximated. Faults which produce an under-approximation are assigned to one of the replicas of the original circuit, and faults that generate an over-approximation go to the other replica, thus obtaining a pair of complimentary unidirectional approximate circuits.

In summary, if a line  $x$  has even parity, assigning a logic 0 or 1 on  $x$  (i.e. forcing  $x$  stuck-at 0 or 1) will result in an under- and over-approximation respectively. On the contrary, if  $x$  has odd parity, then assigning a logic 0 generates an over-approximation, and a logic 1 generates an under approximation. To illustrate this, consider the example circuit of Figure 3.10a, along with its Karnaugh map. It can be verified that every line within this circuit has even parity with the only exception of input  $b$ , whose branch to

node n1 has odd parity. Within this circuit, consider a line with even parity, such as input d. If a logic 1 is assigned to that input, then the circuit of Figure 3.10b is obtained, and it can be verified by means of Karnaugh maps that the circuit is an over-approximation with respect to the original circuit. On the contrary, if a logic 0 is assigned on input d, circuit of Figure 3.10d is obtained, which is an under-approximation compared with the circuit in Figure 3.10a. Now, let us focus on a line with odd parity, i.e., the wire from input b to node n1. By forcing a stuck-at 0 at that line, circuit of Figure 3.10c is obtained, while circuit in Figure 3.10e is generated by forcing a stuck-at 1. It can be verified that Figure 3.10c is an over-approximation of Figure 3.10a and 3.10e is an under-approximation with respect to the original circuit.

Figure 3.10: Unidirectional fault approximation examples.



		$a\bar{b} + bcd$				
		cd	00	01	11	10
ab	00	0	0	0	0	0
	01	0	0	1	0	
ab	11	0	0	1	0	
	10	1	1	1	1	

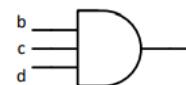
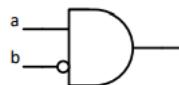
(a) Example circuit

		$a\bar{b} + bc$				
		cd	00	01	11	10
ab	00	0	0	0	0	0
	01	0	0	1	1	
ab	11	0	0	1	1	
	10	1	1	1	1	

(b) d stuck-at 1

		$a + bcd$				
		cd	00	01	11	10
ab	00	0	0	1	0	
	01	0	0	1	0	
ab	11	1	1	1	1	
	10	1	1	1	1	

(c) b→n1 stuck-at 0



		$a\bar{b}$				
		cd	00	01	11	10
ab	00	0	0	0	0	0
	01	0	0	0	0	0
ab	11	0	0	0	0	0
	10	1	1	1	1	

(d) d stuck-at 0

		$bcd$				
		cd	00	01	11	10
ab	00	0	0	0	0	0
	01	0	0	1	0	
ab	11	0	0	1	0	
	10	0	0	0	0	0

(e) b→n1 stuck-at 1

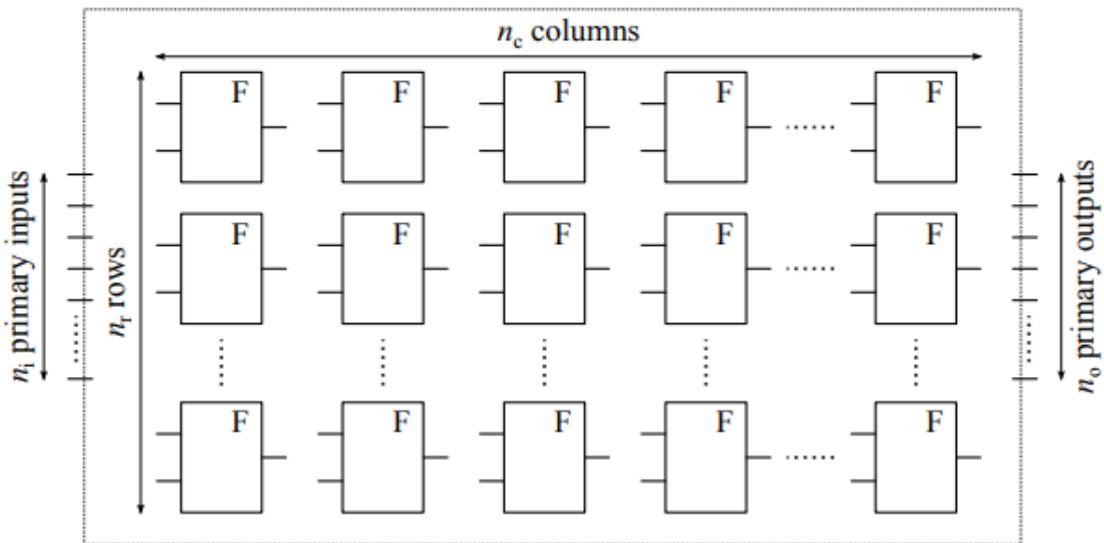
### 3.3.2 ATMR Design: Cartesian genetic programming

The evolutionary design of combinational circuits has been well established in the past. Majority of designs in this area is conducted by Cartesian genetic programming (CGP) or methods similar to CGP. Unlike GP, which uses tree representation, an individual in CGP is represented by a directed acyclic graph of a fixed size. (SANCHEZ-CLEMENTE et al., 2016).

The trickiest component of the evolutionary circuit design is formulating the fitness function. It usually contains several objectives (functionality, area, delay etc.) where the functionality is typically understood as the quality of the candidate circuit measured as the number of correct output bits compared to a specified truth table (i.e. the Hamming distance). In order to obtain a fully working circuit, all combinations of input values have to be evaluated.

The circuit is represented as a fixed-sized cartesian grid of  $n_r \times n_c$  nodes interconnected by a feed-forward network (see Figure 3.11). Node inputs can be connected either to one of  $n_i$  primary inputs or to an output of a node in preceding  $L$  columns. Each node has a fixed number of inputs  $n_a$  (usually  $n_a = 2$ ) and can perform one of the logic functions from a predefined set. Each of  $n_o$  primary circuit outputs can be connected either to a primary input or to a node's output. The area and delay of the circuit can be constrained by changing the grid size and the  $L$ -back parameter.

Figure 3.11: Cartesian genetic programming schema. (SANCHEZ-CLEMENTE et al., 2016)



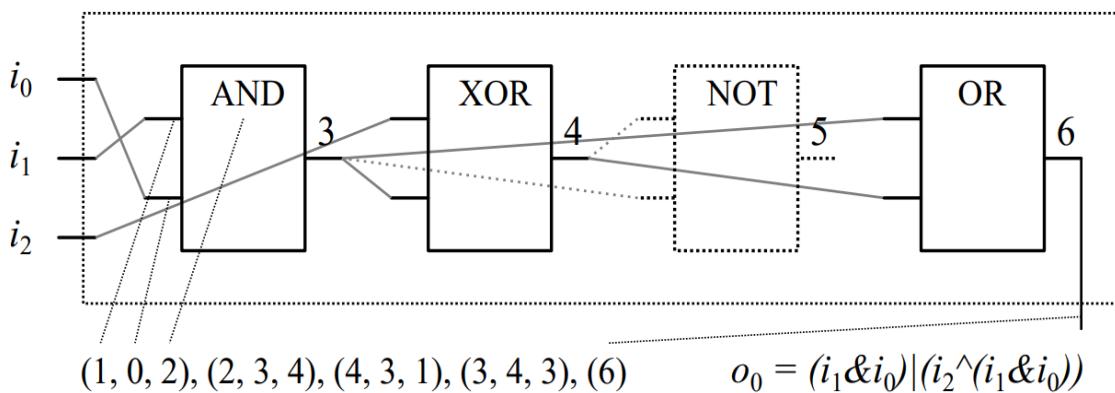
While the search is conducted at the level of genotypes (arrays of integers rep-

resenting the circuit), the fitness function evaluates phenotypes (circuits established according to the genotypes). The genotype encoding is as follows: first the primary inputs and the outputs of the nodes are labeled with integers. Secondly the connection between nodes is composed by three integers, the first two integers representing the inputs of the node, and the third integer representing the logic function. Figure 3.12 shows a circuit, also known as individual, example:

- Genotype:  $(1,0,2),(2,3,4),(4,3,1),(3,4,3),(6)$
- 1st Gene connects inputs  $i_0$  and  $i_1$  using a code 2 function (AND), addressing the integer 3 to the output of the node.
- 2nd Gene connects inputs  $i_2$  and node 3 using a code 4 function (XOR), addressing the integer 4 to the output of the node.
- 3rd Gene connects node 4 and node 3 using a code 1 function (NOT), addressing the integer 5 to the output of the node.
- 4th Gene connects node 3 and node 4 using a code 3 function (OR), addressing the integer 6 to the output of the node, in this case the output of the circuit.
- 5th Gene denotes that 6 is an output.

The individual represented by the genotype mentioned above has three inputs, one output and three active nodes (node 5 is not used by any connection). CGP uses a simple mutation based evolutionary strategy. It starts with a randomly constructed population. Each individual in the population is evaluated using a fitness criteria. In this approach the hamming distance from the original circuit. In each generation, the best individual is passed to the next generation unmodified along with its offspring individuals created by means of mutation in the genotype.

Figure 3.12: CGP individual example. (SANCHEZ-CLEMENTE et al., 2016)



## 4 FULL-ATMR DESIGN

In the previous chapter, we discussed what is a approximate circuit and how can it be used in a TMR approach. It was also showed how ATMR schemes can be design by following a main rule:  $F \subseteq G \subseteq H$ . In this chapter, we will propose a new type o ATMR scheme, were not only two, but all three modules of the TMR are approximated, allowing for a further overhead reduction. We called this approach Full-ATMR or simply FATMR. Before talking about this new technique, we will talk about our first method for the creation of approximated circuits using a boolean factoring algorithm.

### 4.1 Computing approximate functions with Boolean Factoring

The approach to compute the approximate functions uses a slightly modified version of the Boolean factoring algorithm (MARTINS et al., 2010)(MARTINS; RIBAS; REIS, 2012), called FC-ATMR tool, which uses the functional composition paradigm. The algorithm's input is a functional description, which can be represented by a truth table or BDD and is assumed as the G function. This function is decomposed in cofactors and cube-cofactors. These functions are separated using the order concept.

The order concept classifies two functions, which a function compared to other can be smaller (has a smaller number of minterms than the original function, representing F), larger (has a larger number of minterms than the original function, representing H) or not comparable (Figure 4.1). A not comparable function contains some minterms of the G function and some minterms that are not contained in G (Table 4.1). The cofactors and cube cofactors are combined in order to generate the “allowed functions set”. This set is used to prune functions that will not contribute to a good solution, reducing significantly the runtime.

The next step is to store the variables in the correct polarity in a set called bucket. These variables are stored using a bonded-pair representation, which is a tuple containing function, expression. New bonded-pairs are created from simpler bonded-pairs (i.e., bonded-pairs with fewer literals) computed in prior steps, in order to find the target function with less literals as possible.

The proposed algorithm besides factoring the function G, also separates all smaller and larger functions (F and H functions, respectively) that have less literals than the G function. The number of different bits of these functions is computed by an XOR op-

eration between the G function and each smaller and larger function. The output of the algorithm is the implementation of the G function and the list of F and H functions, with the respective implementations and number of different bits.

Figure 4.1: Z is a non comparable function.

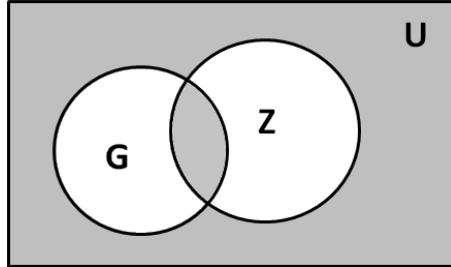


Table 4.1: Not comparable relation example.

Vectors (ABC)	$A + B$	$\bar{A} + \bar{B}$
00	0	1
01	1	1
10	1	1
11	1	0

In example we choose a simple but illustrative function in SOP form:

$$G = A * B + A * C \quad (4.1)$$

The first step is to compute the allowed subfunctions. The computation of the cube cofactors will result in different functions that are used as the “allowed functions” set.

Next step is the creation of the representations of the literals. This will create the pairs of functionality, implementation and insert them in the bucket for the 1-literal formulas.

Once the 1-literal bucket is filled, the combination part starts, by producing the 2-literal combinations. Only subfunctions that are in “allowed functions” set are accepted as intermediate subfunctions. The combination continues until the 3-literal bucket, where a solution for G is found. These buckets are illustrated in Figure 4.2 After this step is completed, the subfunctions that are smaller and larger are inserted in the F and H set, respectively, shown in Figure 4.3. The characteristics of these functions are described in Table 4.2.

Figure 4.2: Functions needed to compose the G function.

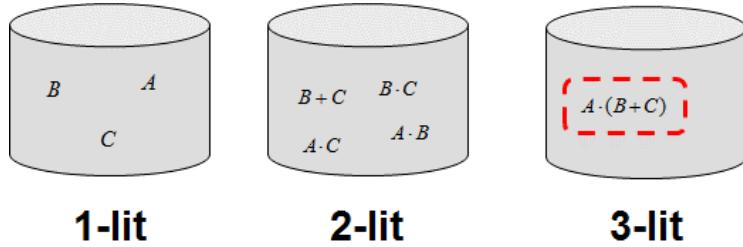


Figure 4.3: Candidate functions to compose the F and H function.

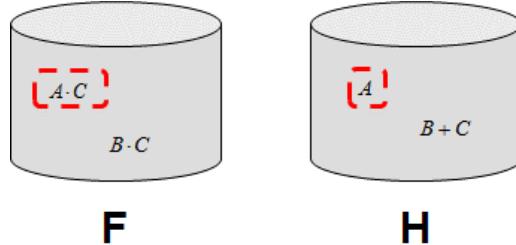


Table 4.2: Characteristics of candidate functions.

Approximation	Function	Literal Count	Hamming Distance
F	$A * B$	2	1
	$A * C$	2	1
H	$B + C$	2	3
	$A$	1	1

The complexity of the method is based in the number of cofactors present in each function. In this sense, the method is able to manipulate functions up to 8 inputs. However, the circuit can be partitioned using K and KL-cuts (MARTINELLO et al., 2010), where K is the maximum number of inputs, and L is the maximum number of outputs a cut can have. Therefore, each cut can be processed independently using our algorithm. For special classes of functions as read-once (RO) functions (LEE; WANG, 2007), the sub-functions are naturally F or H, reducing considerably the complexity of the proposed method.

## 4.2 Approximate functions selection

Choosing the most appropriated F or G function to compose the ATMR, in the candidate functions list, is essential to obtain a good trade-off between area overhead

and protection. When evaluating the candidate functions in a list, we must consider the number of literals and the hamming distance (number of unprotected vectors) so that it is possible to separate the explicitly bad functions from the functions that have some trade-off (area/protection) between themselves.

Table 4.3 shows some candidate functions with its respective characteristics. Some functions will be explicitly worst candidates than other ones regarding the trade off between the hamming distance and the number of literals. For example, in Table 4.3, comparing H6 vs H1 we can say that a trade-off do exists since H6 is bigger than H1 but has a smaller number of unprotected vectors. However when we compare H1 vs H14 we can verify that no trade-off exists since H1 is both smaller in size and has a smaller number of unprotected vectors than H14, the same would be true if we compared H1 vs H3/H4, therefore we say that from that all those function are explicitly bad functions in that list. (ALBANDES et al., 2015b)

Table 4.3: Candidate function selection example

Cod	function	Literals	Hamming
H6	$((!D + !C) * (!E + !F))$	4	3
H1	$(!D + !C)$	2	15
H14	$((!E + !F) * (!B + (!D + !A)))$	5	9
H3	$(!B + (!D + !A))$	3	23
H4	$((!B + !D) + !C)$	3	23

### 4.3 Full-ATMR Scheme

For the ATMR to work correctly with three different modules the main rule dictates that  $F \subseteq G \subseteq H$ , therefore obtaining a composition of circuits that guarantees that only one module may diverge from the other two at any given input vector in the absence of faults. In the Full-ATMR we will not restrict the design with the usual G, F and H composition, instead we propose a scheme that also substitute circuit G for a approximate circuit (F or H).

The most important rule of the Full-ATMR scheme is that only one module may differ from the other two modules to be able to compute the correct value through the majority voter when using spatial redundancy, therefore the voter will have two correct outputs against the one divergent output. This can be achieved even when all the modules

are approximate versions of the original. Let's take a case where:

Original function:

$$G = (A + B) * (A + C) \quad (4.2)$$

Approximate functions:

$$F_1 = A * B \quad (4.3)$$

$$F_2 = A * C \quad (4.4)$$

$$H_1 = A \quad (4.5)$$

$$H_2 = 1 \quad (4.6)$$

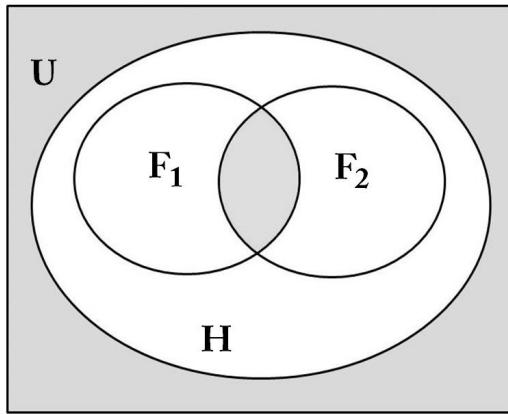
Table 4.4 compares the output of  $G$  with the approximate functions outputs for each input vector. To compose a usual ATMR we could just select one  $F$  function and one  $H$  function, therefore creating the  $F \subseteq G \subseteq H$  relationship between them. Instead we could substitute  $G$  for a function  $F$  or  $H$ , therefore resulting in a smaller design composed only by the approximate functions of  $G$ , creating a Full-ATMR. For example, a Full-ATMR composed by  $F_1, F_2$  and  $H_1$ , Table 4.5 represents this design. As we can see the majority voter output always match the original function ( $G$ ) output in the absence of faults without the need of the original module itself, i.e, there is always two or three approximate functions converging to the correct value for each input vector. The same would happen for a design composed by  $F_1, F_2$  and  $H_2$ . Table 4.6, the difference would be the overhead cost and the quantity of unprotected vectors. Figure 4.4 show us the minterm domain relationship created between the function in both cases.

Table 4.4: Truth table for candidates functions.

Vectors (ABC)	$G$	$F_1$	$F_2$	$H_1$	$H_2$	Minterms Maxterms
000	<b>0</b>	0	0	0	<b>1</b>	m0
001	<b>0</b>	0	0	0	<b>1</b>	m1
010	<b>0</b>	0	0	0	<b>1</b>	m2
011	<b>0</b>	0	0	0	<b>1</b>	m3
100	<b>0</b>	0	0	<b>1</b>	1	m4
101	<b>1</b>	<b>0</b>	1	1	1	m5
110	<b>1</b>	1	<b>0</b>	1	1	m6
111	<b>1</b>	1	1	1	1	m7

Table 4.5: Truth table for a FATMR composed by  $F_1, F_2$  and  $H_1$ .

Vectors (ABC)	$F_1$	$F_2$	$H_1$	Voter output
000	0	0	0	0
001	0	0	0	0
010	0	0	0	0
011	0	0	0	0
100	0	0	1	0
101	0	1	1	1
110	1	0	1	1
111	1	1	1	1

Figure 4.4: Graphical representation of the relationship of functions for a Full-ATMR composed by  $F_1, F_2$  and  $H_x$ . Grey area is protected, i.e, all functions converge to the same value.

Not all approximate functions can compose a Full-ATMR scheme. For two (or even three) functions of the same type (F or H) compose the design it is necessary that none of them diverge from G at same input vector. For instance,  $F_1$  and  $F_2$  are both under-approximate but they diverge from G in a different set of minterms (m5 for  $F_1$  and m6 for  $F_2$ ). We can't design a Full-ATMR composed by  $H_1$  and  $H_2$  and any other function. In this case (Table 4.7) both  $H_1$  and  $H_2$  and diverge from G on the same input vector (100), therefore resulting in the incorrect value of the majority voter output in the absence of faults.

Assuming that for a given design we could find two H functions to compose the Full-ATMR, Figure 4.5 represents the relationship for a Full-ATMR composed by two H functions and one F function. Another possibility is that all the functions were of the same kind (F or H), in this case Figure 4.6 represents the relationship for a Full-ATMR composed by three functions of the same type, F (under-approximate) and H (over-approximate).

Table 4.6: Truth table for a FATMR composed by  $F_1, F_2$  and  $H_2$ .

Vectors (ABC)	$F_1$	$F_2$	$H_1$	Voter output
000	0	0	1	0
001	0	0	1	0
010	0	0	1	0
011	0	0	1	0
100	0	0	1	0
101	0	1	1	1
110	1	0	1	1
111	1	1	1	1

Table 4.7: Truth table for a FATMR composed by  $F_1, H_1$  and  $H_2$ .

Vectors (ABC)	$F_1$	$H_1$	$H_2$	Voter output
000	0	0	1	0
001	0	0	1	0
010	0	0	1	0
011	0	0	1	0
100	0	1	1	<b>0 <math>\Rightarrow</math> 1</b>
101	0	1	1	1
110	1	1	1	1
111	1	1	1	1

#### 4.4 Full-ATMR results

The methodology used in for these results is composed of four main steps. First, we compute the list of possible approximate functions F and H to use in the ATMR or FATMR designs sing the factoring algorithm described in section 4.1. Second, we choose the functions to compose the TMR scheme as told in section 4.2. Third, we map the function though an academic state-of-the-art logic synthesis tool ABC (BRAYTON; MISHCHENKO, 2010), in conjunction with a library, containing the following cells: INV, NAND2-3-4, NOR2-3-4, OAI21, OAI22, AOI21 and AOI22. We used this library to generate a gate netlist in Verilog, where we translate the gate level description generated by ABC to a transistor level circuit using a tool developed by. Finally we inject single faults in transistor level of the circuits using ModelSim to test the circuits susceptibility to SET. Figure 4.7 shows the flow of the methodology.

In order to evaluate the effective fault masking capability of each ATMR and FATMR scheme built, a fault injection tool is used. The tool was developed using Python and integrated with ModelSim, using Verilog. A SET can be emulated in logical level, through ModelSim, by forcing a change in the state of a node. This simulates an energetic

Figure 4.5: Graphical representation of the relationship of functions for a Full-ATMR composed by  $F_x$ ,  $H_1$  and  $H_2$ . Grey area is protected, i.e, all functions converge to the same value.

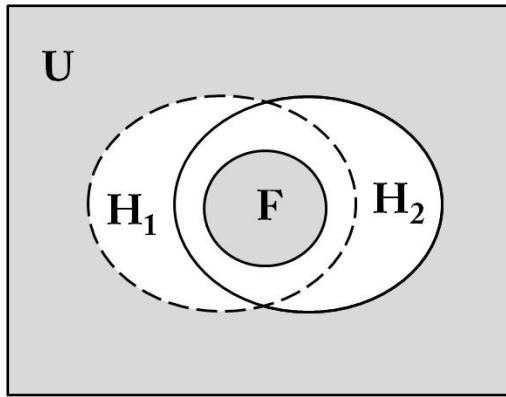
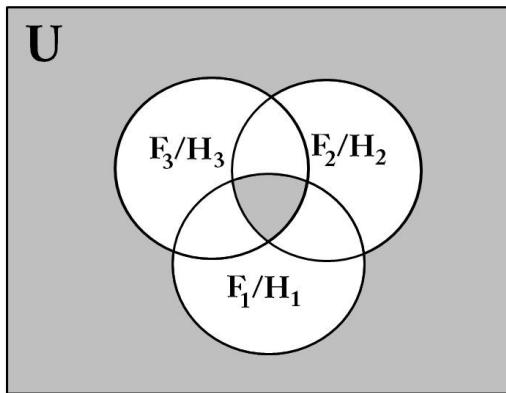


Figure 4.6: Graphical representation of the relationship of functions for a Full-ATMR only by F functions or H functions. Grey area is protected, i.e, all functions converge to the same value.

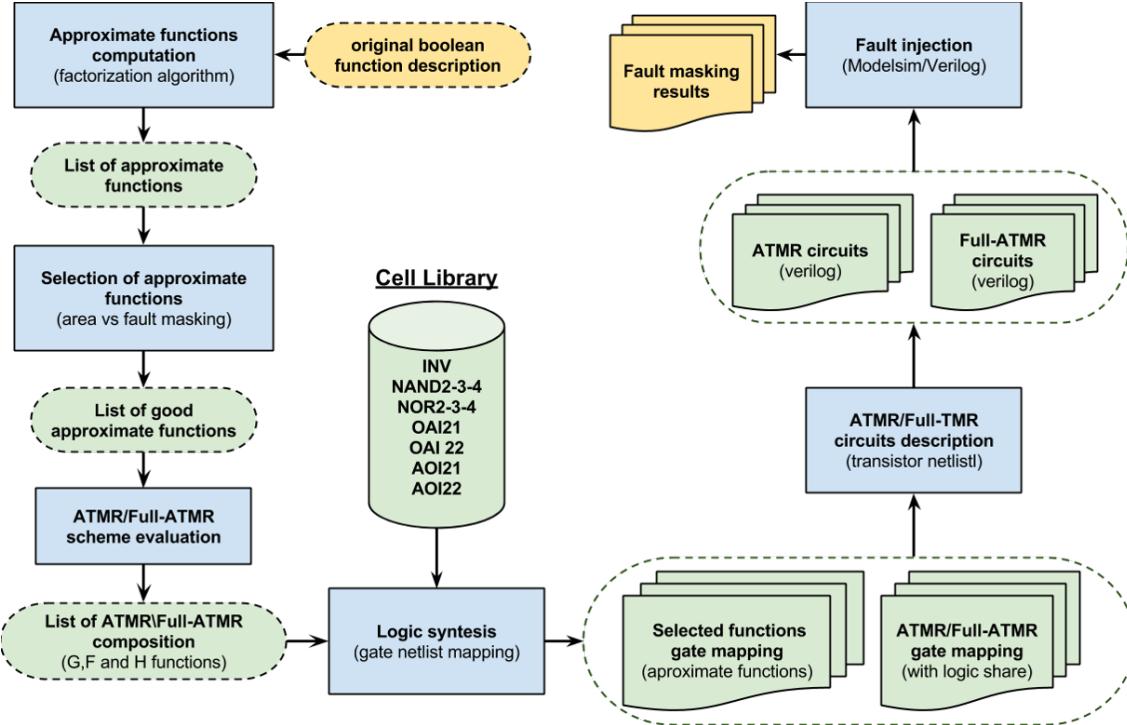


particle strike in a p-n junction of any transistor connected to the node. In Verilog, this can be achieved by using the command force/release. It is important to remember that PMOS device generates only  $0 \Rightarrow 1 \Rightarrow 0$  SET pulse, and NMOS devices generates only  $1 \Rightarrow 0 \Rightarrow 1$  SET pulse (BAUMANN, 2005). A particle strike in a p-n junction of a PMOS transistor is simulated in Verilog by forcing the logical value 1 to the node connected to the given junction and releasing the node to its correct state later. This simulated SET pulse is only logical. Therefore, the sizing of transistor, electrical masking and temporal masking are not evaluated in this type of fault model. In this sense, each redundant module is simulated in SPICE in order to evaluate how transistor sizing, electrical and temporal masking would affect the fault masking coverage of the ATMR/FATMR scheme.

In order to test a given ATMR circuit it is necessary to use force/release at each node for each input vector of the design in a exhaustively way, therefore simulating a particle strike in every junction in each possible state that the circuit can be. Also, it is necessary give a weight to each node by evaluating the number of transistors connected to it.

This step is responsible to generate a transistor level description of the ATMR/FTMR and determine the amount of unprotected p-n junctions of the ATMR and FATMR schemes. We do not inject SET in the majority voters.

Figure 4.7: Methodology used to generate results for ATMR/FATMR circuits.



#### 4.4.1 Case-study 1

First case of study was created based on the 5 input function represented by  $G$ :

$$G = (\bar{a} + \bar{b}) * ((\bar{c} * b) + ((a + e) * ((a * (c + e)) + d))) \quad (4.7)$$

Table 4.8 and Table 4.9 shows a list of selected approximate functions F and H for the case-study circuit 1. Table 4.10 shows the characteristics of each ATMR and FATMR schemes composed with different selected approximate functions in terms of unprotected vectors, fault masking coverage and area overhead. The schemes in the table are ordered increasingly using the area overhead as order criteria. Notice that each scheme has a different number of unprotected vectors and unprotected junctions. The highest fault masking coverage is given by the schemes that present the lowest number of unprotected vectors and junctions. The area is measured by the number of transistors. One can observe that it is possible to maintain the maximum protected p-n junction ratio of 98.88% (60 p-n

junctions of 5248) with only 165% area overhead when using ATMR; and a maximum of 94.66% protected p-n junction ratio (205 p-n junctions of 3840) with only an 88% area when using FATMR.

Table 4.8: Under-approximations for  $G$ 

Under-approximated functions		Hamming Distance
F1	$\bar{a} * b * \bar{c}$	10
F2	$a * \bar{b} * (d + e)$	8
F3	$a * \bar{b} * d + \bar{a} * e$	6
F4	$(\bar{a} + \bar{b}) * (\bar{c} * b + d * e)$	5
F5	$(\bar{a} + \bar{b}) * (((a + e) * ((a * (c + e)) + d)))$	3

Table 4.9: Over-approximations for  $G$ 

Over-approximated functions		Hamming Distance
H1	$\bar{a} + \bar{b}$	10
H2	$\bar{b} + (\bar{a} * (\bar{c} + e))$	8
H3	$a * \bar{b} + (\bar{a} * (\bar{c} + e))$	6
H4	$a * \bar{b} + (\bar{a} * (\bar{c} + e * d))$	4
H5	$d * e + a * \bar{b} + \bar{c} * \bar{a} * b$	3
H6	$\bar{a} * d * e + a * \bar{b} + \bar{c} * \bar{a} * b$	1

#### 4.4.2 Case-study 2

The second case of study is an ATMR design of a 4-bit adder. The 4-bit adder is composed by one half-adder at bit 0 and other 3 full-adders. Table 4.11 shows the approximate logic functions used for the Sum and Carry outputs for both cases. Figure 4.8 shows the scheme of the 4-bit ripple-carry adder with TMR or ATMR technique.

The original full-adder (G) used has a size of 28 transistors (complex gate). The under-approximate full-adder (F) has a size of 12 transistors (two AND2 gates). The over-approximate full-adder (H) has a size of 12 transistors (two OR2 gates). The original half-adder (G) has a size of 16 transistors (one XOR2, one AND2 and one inverter). The under-approximate full-adder (F) has a size of 6 transistors (one NOR2 gate and one

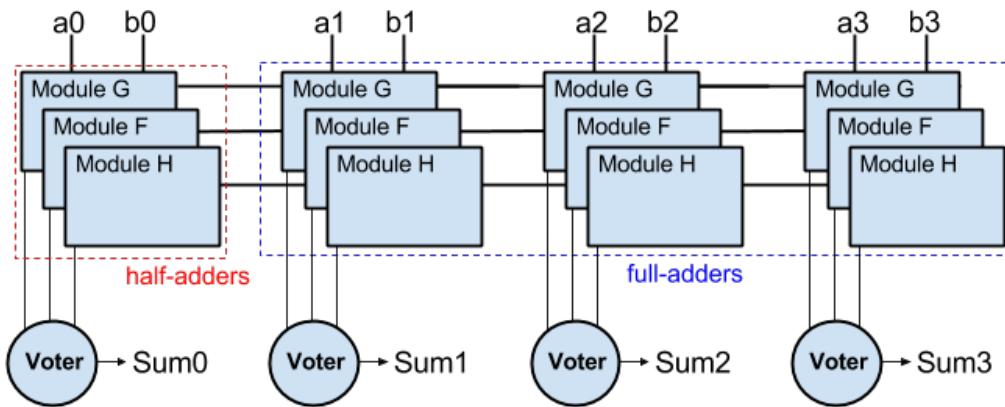
Table 4.10: Results for case-study 1

ATMR Circuits	Compositions	# Unprotected vectors / Total vectors	% of Protected input vectors	# Unprotected p-n junctions / # Total p-n junctions	% of Protected Junctions	# transistors	Area overhead
Single-module G	G/-/-	32/32	0%	228/2048	88.86%	32	-
FATMR 1	F1/F5/H1	23/32	28.12%	209/2304	90.93%	36	13%
FATMR 2	F1/F5/H2	21/32	37.50%	199/2816	92.93%	44	38%
ATMR 1	G/F1/H1	20/32	34.37%	237/2816	91.58%	44	38%
FATMR 3	F1/F5/H3	19/32	40.62%	212/3072	93.10%	48	50%
ATMR 2	G/F2/H1	18/32	46.87%	171/3072	94.43%	48	50%
FATMR 4	F1/F5/H4	17/32	53.12%	201/3328	93.96%	52	63%
ATMR 3	G/F3/H1	16/32	43.75%	184/3584	94.87%	56	75%
FATMR 5	F1/F5/H5	16/32	56.25%	195/3712	94.75%	58	81%
FATMR 6	F1/F5/H6	14/32	50.00%	205/3840	94.66%	60	88%
ATMR 4	G/F4/H1	15/32	50.00%	223/3840	94.19%	60	88%
ATMR 5	G/F5/H1	13/32	59.37%	147/3840	96.17%	60	88%
ATMR 6	G/F5/H2	11/32	65.62%	139/4352	96.81%	68	113%
ATMR 7	G/F5/H3	9/32	71.87%	120/4608	97.40%	72	125%
ATMR 8	G/F5/H4	7/32	78.12%	91/4864	98.13%	76	138%
ATMR 9	G/F5/H5	6/32	81.25%	76/5248	98.55%	82	156%
ATMR 10	G/F5/H6	4/32	87.50%	60/5248	98.88%	84	163%
TMR	G/G/G	0/32	100%	0/6144	100%	96	200%

Table 4.11: Ripple-carry adder approximations

Functions	Full-adder	Half-adder
$G_{sum}$	$a \oplus b \oplus C_{in}$	$a \oplus b$
$G_{carry}$	$(a * b) + (C_{in} * (a \oplus b))$	$a * b$
$F_{sum}$	$a * b * C_{in}$	$\bar{a} + b$
$F_{carry}$	$a * b$	0
$H_{sum}$	$a + b + C_{in}$	$\overline{a * b}$
$H_{carry}$	$a + b$	$a$

Figure 4.8: 4-bit Ripple-carry adder with TMR/ATMR



inverter). The over-approximate full-adder (H) has a size of 4 transistors (one NAND2 gate).

Each ATMR scheme is composed by 12 different modules separated into 4 levels (bit 0 corresponds to level 1 and bit 3 corresponds to level 4). Each level has 3 modules (G, F and H). The sum bit is evaluated by voting  $G_{sum}$ ,  $F_{sum}$  and  $H_{sum}$  of each level. And the carry out is evaluated by voting  $G_{carry}$ ,  $F_{carry}$  and  $H_{carry}$  of level 4.

Table 4.12 shows how each of the tested ATMR schemes are composed regarding the modules in each level of the design for sum and carry outputs. The schemes in the table are ordered increasingly by the number of transistors. One can observe that some of the ATMR present a higher number of unprotected p-n junction compared to the single module circuit (the adder with no TMR).

The trade-off between masking and area overhead is only attractive from designs ATMR5 to ATMR11, as they present a lower number of unprotected p-n junction compared to the single module circuit (the adder with no TMR).

Also it is important to note that the best way to achieve a good trade-off between area overhead and masking coverage is to use approximate modules by level, for example, both ATMR6 and ATMR7 have 152% of area overhead, and both uses 3 approximate modules, but ATMR6 is better than ATMR7, the difference between them is how the

approximate modules are spread. ATMR6 uses two approximate module in level 4 and one in level 3 of the circuit, ATMR7 allocates one module for each level, starting from level 2 to level 4. Something similar can be seen when we compare ATMR6 to ATMR5, were ATMR5 has 4 approximate module, two for level 3 and two for level 4, showing a trade-off when compared to ATMR6.

Table 4.12: Results for case-study 2

Different Scheme Implementations of the 4-bit adder	Compositions by level lvl.1   lvl.2   lvl.3   lvl.4	# Total vectors	Unprotected vectors / Total vectors	# Unprotected p-n Junctions	% of Protected Junctions (Masking Coverage)	# transistors (Estimated area)	Area overhead
Single module G	G/-/-	256/256	<b>9920</b>	80.63%	100	0%	
ATMR1	G/ <b>F/H</b>	128/256	<b>11424</b>	87.74%	184	82%	
ATMR2	G/G/G	126/256	<b>10320</b>	90.12%	204	104%	
ATMR3	G/G/ <b>H</b>	128/256	<b>10664</b>	89.99%	208	108%	
ATMR4	G/G/G	125/256	<b>9976</b>	91.14%	220	120%	
ATMR5	G/G/G	120/256	7912	93.45%	236	136%	
ATMR6	G/G/G	116/256	7476	94.21%	252	152%	
ATMR7	G/G/G	123/256	9344	92.76%	252	152%	
ATMR8	G/G/G	112/256	7136	94.80%	268	168%	
ATMR9	G/G/G	96/256	5108	96.28%	268	168%	
ATMR10	G/G/G	80/256	4488	96.91%	284	184%	
ATMR11	G/G/G	80/256	4616	96.83%	284	184%	
TMR	G/G/G	0/256	0	100%	300	200%	

## 5 ATMR DESIGN USING APPROXIMATE LIBRARY

Approximate logic circuits can be used in TMR instead of exact copies of the original design and the designer can select the level of approximation. A closer approximation provides higher fault tolerance but also increases the area and power. In contrast, this continuous trade-off is not possible when traditional TMR is used. However, generation of optimal approximate circuits for any given application is a challenging problem. In this next chapters we will present a new technique, named Approximate Library (ApxLib), which builds approximations by replacing some logic gates, according to a predefined library, which tells what transformations are valid for each logic gate.

The methodology proposed in (ALBANDES et al., 2015a), explained in the past chapters, designed ATMR or Full ATMR (FATMR) circuits by selecting the most suitable set of functions F and H able to compose an ATMR or FATMR. To apply the technique, it was needed to explicitly know the original Boolean function of the whole circuit. Also, there was a limitation on the number of the literals that the Boolean factoring algorithm could handle, therefore limiting the scalability of the approach.

With the approximate library approach (ApxLib), instead of using the functions of the circuit to generate approximate functions, we simply change the logic gates to generate the approximate versions of the circuit. For the following function:

$$G = (A \oplus B) + (C * D) \quad (5.1)$$

In Figure 5.1 we have a netlist of logic gates, representing  $G$ , that we desire to approximate. Using a pre-defined set of approximate logic gates library, three options are given to over-approximate the XOR2 gate: NAND2, OR2 and a constant-1 transformation (Figure 5.2a). Table 5.1 shows the differences between the original gate and the approximated gates. In the same way, to under-approximate the XOR gate two options are available in the library: NOi21 gate ( $\overline{a + b}$ ) and NOi21 gate ( $\overline{\bar{a} + \bar{b}}$ ) transformations, and a constant-1 simplification. Table 5.2 shows the differences between the original gate and the approximated gates. For the  $g_2$  gate, a NAND2, we can transform it in to a inverter, having to chose between maintain just one of the inputs ( $C$  or  $D$ ). Gate  $g_3$ , a OR2, we can change it to a line, or a buffer if necessary. Both  $g_2$  and  $g_3$  can be turned in to constant-1, to over-approximate, or constant-0, to under-approximate. The list of approximations for each gate are generated using the boolean factoring algorithm mentioned in the past section 4.1.

Figure 5.1: Approximate library approach: each cell can be replaced by an approximated gate from the library.

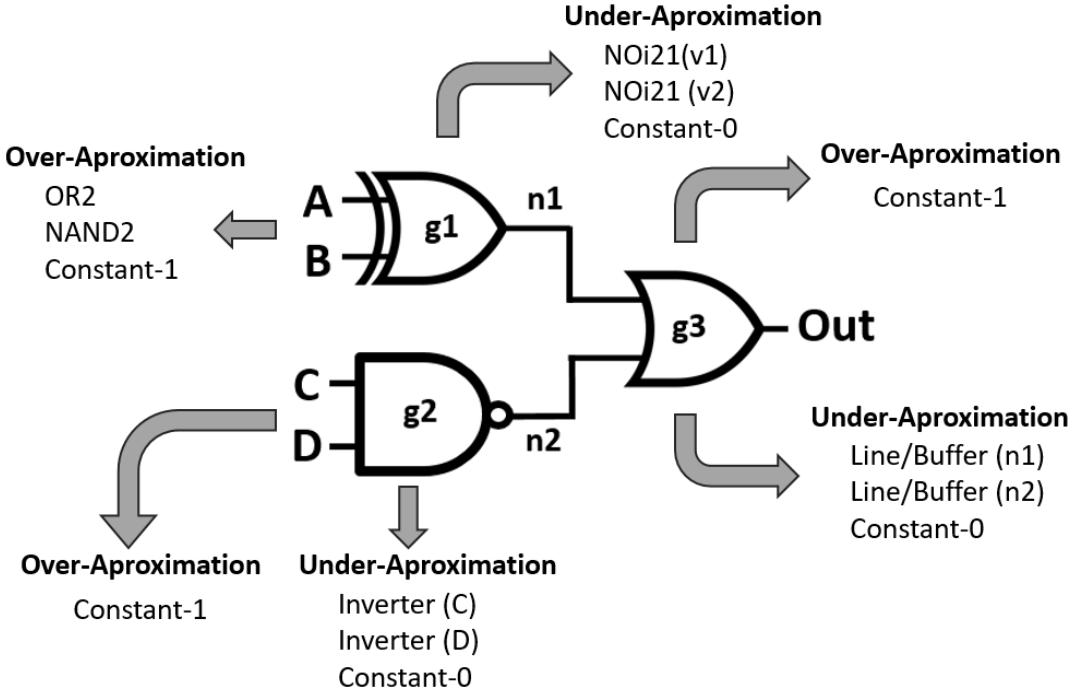


Table 5.1: XOR gate over-approximate possibilities using ApxLib.

Inputs (AB)	$A \oplus B$	$\overline{A * B}$	$A + B$	Const-1
00	0	1	0	1
01	1	1	1	1
10	1	1	1	1
11	0	0	1	1

Now lets see how each of the XOR transformations affects the final circuit. The over approximations would generate the following functions.

Changing the XOR gate to NAND2 gate:

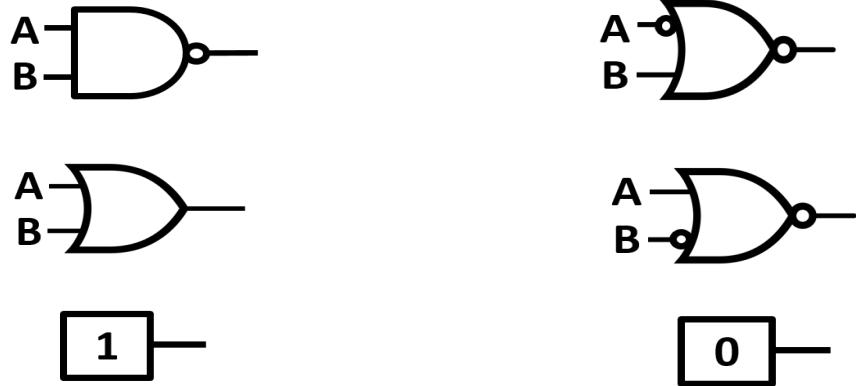
$$H_1 = \overline{(A * B)} + (C * D) \quad (5.2)$$

Changing the XOR gate to OR2 gate:

$$H_2 = (A + B) + (C * D) \quad (5.3)$$

Figure 5.4 shows the Karnaugh map for the over-approximate functions generate by doing the transformations based on the approximate library approach. As we can see the some of the values changed from 0 to 1, creating a over-approximate logic functions as expected.

Figure 5.2: Approximate library approach: approximations possibilities for  $g_1$  XOR2 gate.



(a) Over-approximations for the  $g_1$  XOR2 gate

(b) Under-approximations for the  $g_1$  XOR2 gate

Figure 5.3: Approximate library approach: approximations possibilities for  $g_2$  and  $g_3$  gates.



(a) Under-approximations for the  $g_2$  NAND2 gate

(b) Under-approximations for the  $g_3$  OR2 gate

The under approximations would generate the following functions.

Changing the XOR gate to NOi21 type 1 gate:

$$F_1 = \overline{(\overline{A} + B)} + (C * D) \quad (5.4)$$

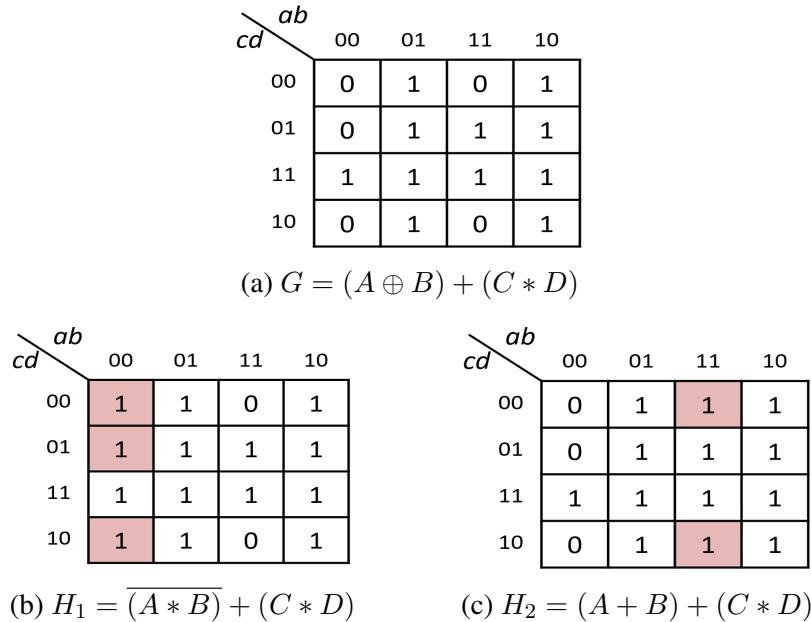
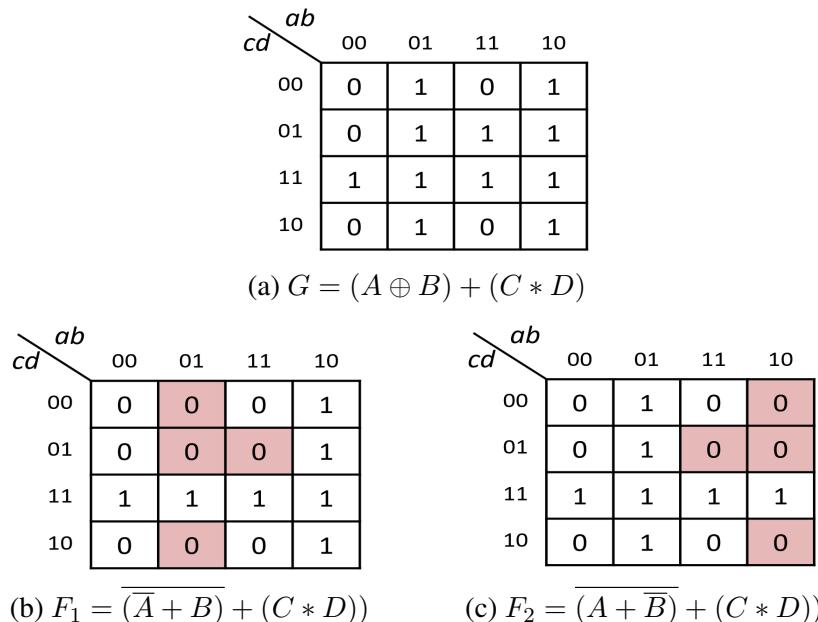
Changing the XOR gate to NOi21 type 2 gate:

$$F_2 = \overline{(A + \overline{B})} + (C * D) \quad (5.5)$$

Figure 5.5 shows the Karnaugh map for the under-approximate functions generate by doing the transformations based on the approximate library approach. As we can see the some of the values changed from 1 to 0, creating a under-approximate logic functions as expected.

Table 5.2: XOR gate under-approximate possibilities using ApxLib.

Inputs (AB)	$A \oplus B$	$\overline{A} + \overline{B}$	$\overline{A} + B$	Const-0
00	0	0	0	0
01	1	0	1	0
10	1	1	0	0
11	0	0	0	0

Figure 5.4: Karnaugh map for the final over-approximate functions of  $G$ .Figure 5.5: Karnaugh map for the final under-approximate functions of  $G$ .

## 5.1 Parity analysis

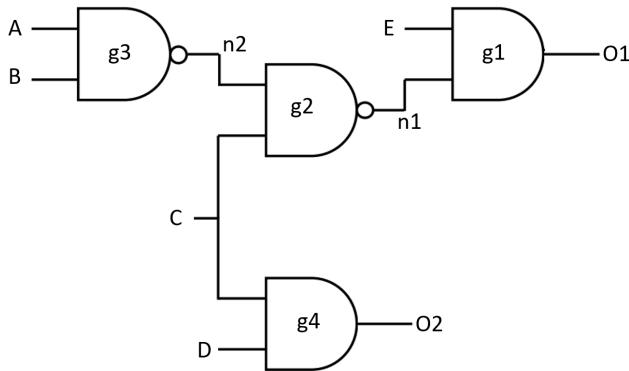
Another major point in the approach is the evaluation of the parity of the gates. If the parity is not calculated correctly the circuit generated may not be functionally compatible in the final ATMR scheme. A logic function  $F_n(x_1, x_2, \dots, x_n)$  is said to be positive in  $x_i$  if, expressing  $F_n$  as a sum of products (SOP),  $x_i$  does not appear complemented. Analogously,  $F_n$  is negative in  $x_i$  if  $x_i$  only appears complemented in the sum of products. This holds true not only for the function inputs, but also for any intermediate result by performing a variable change. A logic function  $F$  is said to be unate in  $x_i$  if  $F$  is either positive or negative in  $x_i$ , otherwise it is binate in  $x_i$ . When considering multiple output functions it is said that  $F$  is unate in  $x_i$  if either every partial logic function  $F_j$  corresponding to output  $O_j$  is positive in  $x_i$ , or negative instead. Otherwise it is binate in  $x_i$ . It must be noted that if some outputs are positive in  $x_i$  while the rest are negative, then the whole function is binate in  $x_i$ . (SANCHEZ-CLEMENTE; ENTRENA; GARCÍA-VALDERAS, 2014)

A logic circuit is the logical representation of a multiple output logic function. It is said that a node, line or gate  $x_i$  within a logic circuit has even parity if every logical path from  $x_i$  to the outputs of the circuit has an even number of inversions. Analogously,  $x_i$  has odd parity if all propagation paths from  $x_i$  to the outputs have an odd number of inversions. If node, line or gate  $x_i$  within logic circuit  $C$  has even or odd parity, then  $C$  is positive or negative in  $x_i$  respectively, which implies that  $C$  is unate in  $x_i$ . Otherwise,  $x_i$  has no parity, and therefore  $C$  is binate in  $x_i$  (SANCHEZ-CLEMENTE et al., 2012).

Parities in a circuit can be computed by traversing the network from primary outputs of the circuit to primary inputs of the circuit. In network terms, a node  $n_x$  is positive (negative) in  $x$  if all paths from  $x$  to the primary outputs have an even (odd) number of inversions. In such a case, we say that node  $n_x$  has an even (odd) parity. If a node  $n_x$  is binate in  $x$ , then there are at least two paths from  $n_x$  to the primary outputs with different parities, and we say that node  $n_x$  has no parity (also saying that it has a binate property). The gate, or input, parity in a circuit is defined by the node which its output is connected.

Figure 5.6 will serve as an example for the parity evaluation of the gates in the circuit. The start point for the traversal of the circuit is the output  $O_1$ . We will evaluate first the nodes and gates parity relation to the circuit output  $O_1$ .  $O_1$  itself is classified as having a positive (even) parity. From  $O_1$  we go to gate  $g_1$ , classifying it as a positive parity gate since its output is connected only to the positive node (even parity)  $O_1$ . Traversing

Figure 5.6: Parity analysis example.



gate  $g_1$  we first evaluate the node  $E$ , one of the circuit inputs. From  $O_1$  to  $E$  there is no inversion, the only gate between them is  $g_1$ , which has no inverter characteristic (is a unate positive gate), so  $E$  will maintain a positive parity. The same idea is applied to node  $n_1$ , classifying it as a positive (even) parity node. Now we evaluate the  $g_2$  gate by looking at the node it is connected, in this case we evaluate  $g_2$  as a positive parity gate. To evaluate node  $n_2$  parity When we go through  $g_2$ . At this point we find the first gate that has a inverter characteristic (unate negative gate), so the parity of the nodes connected to its inputs will be the opposite of  $g_2$ , classifying  $n_2$  and node  $C$  as negative (odd) parity in relation to the output  $O_1$ . Next step is to evaluate the gate  $g_3$ , again we look at the node which the gate is connected, in this case  $n_2$  with a negative (odd) parity. Now the last step to evaluate the parity of the nodes and gates, in relation to the output  $O_1$ , is to traverse gate  $g_3$ . One more time we find a gate that has a inversion in its characteristic, so every node connected to its inputs,  $A$  and  $B$ , will have the opposite parity of  $g_3$ , in this case both will have a positive (even) parity.

We also must evaluate the parities of the nodes and gates in relation to the output  $O_2$ .  $O_2$  has positive parity. Gate  $g_4$  and input node  $D$  will also be positive. Input node  $C$  is different than the rest of the nodes, it is used by both outputs of the circuit. In relation to  $O_1$  it had a negative odd parity, however, in relation to the output  $O_2$  it will have a positive parity. Since  $C$  has different parities in relation to the outputs it will be classified as a binate node in the global spectrum of the circuit. Table 5.3 summarize the evaluations of parities.

We know how to classify the parity of a gate  $g_n$  in relation to a output  $O_n$  of the circuit, but we must see how it impacts the approximate library approach. Let's examine another example, this time the circuit, is represented in Figure 5.7, similar to the Figure 5.1 example, with a NOR2 gate in the output instead of an OR2 from the previous gate

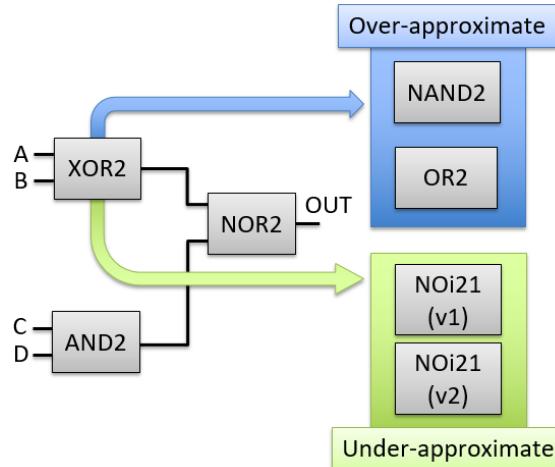
Table 5.3: Parity analysis summary.

Node Gate	$O_1$	$O_2$	Global
$g_1$	positive	-	positive
$g_2$	positive	-	positive
$g_3$	negative	-	negative
$g_4$	positive	-	positive
$n_1$	positive	-	positive
$n_2$	negative	-	negative
$A$	positive	-	positive
$B$	positive	-	positive
$C$	negative	positive	no-parity
$D$	-	positive	positive
$E$	positive	-	positive

transformation example. The original function is:

$$G_2 = \overline{(A \oplus B) + (C * D)} \quad (5.6)$$

Figure 5.7: Approximate library approach, where each cell can be replaced by an approximate function from the library.



Now we will approximate the XOR2 gate to a OR2 gate, with the intention of creating a over-approximated function, and the resulting function is:

$$Q_1 = \overline{(A + B) + (C * D)} \quad (5.7)$$

If we evaluate the Karnaugh map comparing  $G_2$  and  $Q_1$ , in Figure 5.8, we will see that the function created is a under-approximate instead of the desired over-approximated function. This happens because of the XOR2 gate parity. The XOR2 gate has a negative parity, this causes the approximations in the library to be swapped, and, as we have seen,

by selecting a over-approximation of a negative gate we end up with a under-approximated logic.

If we wanted to create a over-approximate circuit, by only changing the negative parity XOR2 gate, we should take one of the approximations from the under-approximate list. Figure 5.8 represents the creation of a over-approximate function using a under-approximate transformation of a negative parity gate, the XOR2. The resulting function is:

$$Q_2 = \overline{(\overline{A} + B)} + (C * D) \quad (5.8)$$

Figure 5.8: Karnaugh map for the final under-approximate functions of  $G$ .

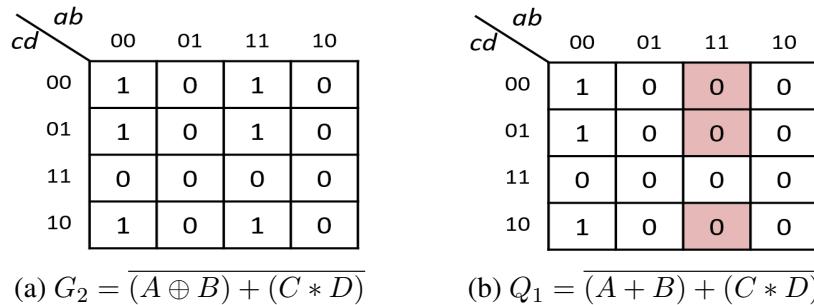
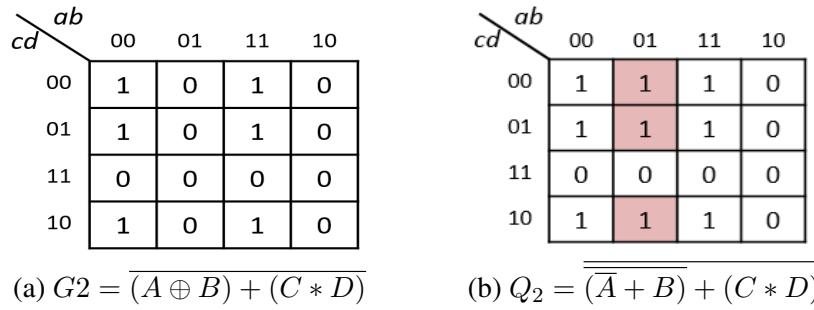


Figure 5.9: Karnaugh map for the final under-approximate functions of  $G$ .



## 5.2 Binate gate

Another important point are the gates that have a binate property itself. XOR and XNOR gates are examples of binate gates, so when we traverse one of those gates it implies a no-parity (binate) characteristic in the next nodes/gates, and those nodes/gates do the same for the next ones. But what exactly is the problem with a no-parity gate? Lets

evaluate another circuit represented by the following function:

$$G = (A + B) \oplus (C * D) \quad (5.9)$$

Figure 5.10 shows the circuit network and the possible approximations. Our idea is to create a over-approximated version of that circuit, for that we will first approximate gate  $g_2$ , transforming it in a line/buffer (Figure 5.11). This new circuit  $Z$  function is:

$$Z = (A + B) \oplus (C) \quad (5.10)$$

Comparing de Karnaugh map for  $G$  (Figure 5.12a) and  $Z$  (Figure 5.12b) its possible to see the changes. For one vector the value changed from 0 to 1, and for some other vectors it changed from 1 to 0, leaving it clearly that the  $Z$  function works both as a under-approximate and over-approximate function, creating therefore a undesired circuit. The reason for this to happen is that every node connected to the  $g_3$  XOR gate is turned in to a no-parity (binate) node/gate.

Figure 5.10: Approximate library approach, where each cell can be replaced by an approximate function from the library.

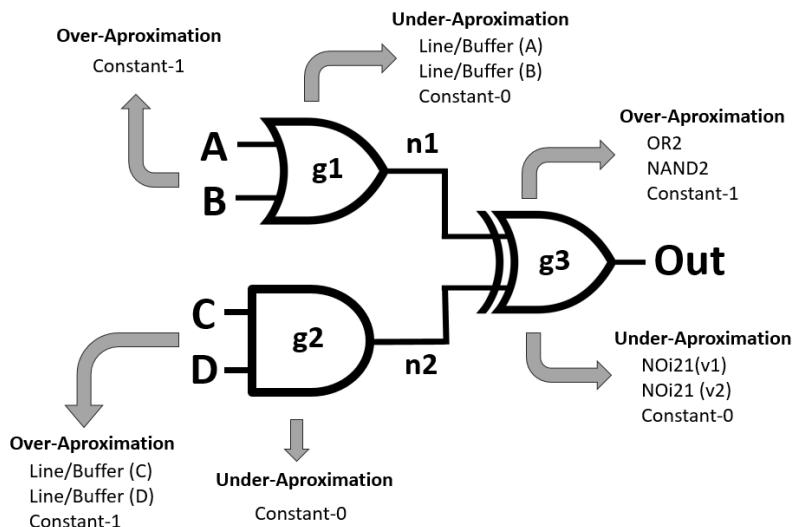


Figure 5.11: Approximate library approach, where each cell can be replaced by an approximate function from the library.

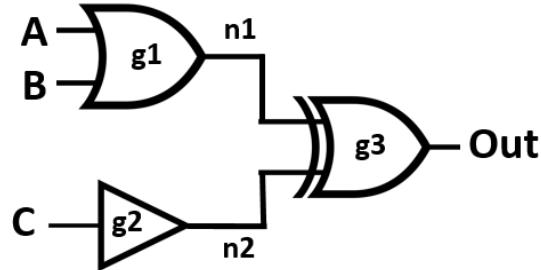


Figure 5.12: Karnaugh map for the final under-approximate functions of  $G$ .

	<i>ab</i>	00	01	11	10
<i>cd</i>	00	0	1	1	1
01	0	1	1	1	
11	1	0	0	0	
10	0	1	1	1	

	<i>ab</i>	00	01	11	10
<i>cd</i>	00	0	1	1	1
01	0	1	1	1	
11	1	0	0	0	
10	1	0	0	0	

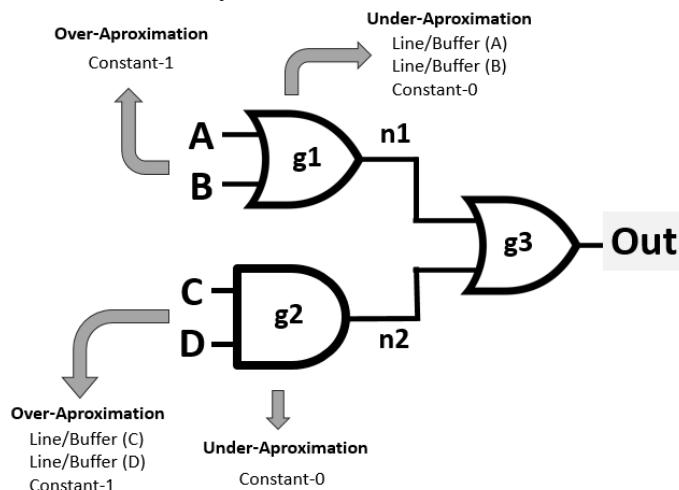
$$(a) G3 = (A + B) \oplus (C * D)$$

$$(b) Z = (A + B) \oplus (C)$$

In this case there is a simple way to resolve the binate problem: transform the  $g_3$  gate into a non-binate over-approximated gate. Looking to the option for the XOR2 gate we can change it to a OR2 gate. The new circuit, in Figure 5.13, is represented by the function:

$$H_1 = (A + B) + (C * D) \quad (5.11)$$

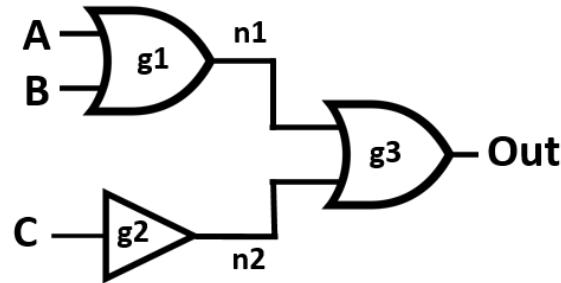
Figure 5.13: Approximate library approach, where each cell can be replaced by an approximate function from the library.



If we evaluate the parities of the circuit we will see that as now every node/gate has a positive (even) parity allowing us to further approximate the circuit. For example, we over-approximate the gate  $g_2$  to a line/buffer, Figure 5.14, reaching the following function:

$$H_2 = (A + B) + (C) \quad (5.12)$$

Figure 5.14: Approximate library approach, where each cell can be replaced by an approximate function from the library.



Finally, if we evaluate the Karnaugh map of  $H_1$  and  $H_2$ , comparing them to  $G$ , we will see that both of them are in fact over-approximated versions of  $G$ , since they only change the original values from 0 to 1.

Figure 5.15: Karnaugh map for the final under-approximate functions of  $G$ .

<i>cd</i>	<i>ab</i>	00	01	11	10
00	0	1	1	1	
01	0	1	1	1	
11	1	0	0	0	
10	0	1	1	1	

(a)  $G = (A + B) \oplus (C * D)$

<i>cd</i>	<i>ab</i>	00	01	11	10
00	0	1	1	1	
01	0	1	1	1	
11	1	1	1	1	
10	0	1	1	1	

(b)  $H_1 = (A + B) + (C * D)$

<i>cd</i>	<i>ab</i>	00	01	11	10
00	0	1	1	1	
01	0	1	1	1	
11	1	1	1	1	
10	1	1	1	1	

(c)  $H_2 = (A + B) + (C)$

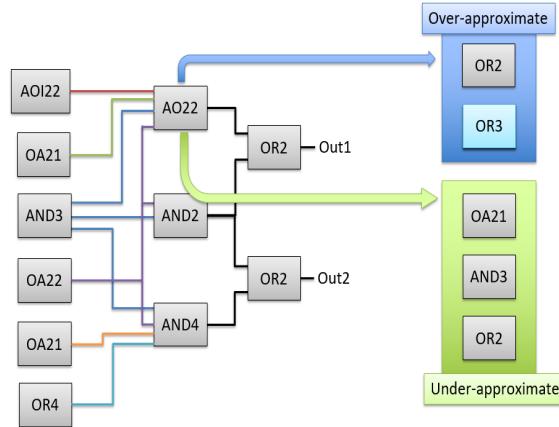
## 6 APPROXIMATE LIBRARY APPROACH USING GENETIC ALGORITHM

Many real-world optimization problems are extremely difficult and complex in terms of number of variables, nature of the objective function, many local optimal, continuous or discrete search space, required computation time and resources, etc. in various domains including service, commerce and engineering (AMOUZGAR, 2012). The Approximate Library approach share the same complexity as some of those problems, each modification in the circuit generates a large new number of possible modifications, increasing the list of solutions very fast. Figure 6.1 shows three successive approximations for the same original circuit, each transformation we choose opens a new set of possible solutions.

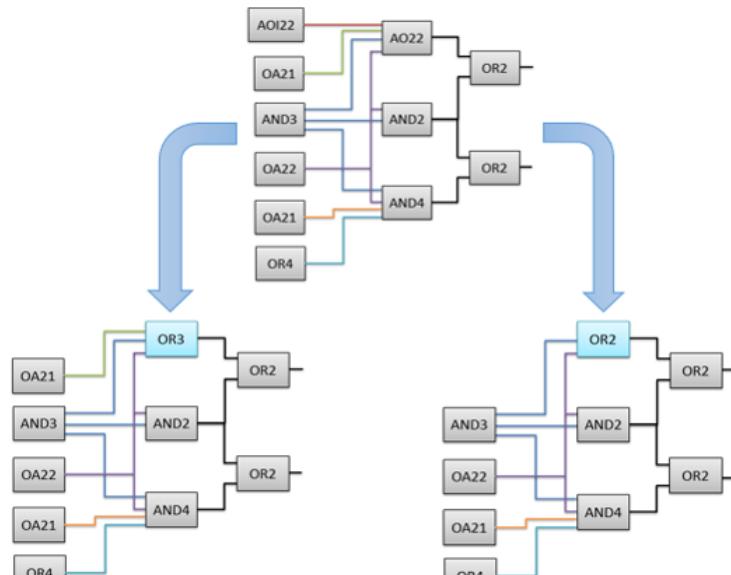
Genetic algorithm is an inspiration of the selection process of nature, where in a competition the stronger individuals will survive. In nature each member of a population competes for food, water and territory, also strive for attracting a mate is another aspect of nature. It is obvious the stronger individuals have a better chance for reproduction and creating offspring, while the poor performers have less offspring or even none. Consequently the genes of the strong or fit individuals will increase in the population. Offspring created by two fit individual (parents) has a potential to have a better fitness compared to both parents called super-fit offspring. By this principle the initial population evolves to a better suited population to their environment in each generation (AMOUZGAR, 2012).

The idea of using a Multi-Objective Optimization Genetic Algorithm (MOOGA), (AMOUZGAR, 2012)(SERRANO-CASES et al., 2016), with the ApxLib approach, (AL-BANDES et al., 2018b), aim to do a blind search within all possible solution space, which have all possible ATMR configuration, and then with the Multi-Objective Optimization sorting we selected the best configurations that reduced the area and maximize the fault coverage. We named this approach as MOOGA+ApxLib.

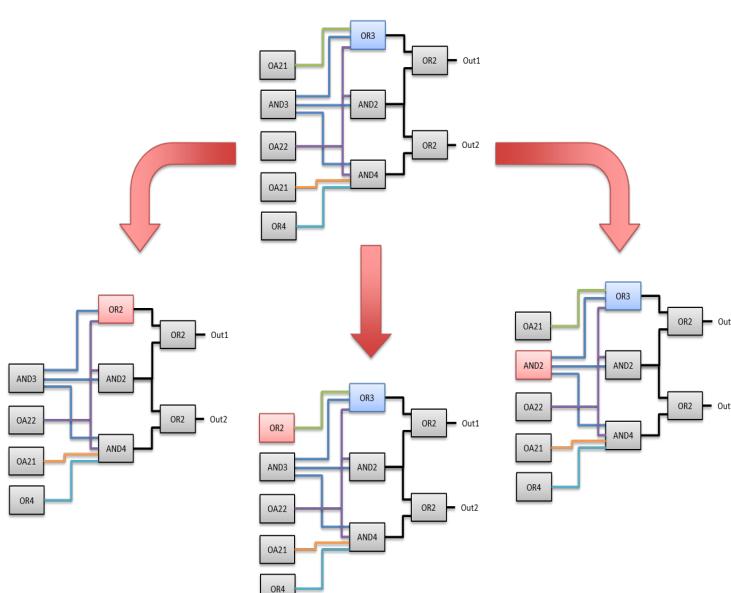
Figure 6.1: Exponential growth of solution for the ApxLib approach.



(a) 1st interaction



(b) 2nd interaction



(c) 3rd interaction

## 6.1 Genotype, chromosomes and genes definition

As mentioned, in genetic algorithm, unlike other classical methods, a population of random solution is created and selected. In our case the the population is composed by ATMR schemes, the individuals. Each individual is represented as a set of parameters which are known as chromosomes. The joining of chromosomes of one individual is called genotype.

To define the genotype of a individual first a analysis is done to evaluate the characteristics of the circuit. In this analysis the parity, over-approximations and under-approximations are evaluated in order to create the genetic profile, a genotype. Each chromosome in the genotype is based in a gate, and the genes in that chromosome are the characteristics of that gate. For a gate  $G_x$  chromosome the genes are:

- *Approximation* : this gene define what transformation the gate is using. The 0 value means the original gate. Values above 0 define the code of the approximation.
- *Used* : this gene defines if the gate is being used by the circuit. Some approximations can disconnect a gate from the circuit.
- *Parity* : informs what is the parity of the gate, positive (1), negative (-1) or no parity (0).
- *Over-apx* : the number of over-approximations possible for the gate.
- *Under-apx* : the number of under-approximations possible for the gate.

Lets take circuit  $G$  (Figure 6.2) as an example. The analysis of the circuit return to us the values of parity and approximations in Table 6.1. The resulting chromosomes are showed in Figure 6.3.

Figure 6.2: Original circuit  $G$

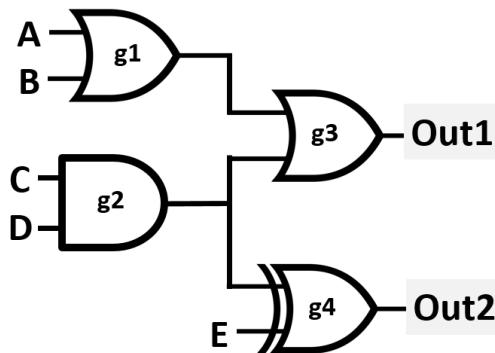


Table 6.1: Original circuit  $G$  genes evaluation.

Gate	Under-apx	Over-apx	Parity
g1	Const-0 [ $cod : 1$ ] Line/Buffer (i1) [ $cod : 2$ ] Line/Buffer (i2) [ $cod : 3$ ]	Const-1 [ $cod : 1$ ]	positive (even)
g2	Const-0 [ $cod : 1$ ]	Const-1 [ $cod : 1$ ] Line/Buffer (i1) [ $cod : 2$ ] Line/Buffer (i2) [ $cod : 3$ ]	positive (even)
g3	Const-0 [ $cod : 1$ ] Line/Buffer (i1) [ $cod : 2$ ] Line/Buffer (i2) [ $cod : 3$ ]	Const-1 [ $cod : 1$ ]	binate (no-parity)
g4	Const-0 [ $cod : 1$ ] NOi21 (v1) [ $cod : 2$ ] NOi21 (v2) [ $cod : 3$ ]	Const-1 [ $cod : 1$ ] OR2 [ $cod : 2$ ] NAND2 [ $cod : 3$ ]	positive (even)

Figure 6.3: Original circuit  $G$  chromosomes.

G1	G2	G3	G4
Approximation: 0 Used: True Parity: 1 Over-apx: 1 Under-apx: 3	Approximation: 0 Used: True Parity: 1 Over-apx: 3 Under-apx: 1	Approximation: 0 Used: True Parity: 0 Over-apx: 3 Under-apx: 1	Approximation: 0 Used: True Parity: 1 Over-apx: 3 Under-apx: 3

The  $G$  circuit analysis generated four chromosomes, one for each gate in  $G$ . The first chromosome represents the gate  $g1$ . Since it is the original circuit the *approximation* gene is set to 0 and the *used* gene is set to *true*, meaning that the gate is in its original form and is connected to the gates network. The *parity* gene is set to 1, meaning a positive (even) parity. The *over-apx* gene indicates that there is just 1 possible transformation for the gate  $g1$ , analogously, the *under-apx* is set to 3. The same process is done to the other gates, generating their respective chromosomes and genes.

As seen before, a ATMR is composed by three circuits,  $G$ ,  $F$  and  $H$ , and each of these will have a chain of chromosomes to represent itself. Since  $G$  is the same for every individual, the only information that we need to keep for a ATMR is the genotypes for circuits  $F$  and  $H$  that compose it, i.e., each ATMR created will be represented by the union of a  $F_x$  and  $H_x$  chromosomes.

## 6.2 Evolutionary operators

The evolutionary operators are responsible to improve the population by creating new individuals, selecting the best ones and combine them. There are three types of evolutionary mechanisms: Mutation, Crossover and Selection.

### 6.2.1 Mutation mechanism

The mutation mechanism is applied to an individual in order to change some of its genes. In our process the only gene to be mutated is the *approximation*. After the mutation the genotype is processed, a circuit representation is created and then the *parity* and *used* genes are reevaluated.

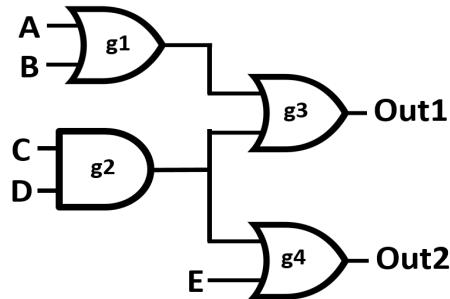
Lets try an example using the circuit in Figure 6.2. The original genotypes are displayed in 6.3. The mutation process goes through the chromosomes trying to create first an over-approximated individual. At each one of the chromosomes it has a chance of changing the *approximation* gene to an over-approximated gate. In this example, Figure 6.4a, the only mutation occurs in chromosome  $g4$ . The algorithm analyzes the *parity* of the chromosome, the value is 1, meaning a positive parity gate. To create an over-approximation with a positive parity it must look at the value in gene *over-apx*, in this case 3. Then the *approximation* gene changes randomly to a value between 0 and 3. By random chance value 2 is set at *approximation* gene. If the parity was negative (-1) the algorithm would look in the *under-apx* to evaluate the values for approximations. If the parity was 0, a binate gate, the mutation would be forbidden.

After the genotype is changed a circuit representation is generated, this representation is called phenotype. In our example the phenotype for the over-approximation is represented in Figure 6.4b. The approach then reevaluates the genetic profile of the circuit, this time it verifies that gate  $g2$  changed its parity from binate to a positive value, therefore the chromosome representing this gate must also be changed (Figure 6.4c).

Figure 6.4: Over-approximated individual genotype created by mutation

<b>g1</b>	<b>g2</b>	<b>g3</b>	<b>g4</b>
Approximation: 0 Used: True Parity: 1 Over-apx: 1 Under-apx: 3	Approximation: 0 Used: True Parity: 0 Over-apx: 3 Under-apx: 1	Approximation: 0 Used: True Parity: 1 Over-apx: 3 Under-apx: 1	<b>Approximation: 2</b> Used: True Parity: 1 Over-apx: 3 Under-apx: 3

(a) Genotype after a mutation operation



(b) Phenotype: circuit representation based in a genotype .

<b>g1</b>	<b>g2</b>	<b>g3</b>	<b>g4</b>
Approximation: 0 Used: True Parity: 1 Over-apx: 1 Under-apx: 3	Approximation: 0 Used: True <b>Parity: 1</b> Over-apx: 3 Under-apx: 1	Approximation: 0 Used: True Parity: 1 Over-apx: 3 Under-apx: 1	Approximation: 2 Used: True Parity: 1 Over-apx: 3 Under-apx: 3

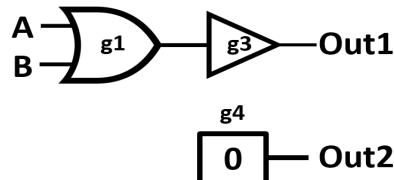
(c) Genotype after circuit analysis.

Figure 6.5 is a second example for the mutation process, this time the approach is used to create a under-approximated individual. In this example three of the chromosomes suffered a mutation,  $g_1$ ,  $g_3$  and  $g_4$ . The phenotype, Figure 6.5b shows a aggressive approximation:  $g_4$  transformed in a constant 0,  $g_3$  in a line/buffer connected to  $g_1$  and  $g_2$  was not used anymore. After the reevaluation of the circuit a new genotype is created (Figure 6.5c).

Figure 6.5: Under-approximated individual genotype created by mutation

<b>g1</b>	<b>g2</b>	<b>g3</b>	<b>g4</b>
<b>Approximation:</b> 3	<b>Approximation:</b> 0	<b>Approximation:</b> 2	<b>Approximation:</b> 1
Used: True	Used: True	Used: True	Used: True
Parity: 1	Parity: 0	Parity: 1	Parity: 1
Over-apx: 1	Over-apx: 3	Over-apx: 3	Over-apx: 3
Under-apx: 3	Under-apx: 1	Under-apx: 1	Under-apx: 3

(a) Genotype after a mutation operation



(b) Phenotype: circuit representation based in a genotype .

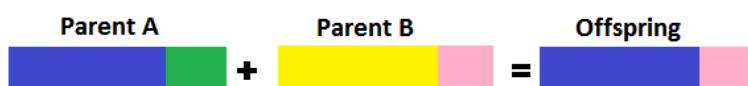
<b>g1</b>	<b>g2</b>	<b>g3</b>	<b>g4</b>
<b>Approximation:</b> 3	<b>Approximation:</b> 0	<b>Approximation:</b> 2	<b>Approximation:</b> 1
Used: True	Used: False	Used: True	Used: True
Parity: 1	Parity: 0	Parity: 1	Parity: 1
Over-apx: 1	Over-apx: 3	Over-apx: 3	Over-apx: 3
Under-apx: 3	Under-apx: 1	Under-apx: 1	Under-apx: 3

(c) Genotype after circuit analysis.

## 6.2.2 Crossover mechanism

There are a number of different crossover operators in literature, but the main concept is selecting two individuals (genotypes) from the population and exchanging some portion of these genotypes between them in order to create a new individual. This process is also known as mating, and the new individual is often called offspring. In our approach we use the single point crossover operator. In this type of crossover a point  $p_x$  is defined in the genotype, where  $p_0$  is the first chromosome and  $p_n$  is the last chromosome. The offspring will be composed by the chromosomes between  $p_0$  to  $p_x$  from one parent, and chromosomes  $p_{x+1}$  to  $p_n$  from the other parent (Figure 6.6).

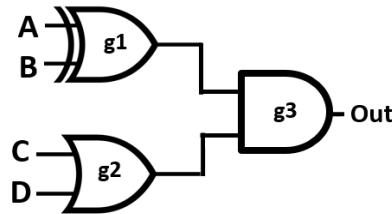
Figure 6.6: Single point crossover.



In our approach,  $p_x$  is always the middle-point of the genotype, and the cross over generates two offspring. By doing this we are creating new ATMR by swapping the F

and H modules between them. Let's see an example, Figure 6.7a is the original circuit  $G$ . Figure 6.7a represents the complete  $G$  genotype. Figure 6.7c is a simplified genotype form showing only the values for *approximation* genes of each gate.

Figure 6.7: Circuit  $G$  informations.



(a) Original circuit  $G$ .

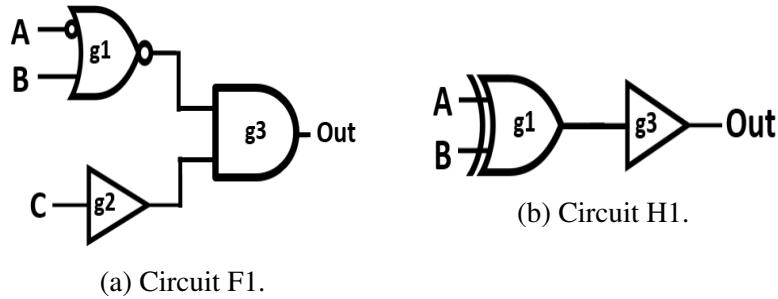
<b>g1</b>	<b>g2</b>	<b>g3</b>
<b>Approximation:</b> 0 <b>Used:</b> True <b>Parity:</b> 1 <b>Over-apx:</b> 3 <b>Under-apx:</b> 3	<b>Approximation:</b> 0 <b>Used:</b> True <b>Parity:</b> 1 <b>Over-apx:</b> 1 <b>Under-apx:</b> 3	<b>Approximation:</b> 0 <b>Used:</b> True <b>Parity:</b> 1 <b>Over-apx:</b> 3 <b>Under-apx:</b> 1

(b) Genotype for circuit  $G$ .

<b>g1</b>	<b>g2</b>	<b>g3</b>
0	0	0

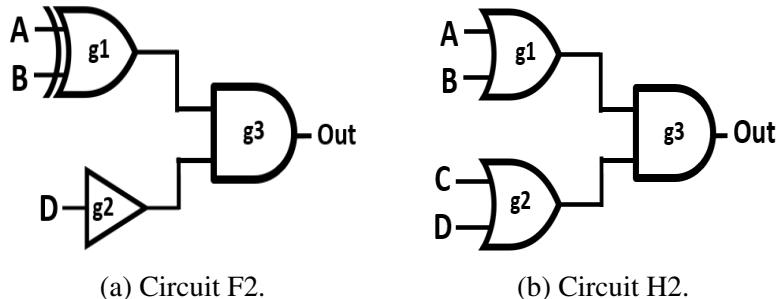
(c) Simplified genotype for circuit  $G$ .

Or first parent for the crossover is ATMR<sub>1</sub>, composed by F1 and H1 circuits (Figure 6.8). The second parent for the crossover is ATMR<sub>2</sub>, composed by F2 and H2 circuits (Figure 6.9). Figure 6.10 shows the single point crossover operation, the first offspring, ATMR<sub>3</sub>, is composed by the under-approximated chromosomes of the first parent (ATMR<sub>1</sub>), and the over-approximated chromosomes of the second parent (ATMR<sub>2</sub>). The offspring ATMR<sub>3</sub> ends being composed by the circuits F1 and H2. In a similar way the second offspring, ATMR<sub>4</sub>, is composed by the under-chromosomes of ATMR<sub>2</sub>, and the over-chromosomes of ATMR<sub>1</sub>, composing a new individual with circuits F2 and H1.

Figure 6.8: Circuit ATMR<sub>1</sub> informations.

(a) Circuit F1.

Under-chromosomes			Over-chromosomes		
2	2	0	0	0	2

(c) Simplified genotype for ATMR<sub>1</sub>.Figure 6.9: Circuit ATMR<sub>2</sub> informations.

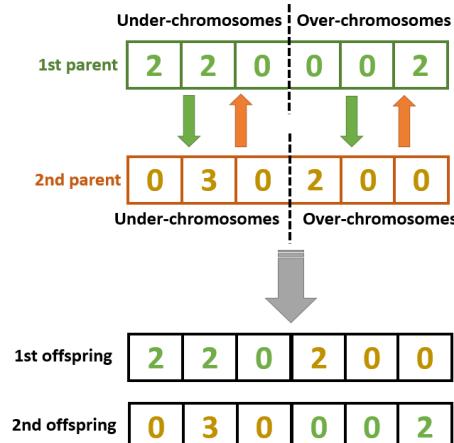
(a) Circuit F2.

(b) Circuit H2.

Under-chromosomes			Over-chromosomes		
0	3	0	2	0	0

(c) Simplified genotype for ATMR<sub>2</sub>.

Figure 6.10: Single point crossover example.



### 6.2.3 Selection mechanism

The selection is responsible for ranking the individuals in the population. The solutions that are ranked best have a better chance to crossover and creating offspring, while the worst ranked individual have less chance to mate with other individuals. The main objective of selection operator is to keep and improve the individuals at each new generation while keeping the size of the generation constant. Our approach uses a NSGA-II (Non-dominated Sorting Genetic Algorithm II) to establish an order relationship among the individuals of a population mainly based on the concept of non-dominance or Pareto fronts (DEB et al., 2002). It is said that one solution  $X_i$  dominates other  $X_j$  if the first one is better or equal than the second in every single objective and, at least, strictly better in one of them (i.e. Pareto fronts are defined by those points in which no improvements in one objective are possible without degrading the rest of objectives).

NSGA-II firstly groups individuals in a first front ( $F_1$ ) that contains all non-dominated individuals, that is the Pareto front. Then, a second front ( $F_2$ ) is built by selecting all those individuals that are non-dominated in the absence of individuals of the first front. This process is repeated iteratively until all individuals are placed in some front. After the fronts are built, NSGA-II gives another order for the individuals that belong to the same front. To maintain a good spread of solutions, NSGA-II uses the crowding distance function ( $cd$ ) to estimate the diversity value of a solution. Figure 6.11 illustrates a typical pareto-front of a two objective minimizing optimization problem in solution space. The grey area shows the whole population, while black line represents the best found individuals, the non-dominated ones. Summarizing, after the execution of the NSGA-II algorithm, the population is first sorted by non-dominated fronts and then, by the crowding distance (Figure 6.12).

Figure 6.11: Pareto-front of a Min–Min problem

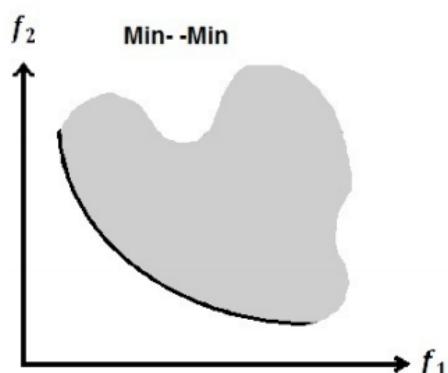
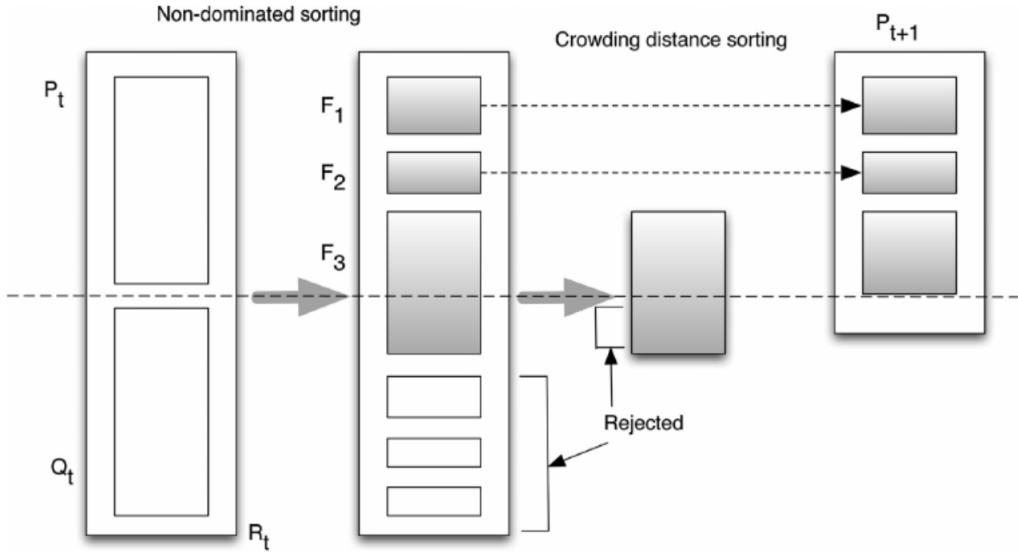


Figure 6.12: Population Sorting and Selection using NSGA2

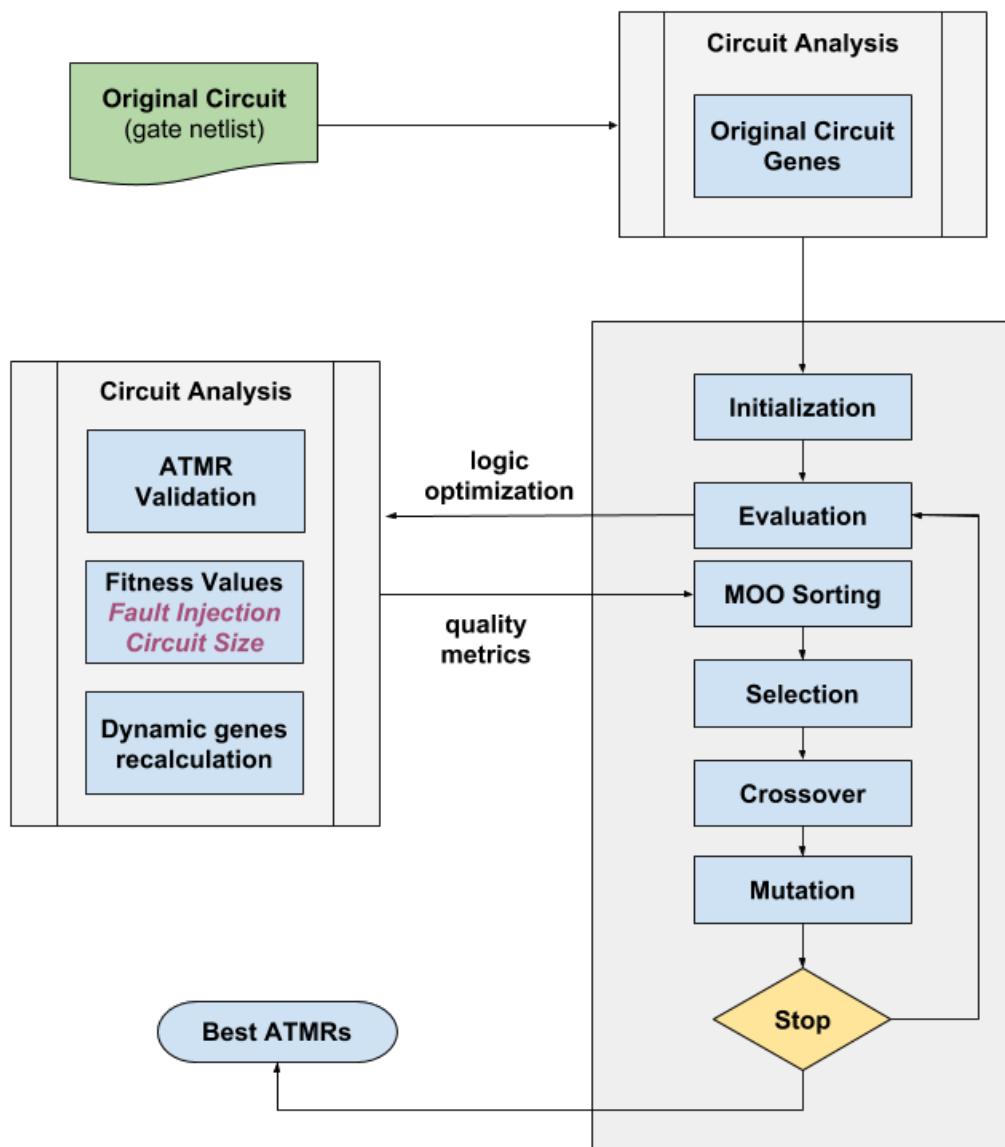


### 6.3 MOOGA+ApxLib Algorithm flow

Figure 6.13 shows MOOGA+ApxLib algorithm flow. The figure elucidates the integration of the GA and MOO sorting algorithm with the ApxLib approach. It also shows the phases of the algorithm. Firstly a circuit analysis is done to evaluate the characteristics of the original circuit  $G$ . As discussed in later sections, the algorithm evaluate the parities and possible approximations of the gates in order to define the genotype for the circuit. After that an initialization phase is done where it applies mutation operators in the original genotype, as a result the first generation of individuals is obtained. Then, the algorithm start a loop to generate the next population.

The evaluation step is in charge of the second circuit analysis, which verifies if the ATMR individuals generated are correct, then it evaluates the size and fault masking values of those circuits. After that, the dynamic genes recalculations reevaluates some parameters of the approximate circuits to be used in future steps of the algorithm. The next step of the MOOGA algorithm is the Multi-Objective Optimization Sorting (MOO-Sorting), which is in charge of the Selection mechanism, i.e., choose the best circuits for the next step. Finally, the crossover and the mutation is done with the best circuits in the population. In short, the selection operator selects and maintains the good solutions; while crossover recombines the fit solutions to create a good offspring and mutation operator randomly alter genes in a individual to hopefully find a better genotype. These steps are repeated until we reach a hundred generation.

Figure 6.13: MOOGA+ApxLib Algorithm flow



## 6.4 Genetic approach results

The experiments were conducted a group of benchmarks extracted from LGSynth93 set: clpl, majority, cm82a, newtag and rd73. The original circuit for circuits clpl, newtag, majority, cm82a, and rd73 were obtained using the academic logic synthesis tool ABC using a custom standard cell library. Table 6.2 shows some information of the original circuits synthesized.

Table 6.2: Benchmarks characteristics

Benchmark	# gates	#transistors
newtag	7	34
majority	6	36
clpl	5	40
cm82a	11	68
rd73	21	142

Each resulting ATMR scheme has been evaluated in terms of error masking rate by means of fault simulation. Due to the small size of considered benchmarks, an exhaustive analysis has been made, injecting faults in each gate output in the ATMR circuit (excluding the voter) for every possible input vector. The results for fault injection were done using a python simulator. The area overhead of the circuits is based in the number of transistors of the ATMR circuit. The circuits benchmarks were evaluated setting up a initial population of 10000 individuals, and for each new generation a 1000 new circuits are created using mutation, crossover and selection approaches.

### 6.4.1 Population Analysis

Figures 6.14, 6.15, 6.16, 6.17, 6.18, shows all the individuals generated, also called population, for circuits newtag, majority, clpl, cm82a and rd73 respectively. As we can see, we have a large clouds of points, each point represents a individual ATMR circuit, below that cloud is the pareto curve connecting the best circuits in the population. In all the cases, both approximations have the same behavior, as the size overhead increase the fault coverage increase too. This shows the correlation between the size and fault coverage, objectives under evaluation.

Figure 6.14: ATMR population for benchmark newtag  
newtag population

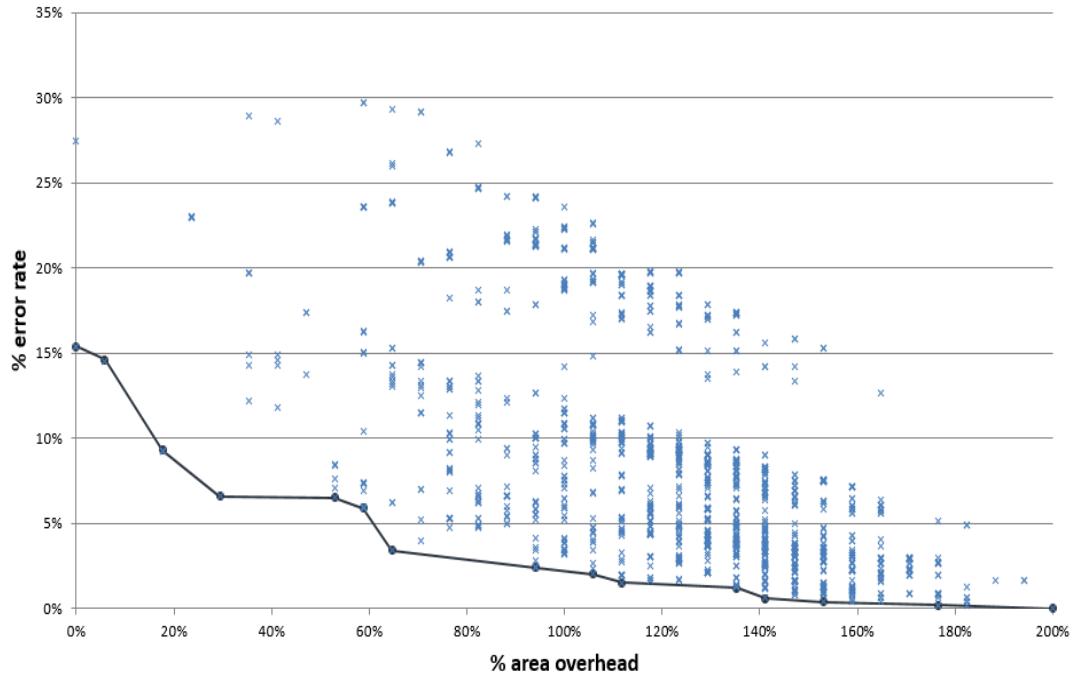


Figure 6.15: ATMR population for benchmark majority  
majority population

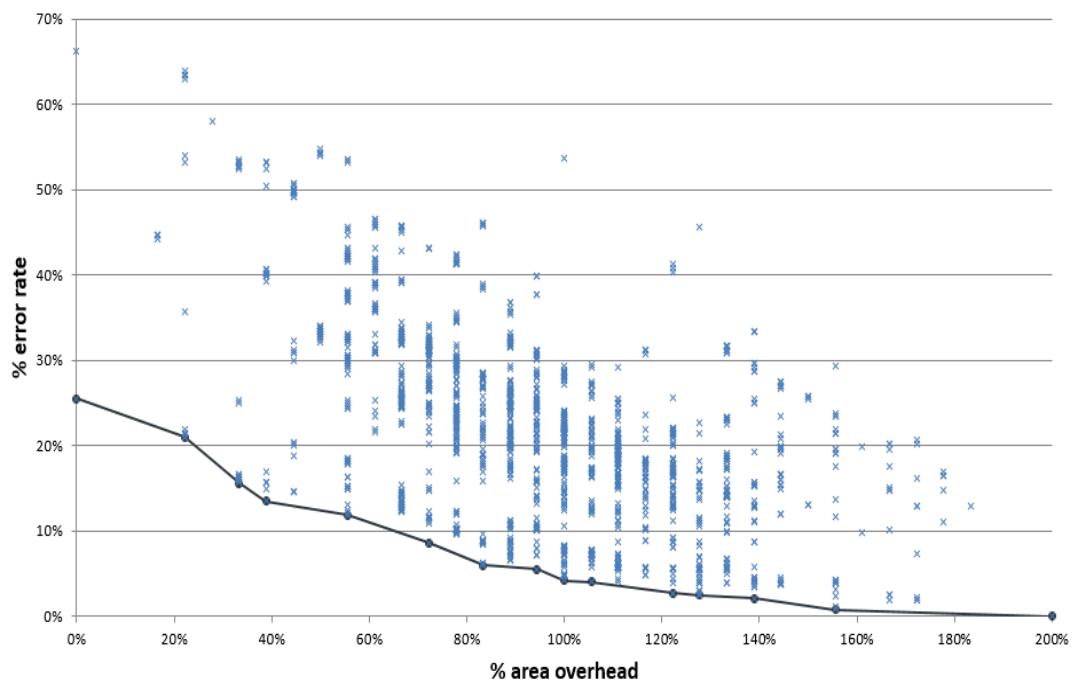


Figure 6.16: ATMR population for benchmark clpl

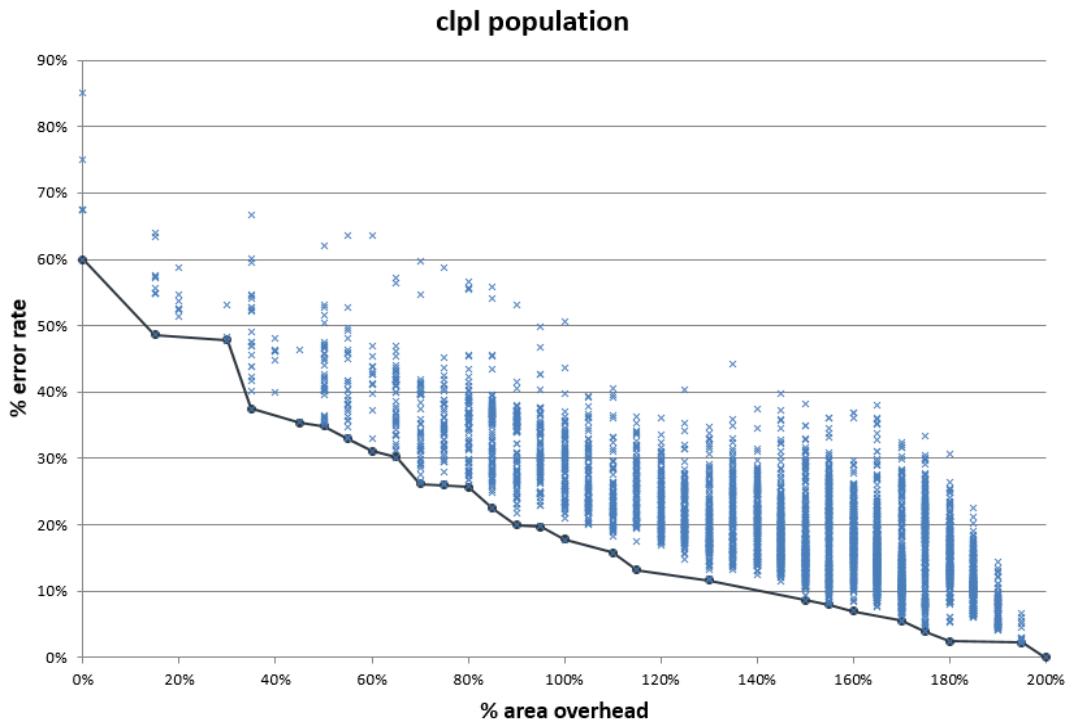


Figure 6.17: ATMR population for benchmark cm82a

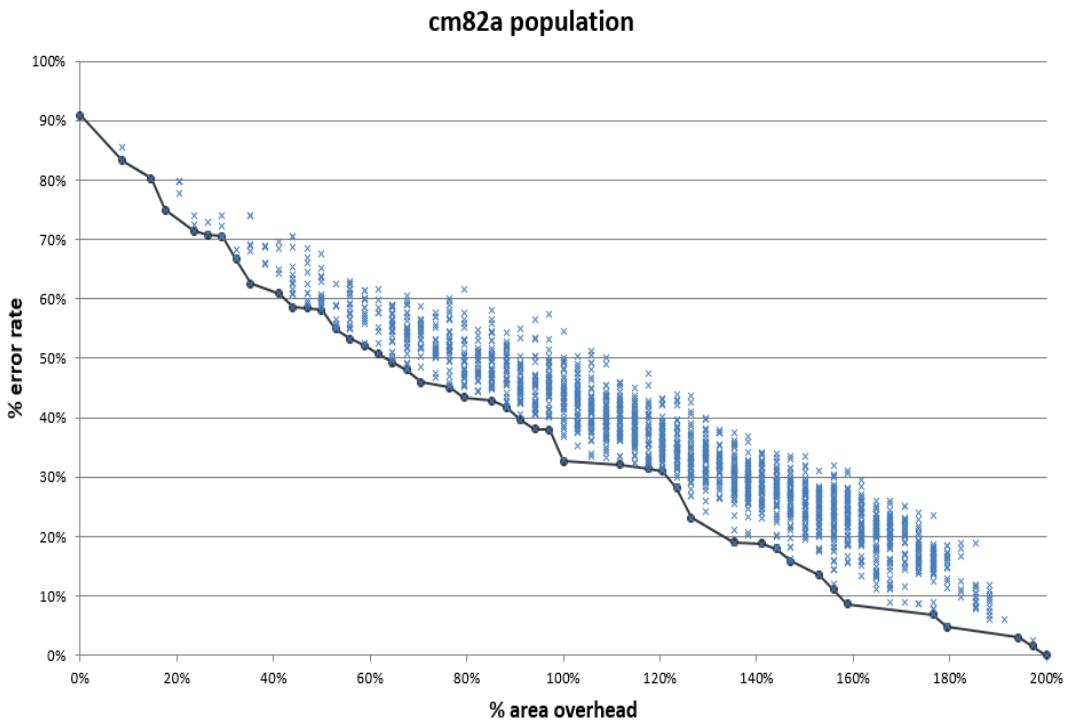


Figure 6.18: ATMR population for benchmark rd73

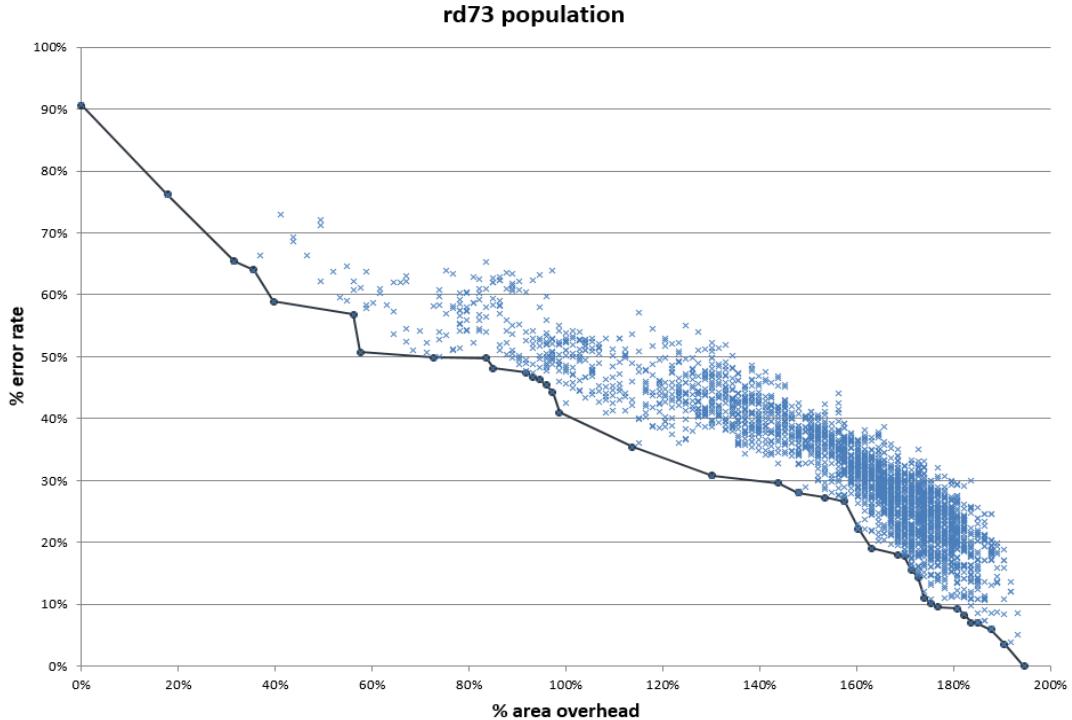


Table 6.3 shows the number of ATMR circuits created for each benchmark. It is possible to observe that there is no close correlation between the size of the circuit, number of gates, to the size of the population. Circuit rd73 has 21 gates and circuit clpl has only 5 gates, however the size of the population for rd73 is almost the half of clpl population. There are two reasons for that, first the number of possible transformations of a given gate can range between 1 to 16, i.e., rd73 gates may have less possible approximation options for each gate in its netlist compared to the gates that compose clpl. The second answer is a little more complex, sometimes different genotypes can generate individuals that represent the same logic function, therefore after the logic and mapping optimization process both genotypes generate the same logic circuit.

Table 6.3: Population size

Benchmark	Population size
newtag	1496
majority	1840
clpl	5540
cm82a	1956
rd73	2798

#### 6.4.2 Generation Analysis

Figures 6.19, 6.20, 6.21, 6.22 and 6.23 shows the evolution of the pareto curve over the generations for each benchmark, i.e., it evaluates when the best circuits appears at total population.

Figure 6.19: 3d plot for benchmark newtag

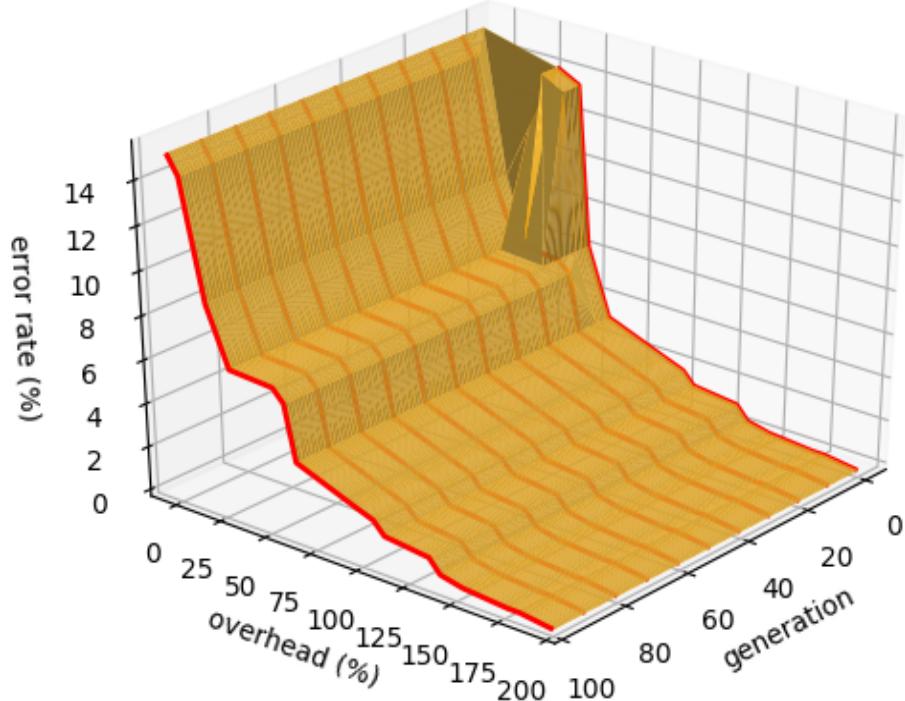
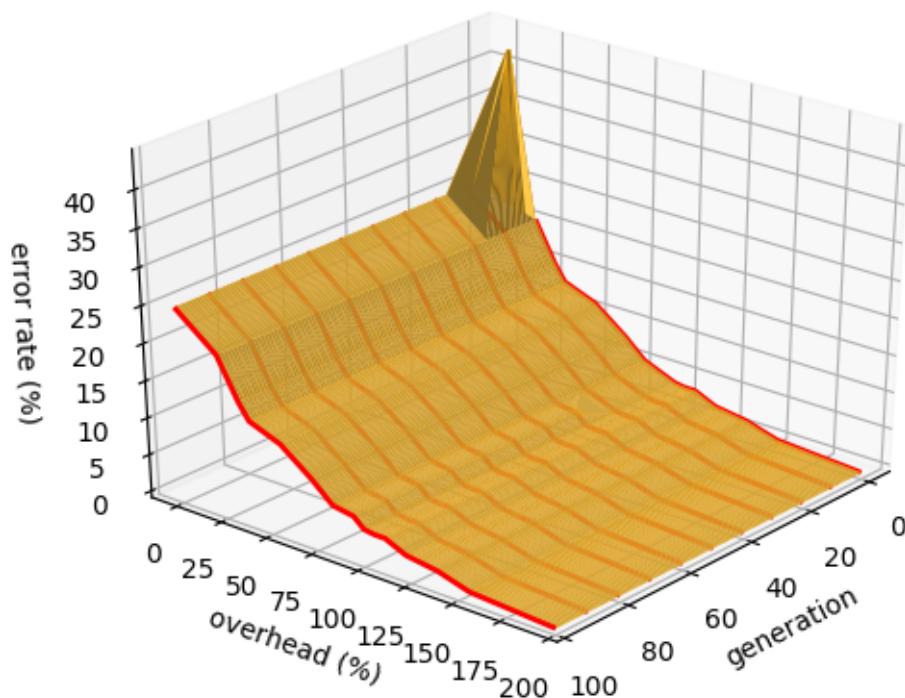


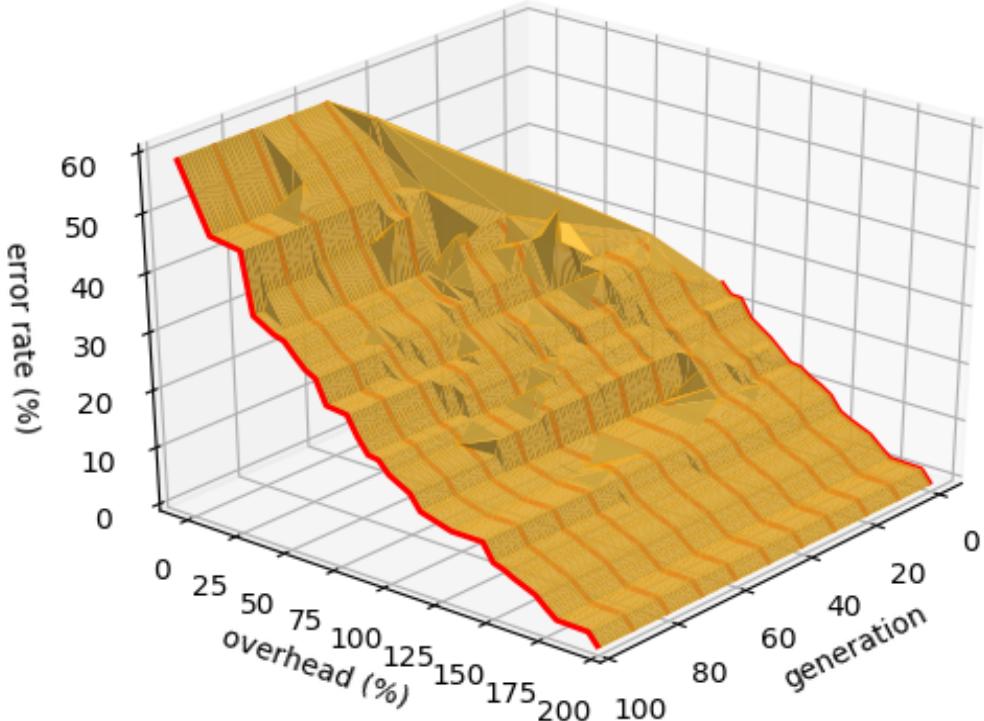
Figure 6.20: 3d plot for benchmark majority



For circuit newtag, figure 6.19, we can see that most of the final pareto curve, between 25%-200% area overhead, is found in the initial population. Around generation number 15 the pareto-front stabilizes, meaning that all the best circuits are found at that generation. A similar thing happens for the benchmark majority, figure 6.20, the initial population generate most of the best ATMR circuits.

For circuit clpl, figure 6.21, half of the final pareto curve, between 100%-200% area overhead, is found in the initial population. Most of the final pareto curve is found by generation 80, however, only at generation 97 the last ATMR circuit is found at 35% overhead. For circuit cm82a, figure 6.22, the first generation area overhead range between 125%-200%. The pareto curve enlarge reaching smaller ATMR options, also improving some existing points. After generation 60 most of the circuits in the pareto curve are defined, but only at generation 95 the final pareto curve is found.

Figure 6.21: 3d plot for benchmark clpl



For circuit rd73, figure 6.23, we can see that the first generation has a small area variation, with circuits between 150%-200% area overhead. As new generations are created the pareto curve expands, finding smaller circuits with better fault protection. The lowest area overhead, 0% (a circuit with no redundancy), is found around generation 65. After generation 80 most of the circuits in the pareto curve are the best in the whole population, but only at generation 98 the final pareto curve is found.

Figure 6.22: 3d plot for benchmark cm82a

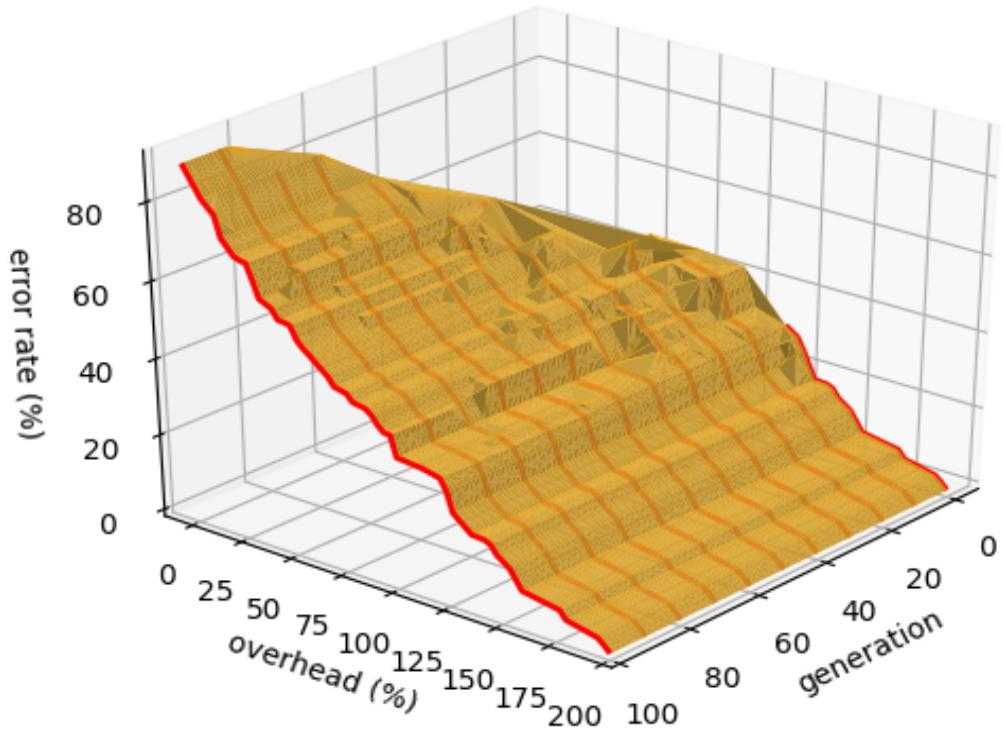
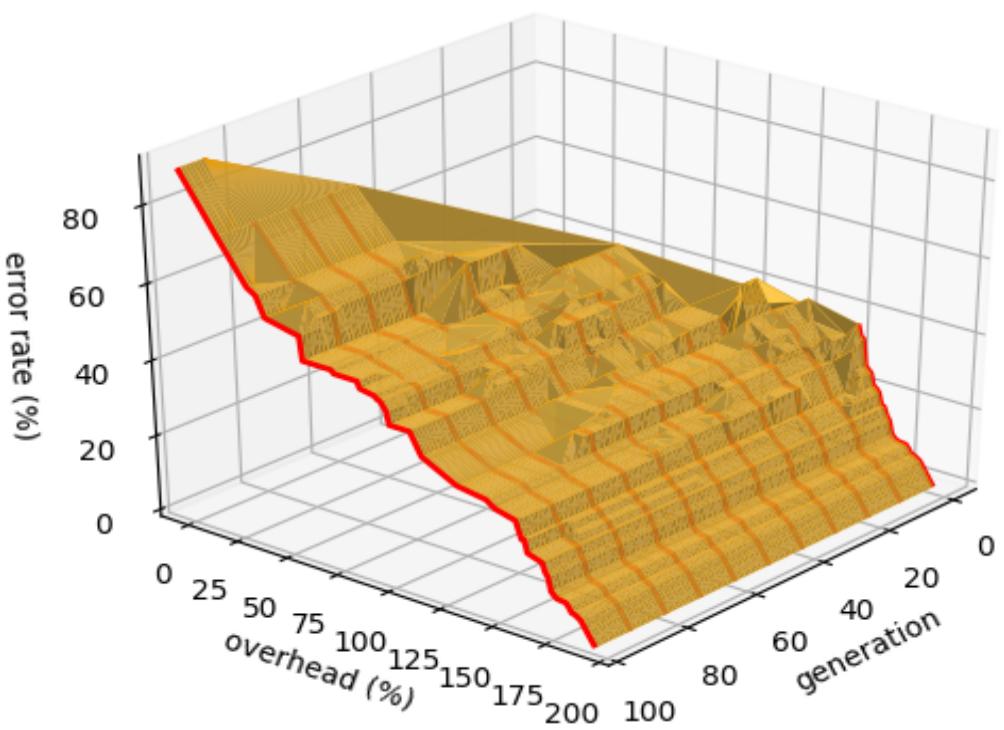


Figure 6.23: 3d plot for benchmark rd73



### 6.4.3 Technique comparison: Genetic vs Deterministic

Figures 6.24, 6.25, 6.26, 6.27 and 6.28 do a comparison between two approaches: the proposed MOOGA+ApxLib vs Fault Approximation (SANCHEZ-CLEMENTE et al., 2016). Comparison between the techniques for benchmark newtag, figure 6.24, the difference is very small, but most of the time the genetic approach is better than the deterministic fault approximation. For benchmark majority, figure 6.25, the genetic approach also is better, between area overhead 40%-130% the difference ranges from 4%-8% improvement in the error rate.

Figure 6.24: Results for benchmark newtag: comparison between approaches

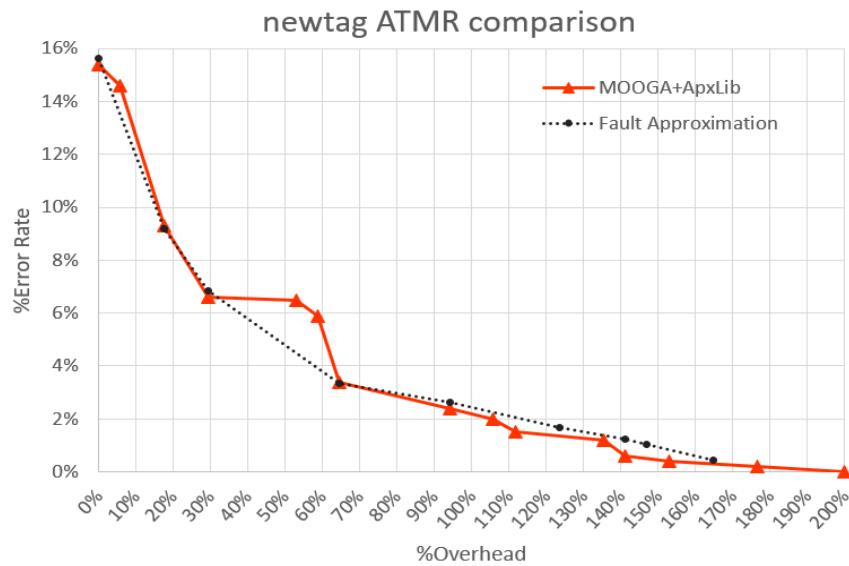
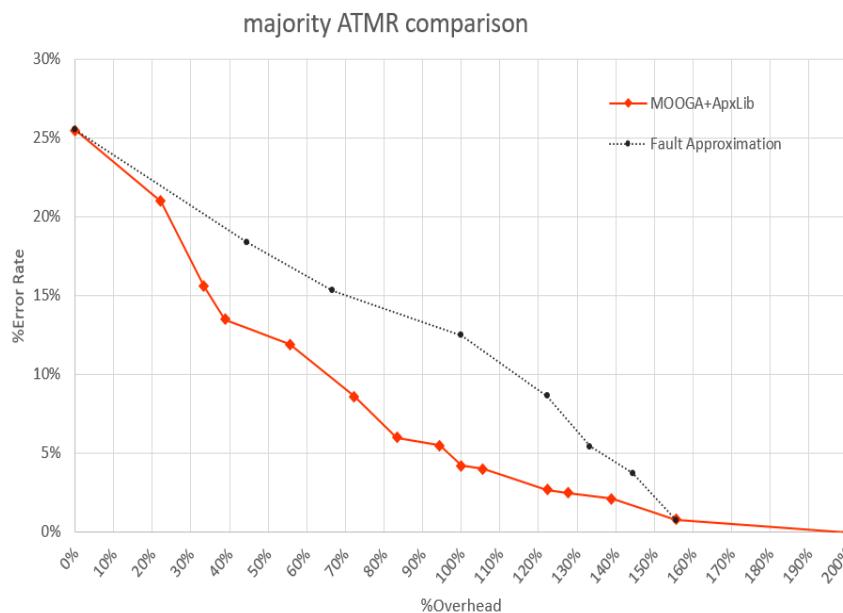


Figure 6.25: Results for benchmark majority: comparison between approaches



For benchmark clpl the genetic approach is also better, but here the difference between the two approaches most of the time is 5% better, sometimes close to 9%. Around area overhead 60% both techniques merge to close or equal results. Benchmark cm82a, figure 6.27, shows again that the genetic approach can reach better fault protection values, between 100%-180% area overhead the difference ranges from 4%-10% error rate. For overhead values between 0%-100% the approaches converge to close protection rate.

Figure 6.26: Results for benchmark clpl: comparison between approaches

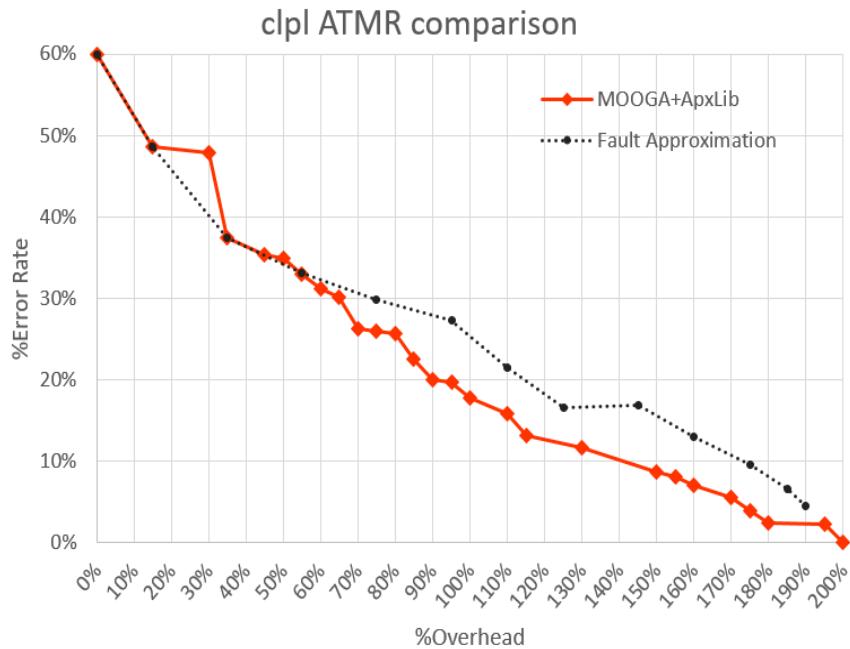
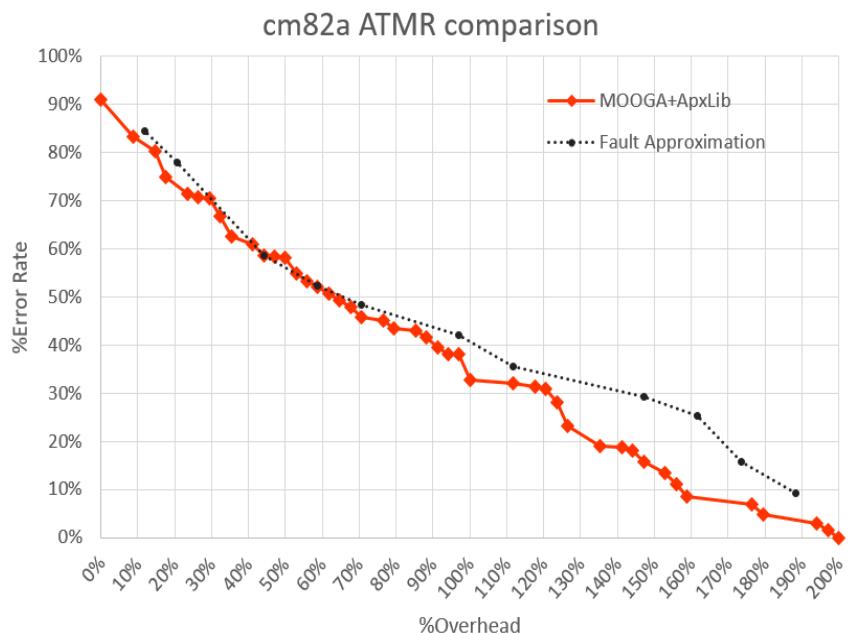
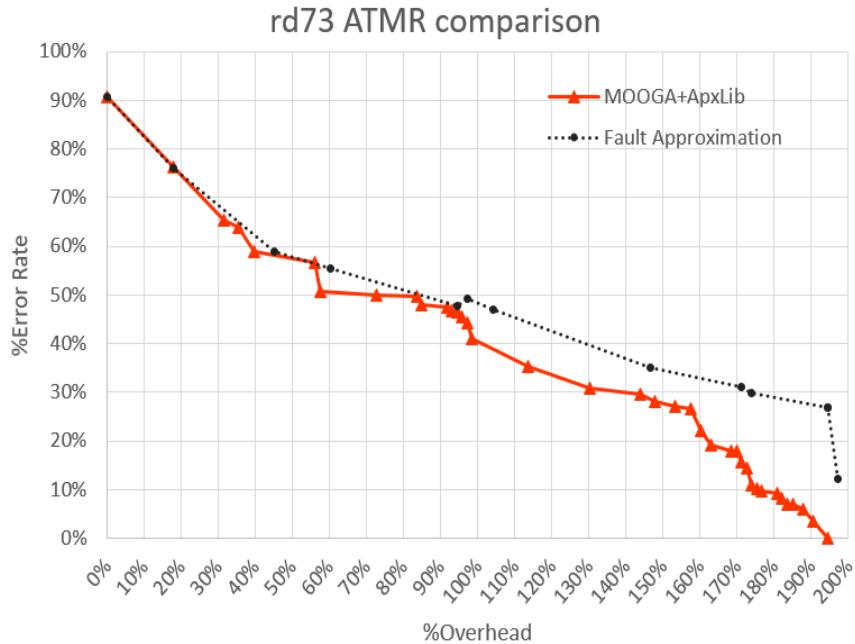


Figure 6.27: Results for benchmark cm82a: comparison between approaches



Finally, benchmark rd73, 6.28, the genetic approach gives a lot more options for trade-off in between 100%-200% area overhead, all of them better than the deterministic approach. Between 165%-200% area overhead the difference varies a lot between the two approaches, with MOOGA+ApxLib being 10%-20% better than fault approximation approach.

Figure 6.28: Results for benchmark rd73: comparison between approaches



## 7 APPROXIMATE LIBRARY USING HEURISTIC APPROACH

In chapter 6, we proposed the combination of two approaches, approximate libraries (ApxLib) and MOOGA (Multi-Objective Optimization Genetic Algorithm), to generate Approximate Triple Modular Redundancy (ATMR) designs optimized for area and fault masking. However, the scalability of the approach started to become a problem, i.e., the computational effort needed to generate good results were too big for larger circuits. It can take few weeks to generate ATMR designs for circuits composed of few hundred gates. This chapter proposes the use of the approximate library technique with heuristics to build approximations in a faster and deterministic way. Testability and observability measures guide the creation of an approximate version of the circuit. Using this technique, ATMR solutions can take few minutes instead of hours and results show that in some cases, a good tradeoff between area overhead and fault masking can be achieved.

### 7.1 Heuristic Approximation Process

As said before, the approximate library approach (ApxLib) generates approximate circuits by transforming the logic gates based in a preset of possible transformations. After a given gate is defined to be the best candidate for approximation, the heuristic selects the most suitable gate transformation. The algorithm follow a few steps:

1. Evaluation of the influence of each gate in respect to the outputs (testability and observability measures)
2. Analisys of the possible transformations for the gates that have a low influence in the circuit
3. Selection of the best gate transformation
4. Approximation of the choosen gate
5. Go back to step one until there is no more possible approximations

#### 7.1.1 Selection candidate gates to approximate

The first step of the heuristic approach is the selection of the gates that are good candidates for approximation, the candidate gates. Using testability and observability

techniques, we can evaluate the influence of each gate in the outputs of the circuit, then using this information it is possible to identify good candidate gates in the netlist.

Testability analysis techniques have been developed mainly for stuck-at faults. If a stuck-at fault in a gate output has low testability, it means that few input vectors can test the fault. Then, a good approximate circuit can be built by choosing to modify the gate with the lowest testability measure. The idea is to change the output of a given gate, by stuck-at a certain value, and evaluate how the output of the circuit behaves. This can be done in an exhaustive process or random estimative approach. (SANCHEZ-CLEMENTE et al., 2012)

Figure 7.1 shows a simple circuit (c1). Table 7.1 shows how the outputs of circuit c1 behave when we stuck-at the output of gates g1, g2 and g3. When we do a stuck-at-0, in the output of a given gate, we are emulating an under-approximation of that gate. The same idea applies to stuck-at-1, however it emulates an over-approximation. When we stuck-at-0 the output of gate g1, the output of the circuit changes just one bit (output o1 at vector 111), that is, of the 16 bits just 1 is affected (6.25%). For gate g2, 7 of the 16 bits change (43.75%). Stuck-at-0 of gate g3 changes 5 of the 16 bits of the outputs (31.25%). The same evaluation can be done for the stuck-at-1 test. In this case the gate g1 changes 3 bits (18.75%), gate g2 changes 6 bits (37.5%), and gate g3 changes 3 bits (18.75%).

Figure 7.1: Circuit c1

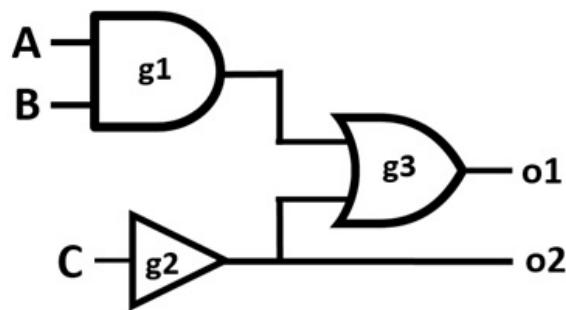


Table 7.2 summarizes the gate influence measures, obtained using testability and observability, and shows then from the gate with less influence in the circuit to the most influence. If we desired to create a under-approximation for the circuit c1, the measures would indicate that the best choice would be to transform gate g1 in one of its possible under-approximation. A similar analysis is possible if the idea is to create a over-approximate version of c1. However, there are two possibilities, both g1 and g3 have the same measures, so the two seems to be good candidate gates.

Table 7.1: Testability and observability evaluation example

<b>inputs (ABC)</b>	original outputs (o1   o2)	stuck-at-0			stuck-at-1		
		gate g1	gate g2	gate g3	gate g1	gate g2	gate g3
		(o1   o2)	(o1   o2)	(o1   o2)	(o1   o2)	(o1   o2)	(o1   o2)
<b>000</b>	1   1	1   1	0   0	1   1	1   1	1   1	1   1
<b>001</b>	0   0	0   0	0   0	0   0	1   0	1   1	1   0
<b>010</b>	1   1	1   1	0   0	1   1	1   1	1   1	1   1
<b>011</b>	0   0	0   0	0   0	0   0	1   0	1   1	1   0
<b>100</b>	1   1	1   1	0   0	1   1	1   1	1   1	1   1
<b>101</b>	0   0	0   0	0   0	0   0	1   0	1   1	1   0
<b>110</b>	1   1	1   1	1   0	1   1	1   1	1   1	1   1
<b>111</b>	1   0	0   0	1   0	1   0	1   0	1   1	1   0

Table 7.2: Testability and observability measures

gate	influence measure	type of apx.
g1	6.25%	under-apx
g1	18.75%	over-apx
g3	18.75%	over-apx
g3	31.25%	under-apx
g2	37.5%	over-apx
g2	43.75%	under-apx

### 7.1.2 Selecting the gate approximation

After a gate is chosen, it is needed to select the approximation that will be used (the candidate approximations). The best transformation is defined by evaluating how much each possible approximation of the gate changes the outputs of the original circuit, i.e., what is the % of output bits that change when compared to the output bits from the original circuit. This can be done using exhaustive analysis of the outputs or simply using a random process to estimate the difference between circuits.

We based this choice in data obtained in our past work (ALBANDES et al., 2018b). Using that data it was possible to verify the correlation between the error rate of a given ATMR scheme and the number of different bits it had from the original circuit (Figures

7.2, 7.3, 7.4 and 7.5). Table 7.3 shows the correlation values obtained with past data. The data showed that there is a strong correlation between the two parameters, i.e., when the ATMR circuits has a high difference of bits between the original circuit and the approximate modules the error rate also will be higher.

Figure 7.2: Correlation graph for benchmark majority

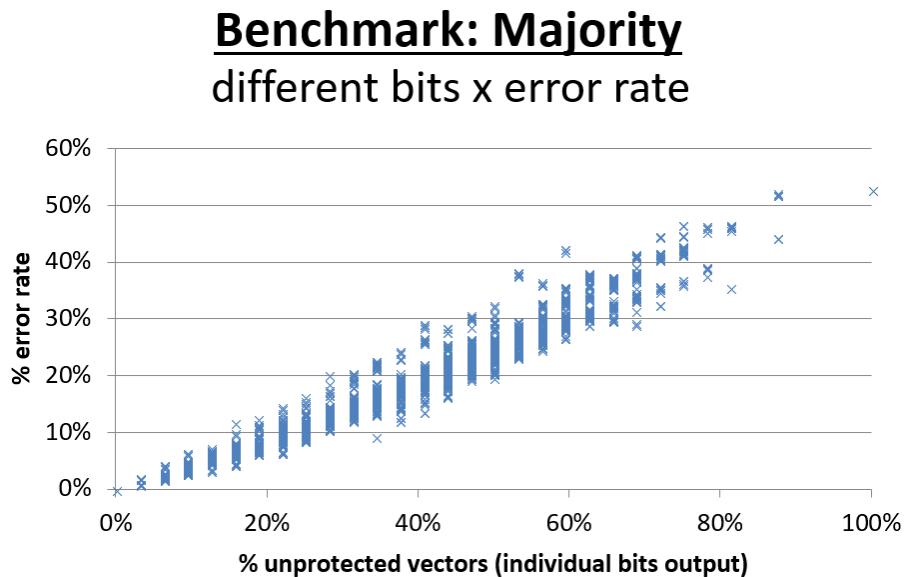


Figure 7.3: Correlation graph for benchmark newtag

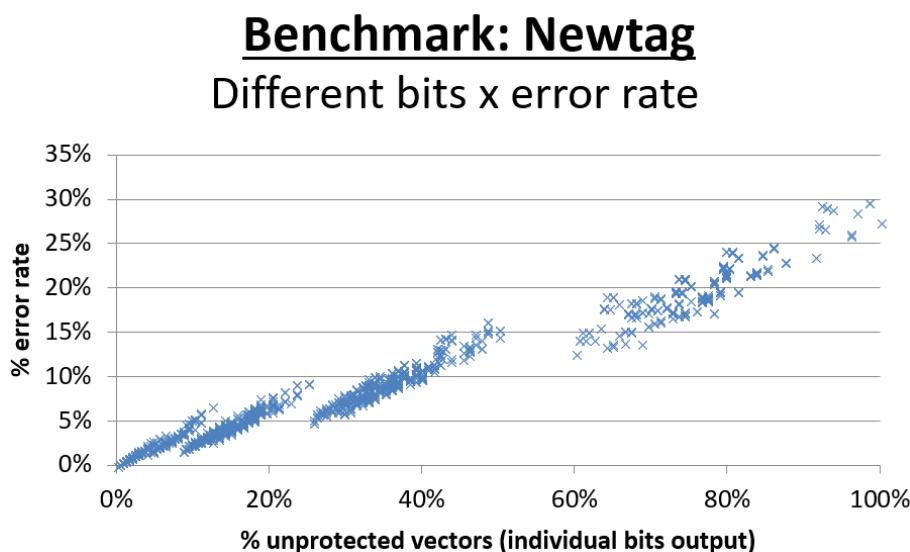


Figure 7.4: Correlation graph for benchmark rd73

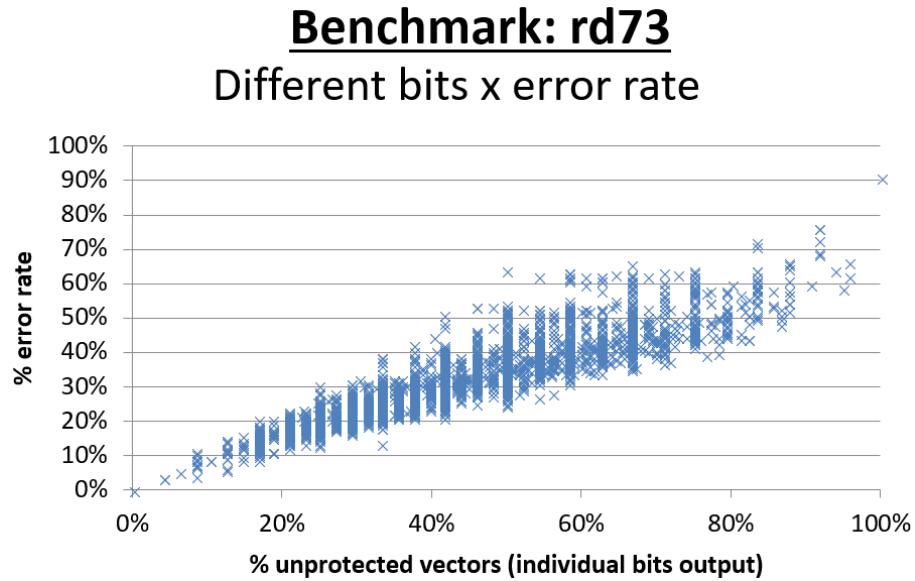


Figure 7.5: Correlation graph for benchmark t481

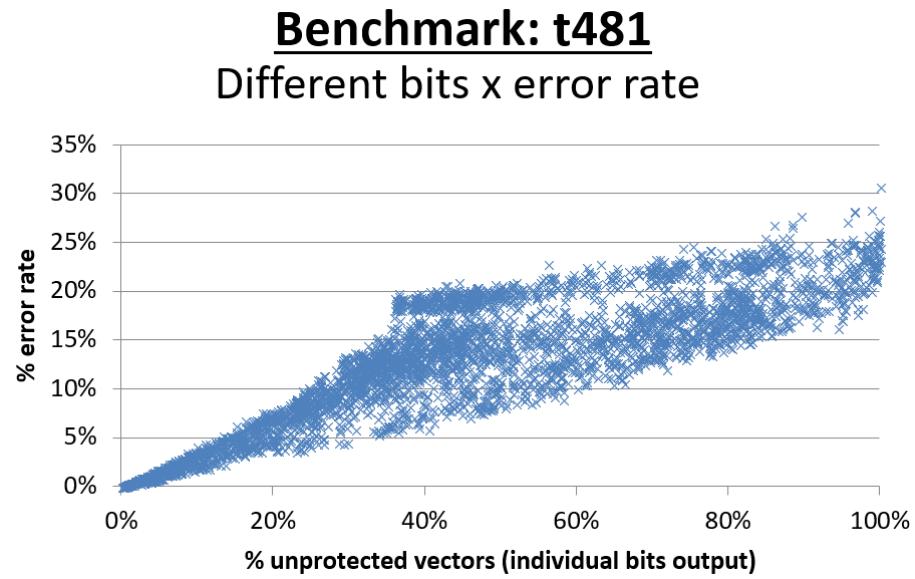


Table 7.3: Correlation: number of different bits vs error rate

Benchmark	Correlation	Population size
majority	0.974	1496
newtag	0.985	1840
rd73	0.848	2798
t481	0.904	3942
b12	0.961	2181

For example, to create a under-approximation for circuit c1 the best candidate would be gate g1, a AND gate. The only possible approximation to generate a under-approximate circuit in that case is to transform g1 in to a constant-0.

Now, if we wanted to generate a over-approximation for c1 the testability measures (Table 7.2) would indicate that both g1, and g3 are good candidates for approximation. We could transform gate g3 in to a constant-1, creating circuit H1 (Figure 7.6a). For g1 we have two possible over-approximation choices: buffer/line connected to input A, creating circuit H2 (Figure 7.6b), and a buffer/line connected to input B, creating circuit H3 (Figure 7.6c). So the challenge now is to define the best transformation.

Figure 7.6: Circuit c1 over-approximations

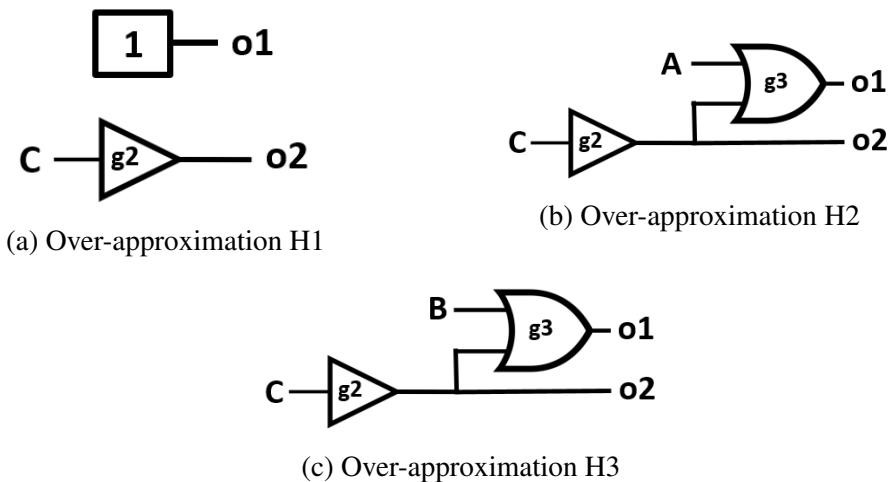


Table 7.4 shows the outputs of the original circuit c1 (G), and the candidate over-approximations (H1, H2 and H3). Circuit H1 has 3 different bits of 16 (18.75%), when compared to G. Both H2 and H3 have just 1 bit different than G (6.25%). So the heuristic would choose H2 or H3 as the best approximation. In this step, the heuristic do not evaluate the size of the approximated circuits generated, the decision is based only in the divergence values. Also, for small circuits it is possible to do a exhaustive evaluation, a greedy approach, however for larger circuit the best option is to ramdonly evaluate the input vectors.

Table 7.4: Truth table of candidate approximations

<b>Input</b> <b>(ABC)</b>	<b>G</b> <b>(o1  o2)</b>	<b>H1</b> <b>(o1  o2)</b>	<b>H2</b> <b>(o1  o2)</b>	<b>H3</b> <b>(o1  o2)</b>
000	1   1	1   1	1   1	1   1
001	0   0	1   1	0   0	0   0
010	1   1	1   1	1   1	1   1
011	0   0	1   0	0   0	1   0
100	1   1	1   1	1   1	1   1
101	0   0	1   1	1   1	0   0
110	1   1	1   1	1   1	1   1
111	1   0	1   0	1   0	1   0

### 7.1.3 Iteration process

We can simplify the heuristic process by separating it in three steps: 1. candidate gates evaluation; 2. candidate approximations evaluation; 3. heuristic selection of best approximation based in steps 1 and 2; And then the process repeat itself until necessary. After this process is done the algorithm will generate dozens of approximate circuits, which will then be logically optimized and synthesized using a cell library. After the circuits were synthesized the fault injection is done in order to evaluate error rate of the ATMR circuits created.

Figure 7.7 elucidates the algorithm flow used for small benchmark circuits. In this process each iteration cycle repeats the testability and observability step, creating a new measure table after each new approximation is created, which can be very time consuming for large circuits. Also, this process creates under and over approximations separately, and in later stages it permutes F and H circuits to build ATMR designs. For example, for a circuit that generated just 20 under-approximations and another 40 over approximations, would generate 800 ATMR designs.

Figure 7.7: Heuristic approach 1 flowchart (small circuits)

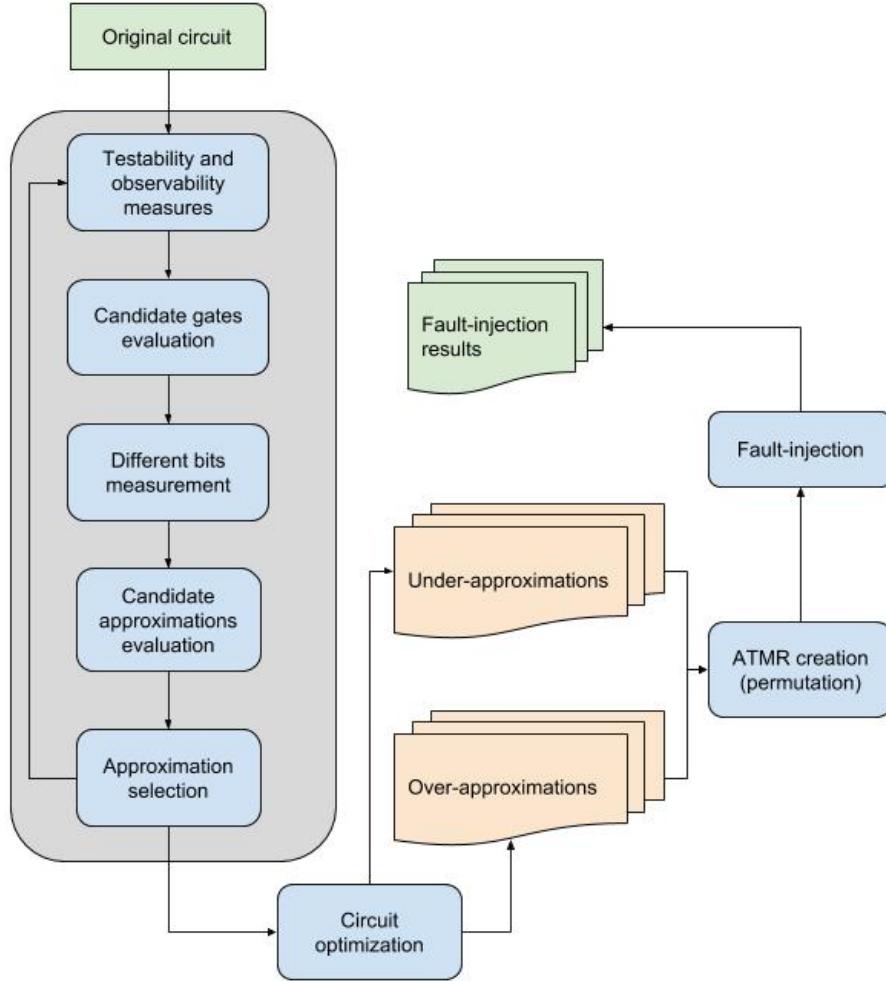
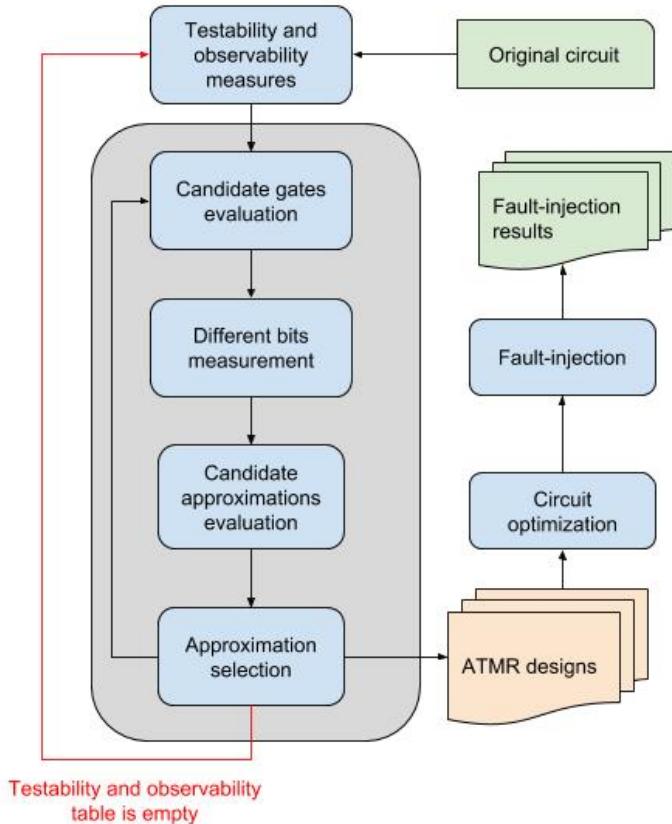


Figure 7.8 elucidates the algorithm flow used for larger benchmark circuits. The first modification is related to the testability and observability measures, here the measurement is done only after a certain number of gates were approximated or if all the initial gates measures are already used to evaluate the candidates. Also, the F and H circuits were created together, i.e, each approximation generates a complete ATMR design, so there is no permutation process in the end.

Figure 7.8: Heuristic approach 2 flowchart (larger circuits)



Let's take circuit  $c_1$  as an example, both  $H_0$  and  $F_0$  would start as exact copies of  $G$ , looking at the table 7.2, the heuristic would choose the first to create a under-approximation ( $F_1$ ) by modifying gate  $g_1$ , creating ATMR1 design ( $G-F_1-H_0$ ). Table 7.2 would be updated, removing  $g_1$  (under-approximation) as a possible transformation. The next best candidates for transformation in the table would be to over-approximate gates  $g_1$  or  $g_3$ , generating circuit  $H_1$  in the process. As we have evaluated before the less impacting choice would be to approximate gate  $g_1$  in to a buffer/line to input A or B, creating ATMR2 design ( $G-F_1-H_1$ ). Now the table is again updated, and  $g_1$  (over-approximation) is removed from it. The process could continue until the table is empty, or after a certain number of approximations were done. After a specific criteria is met a new testability and observability step would generate a new table, and the process would continue.

## 7.2 Apxlib+Heuristic approach results

The experiments were conducted a group of benchmarks extracted from LGSynth93 set: clpl, newtag and rd73. The original circuit for circuits clpl, newtag and rd73 were obtained using the academic logic synthesis tool ABC (BRAYTON; MISHCHENKO, 2010) using a custom standard cell library. Table A.10 shows some information of the original circuits synthesized. Table A.11 shows information about the execution time for both techniques, comparing the computational effort between the two approaches. The heuristic approach 1, for small circuits (figure 7.7), was used for the results.

Table 7.5: Benchmarks characteristics

Benchmark	#inputs	#outputs	#gates	#transistors
majority	5	1	6	36
clpl	11	5	5	40
cm82a	5	3	11	68
rd73	7	3	21	142

Table 7.6: Execution time: MOOGA vs Heuristic

Benchmarks	Execution Time	
	ApxLib+MOOGA	ApxLib+Heuristic
majority	~1h30m	~1min
clpl	~1h30m	~1min
cm82a	~1h30m	~1min
Rd73	~3h30m	~1min

Each resulting ATMR scheme has been evaluated regarding error masking rate using fault simulation. Due to the small size of considered benchmarks, an exhaustive analysis has been made, injecting faults in the output of each gate in the ATMR circuit (excluding the voter) for every possible input vector. For the heuristic approach, both the testability measures and the calculation of different bits used an exhaustive analysis, also due to the small size of the circuits.

The results for fault injection were done using a custom-made python simulator. The area overhead of the circuits is based on the number of transistors of the ATMR circuit. The whole ApxLib+MOOGA process takes hours to generate the final results. The deterministic approach, ApxLib+Heuristic, usually takes around a minute to generate and evaluate the ATMR circuits.

Figures 7.9, 7.10, 7.11 and 7.12 show the whole population generated by the ApxLib+MOOGA approach (blue markers). The best results generated by ApxLib+MOOGA are represented by black circles with the black line connecting them (this line is called Pareto front). Moreover, the red markers represent the best results generated by ApxLib+Heuristic approach.

Figure 7.9, shows results for the majority benchmark. Between 200% and 30% area overhead, the heuristic approach maintains close error rate values when compared to the genetic algorithm approach. The heuristic also keeps a good distance from the worst possible circuits of the population.

We can see in 7.10, results for the clpl benchmark, that for higher overhead values, between 160%-200% the error rate is almost the same for both techniques, with the genetic approach being better with a small margin. For overhead lower than 120% the heuristic approach starts to get worst by a large margin when compared to the Pareto front. However, it maintains a nice distance from the worst possible circuits in the whole population.

Figure 7.9: Comparison between ATMR generated by heuristic and genetic approaches for the circuit majority.

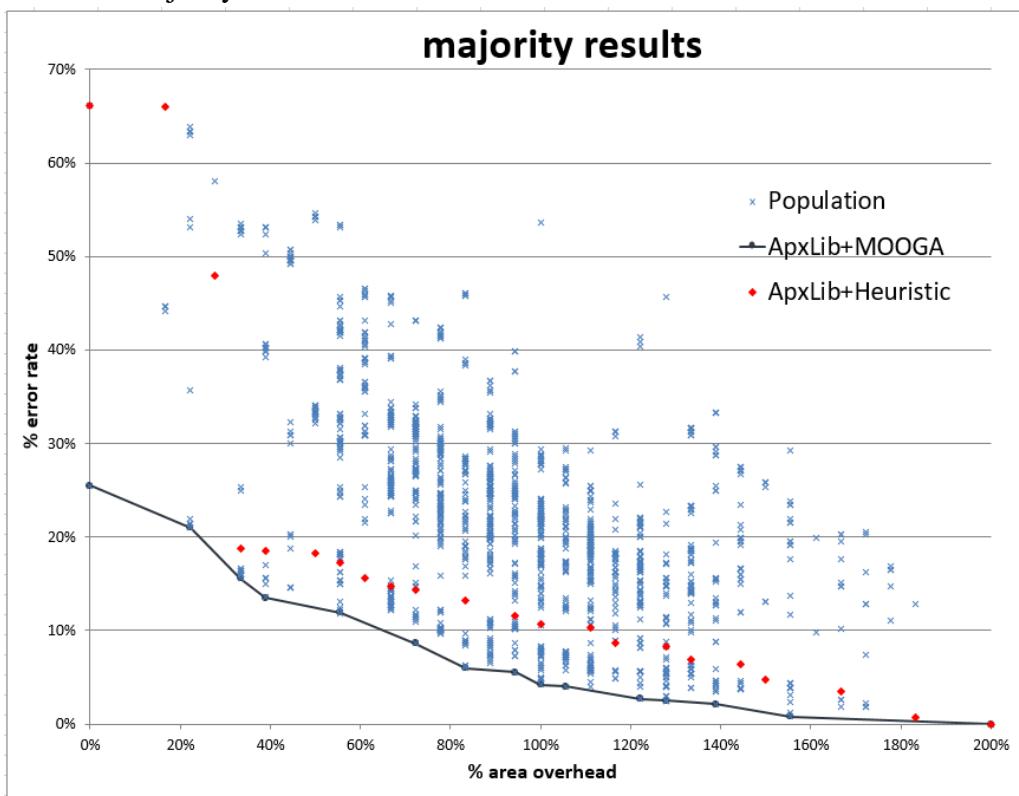


Figure 7.10: Comparison between ATMR generated by heuristic and genetic approaches for the circuit clpl.

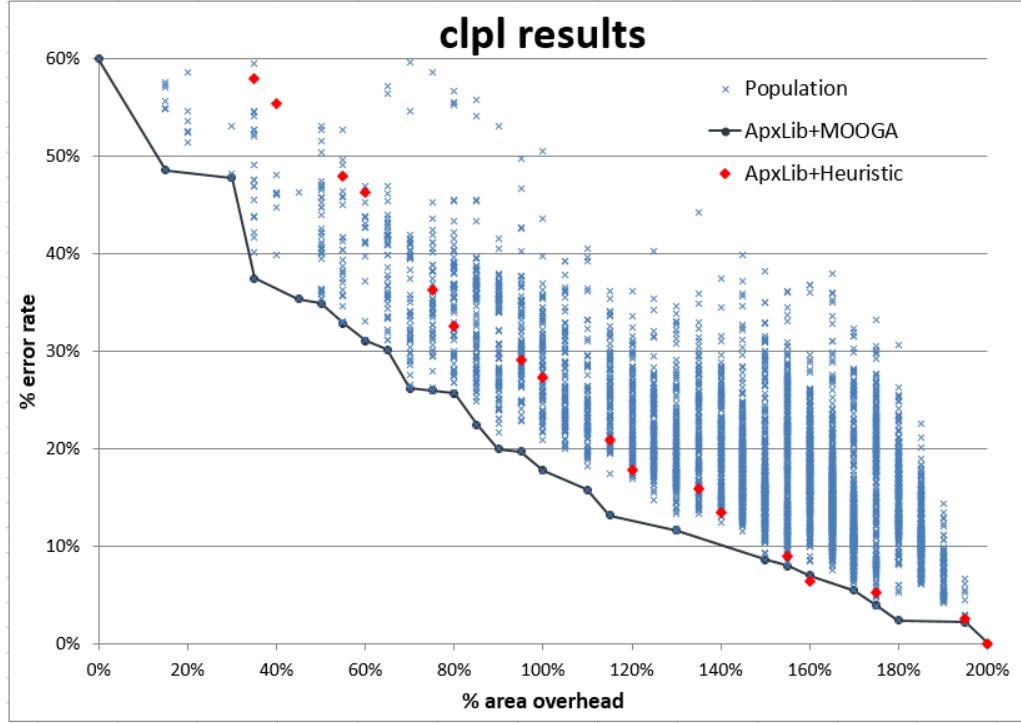


Figure 7.11 shows the results of the cm82a benchmark. Here the heuristic approach stays very close the Pareto front most of the time and maintains a considerable distance from the worst possible circuits generated by the genetic approach.

For figure 7.12, the rd73 benchmark, the genetic Technique has a reasonable margin distance, from the heuristic approach, between the 150%-190% area overhead. However, the ApxLib+Heuristic also has a significant margin distance from the worst possible ATMR circuits between the 150%-190% area overhead. For overheads lower than 150% the difference between the approaches is minimal.

Finally, table 7.7 shows some of the difference between the genetic approach (ApxLib+MOOGA), heuristic approach (ApxLib+Heuristic) and the worst ATMR circuits generated during the genetic approach. We also have the values for the worst possible circuit found for a specific overhead.

Figure 7.11: Comparison between ATMR generated by heuristic and genetic approaches for the circuit cm82a.

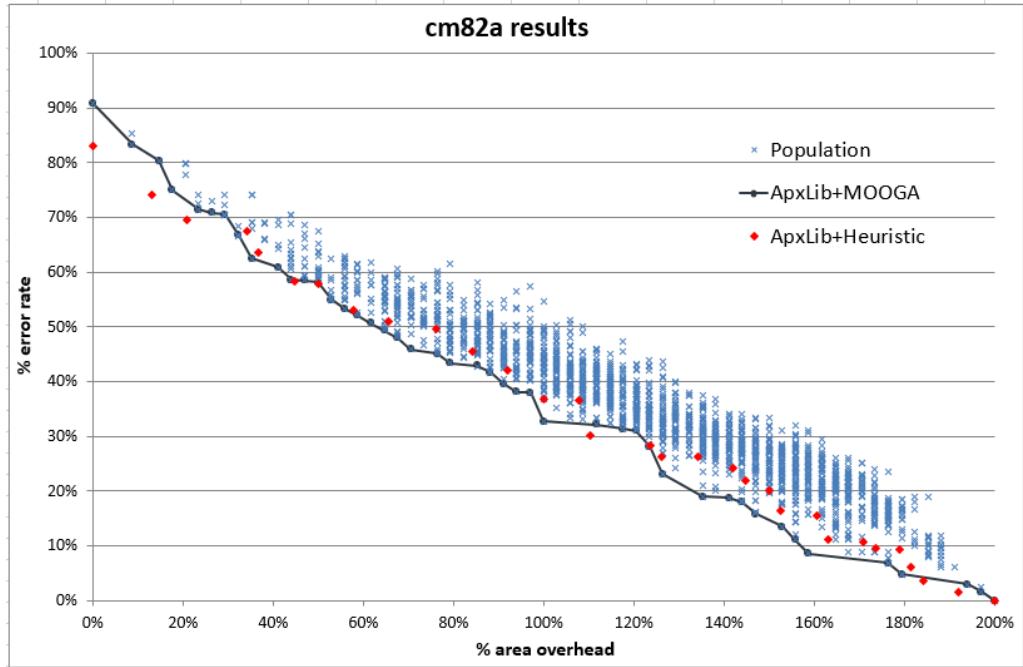


Figure 7.12: Comparison between ATMR generated by heuristic and genetic approaches for the circuit rd73.

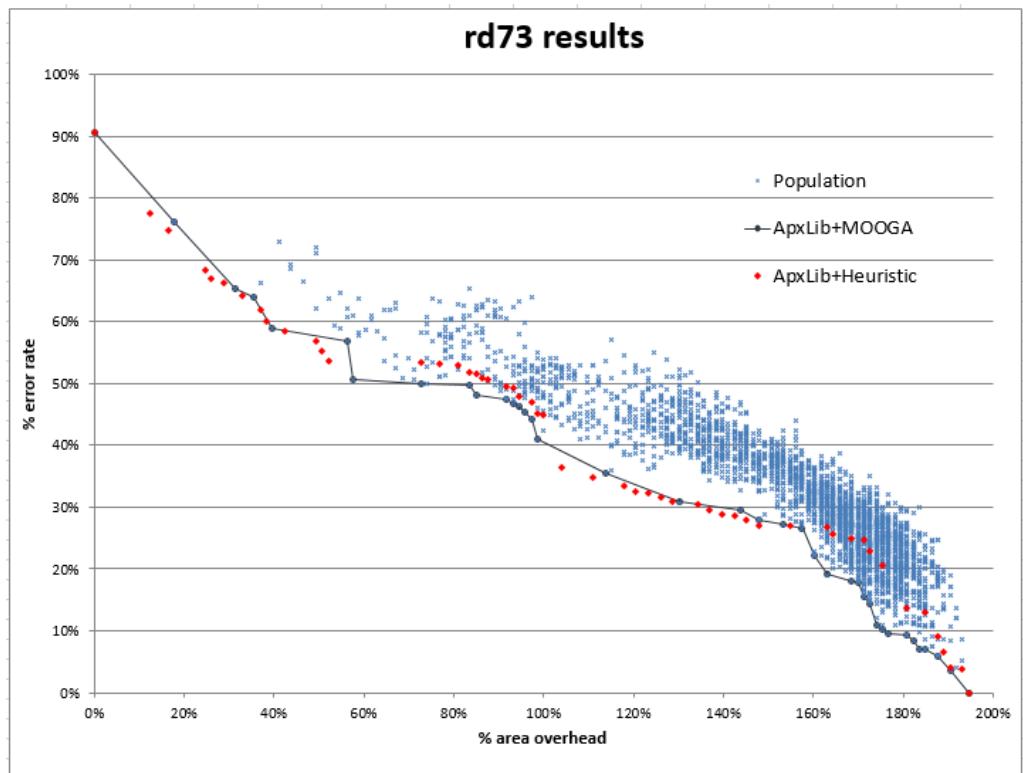


Table 7.7: Results highlights.

<b>Benchmarks</b>	<b>Overhead</b>	<b>%Error rate per approach</b>			
		<b>ApxLib+</b>	<b>ApxLib+</b>	<b>Worst</b>	
		<b>MOOGA</b>	<b>Heuristic</b>	<b>ATMR</b>	<b>Circuit</b>
majority	166%	1.8%	3.5%	20%	
	142%	2%	6.4%	33%	
	127%	2.5%	8.3%	22.7%	
	100%	4.2%	10.7%	29.3%	
clpl	175%	3.9%	5.3%	33%	
	155%	8%	9%	36.7%	
	115%	13.2%	20.9%	35%	
	100%	17.7%	27.3%	49.7%	
cm82a	180%	4.8%	6.2%	18.5%	
	152%	13.5%	15.5%	31%	
	124%	26.3%	28.4%	44%	
	100%	32.7%	36.9%	54.5%	
Rd73	190%	4.1%	4.1%	18.9%	
	154%	27%	27%	40%	
	128%	30%	30%	51%	
	100%	41%	45%	55%	

## 8 CONCLUSION

Technology scaling poses an increasing challenge to hardware reliability. Circuits manufactured on advanced technologies are more susceptible to errors, mainly as a consequence of the shrinking of transistor dimensions and the increased integration density.

Fault mitigation techniques able to mask soft errors require redundancy and majority voters. Triple Modular Redundancy (TMR) is a well-known technique, which provides excellent concurrent masking capability. However, these techniques introduce considerable overheads regarding both area and power consumption, higher than 200%. Alternatively, partial redundancy is often sought to find a good balance between the reliability requirements and the area, power and performance requirements.

Within this context, approximate circuits have recently emerged as an alternative approach for building partial TMR solutions. An approximate logic circuit is a circuit that performs a different but closely related logic function to the original circuit. As it is not required to match the original circuit exactly, the approximate circuit can be smaller, but it can still be used as replicas in the TMR to be voted at the majority voter and consequently mask faults. We call this Approximate-TMR (ATMR).

This work proposed three novel approaches to design ATMR circuits. The first is the concept of Full-ATMR (FATMR), a design where all modules of the TMR are approximated. Full-ATMR allows for a greater reduction of overhead costs and still can maintain a good protection ratio. It was possible to keep the protected p-n junction ratio above 97% with only 125% area overhead. For the ATMR version of a 4-bit ripple-carry adder, several implementations are proposed, ranging from 93%-136% to 96%-168% of protected junctions and area overhead, respectively.

The second approach was a combination of the Approximate Library with Multi-Objective Optimization Genetic Algorithm (ApxLib+MOOGA). The approach was compared to the state-of-the-art technique (fault approximation). The approach showed good balance between the reliability requirements and the area, in general ApxLib+MOOGA presented better results than the fault approximation method. However the ApxLib+MOOGA was time consuming, even for small circuits.

The third and last approach is a combination of the Approximate Library with Heuristic (ApxLib+Heuristic). This new approach was compared to ApxLib+MOOGA regarding the circuits created and the execution time to do it. The heuristic approach (ApxLib+Heuristic) shows good balance between the reliability requirements and the

area, while it maintains a low computational effort when compared to the genetic technique (ApxLib+MOOGA), taking around a minute instead of hours to generate the results. We could also see that even when it is far from the Pareto front, the ApxLib+Heuristic approach still has a good advantage over the worst possible solutions for all the tested benchmarks. Likely these promising results could be improved by making a few changes in the algorithm heuristics and later apply the technique to larger circuits. Also it would be interesting to adapt the approach to use in FPGAs.

This research generated four publications (ALBANDES et al., 2015b), (ALBANDES et al., 2015a), (ALBANDES et al., 2018b) and (ALBANDES et al., 2018a).

## REFERENCES

- ALBANDES, I.; KASTENSMIDT, F. Methodology for achieving best trade-off of area and fault masking coverage in atm. **IEEE Latin-American Test Workshop (LATW2014)**, p. 1–6, 2014.
- ALBANDES, I. et al. Reducing tmr overhead by combining approximate circuit, transistor topology and input permutation approaches. **SYMPOSIUM ON INTEGRATED CIRCUITS AND SYSTEMS DESIGN (SBCCI)**, p. 1–6, 2013.
- ALBANDES, I. et al. Exploring the use of approximate tmr to mask transient faults in logic with low area overhead. **Microelectronics Reliability**, v. 55, n. 9-10, p. 2072–2076, 2015.
- ALBANDES, I. et al. Using only redundant modules with approximate logic to reduce drastically area overhead in tmr. **2015 16th Latin-American Test Symposium (LATS)**, p. 1–6, 2015.
- ALBANDES, I. et al. Design of approximate-tmr using approximate library and heuristic approaches. **Microelectronics Reliability**, p. 1–6, 2018.
- ALBANDES, I. et al. Improving approximate-tmr using multi-objective optimization genetic algorithm. **2018 19th Latin-American Test Symposium (LATS)**, p. 1–6, 2018.
- AMOUZGAR, K. **Multi-Objective Optimization using Genetic Algorithms**. [S.l.]: Dissertation - School of Engineering, Jönköping University, 2012.
- ARTOLA, L.; HUBERT, G.; SCHRIMPF, R. D. Modeling of radiation-induced single event transients in soi finfets. In: **2013 IEEE International Reliability Physics Symposium (IRPS)**. [S.l.: s.n.], 2013. p. SE.1.1–SE.1.6.
- BAUMANN, R. C. Radiation-induced soft errors in advanced semiconductor technologies. **Device and Materials Reliability**, v. 5, n. 3, p. 305–316, 2005.
- BRAYTON, R.; MISHCHENKO, A. Abc: An academic industrial-strength verification tool. **Computer Aided Verification**, v. 6174, 2010.
- CHOUDHURY, M. R.; MOHANRAM, K. Low cost concurrent error masking using approximate logic circuits. **IEEE Transactions on Computer-Aided Design of Integrated Circuits and Systems**, v. 32, n. 8, p. 1163–1176, Aug 2013.
- DEB, K. et al. A fast and elitist multiobjective genetic algorithm: Nsga-ii. **IEEE Transactions on Evolutionary Computation**, v. 6, n. 2, p. 182–197, Apr 2002.
- DODD, P. E.; MASSENGILL, L. W. Basic mechanisms and modeling of single-event upset in digital microelectronics. **IEEE Transactions on Nuclear Science**, v. 50, n. 3, p. 583–602, June 2003.
- DYER, C. et al. Extreme atmospheric radiation environments and single event effects. **IEEE Transactions on Nuclear Science**, PP, n. 99, p. 1–1, 2017.
- EL-MAMOUNI, F. et al. Laser- and heavy ion-induced charge collection in bulk finfets. **IEEE Transactions on Nuclear Science**, v. 58, n. 6, p. 2563–2569, Dec 2011.

- ENTRENA, L. et al. Logic optimization of unidirectional circuits with structural methods. In: **Proceedings Seventh International On-Line Testing Workshop**. [S.l.: s.n.], 2001. p. 43–47.
- GADLAGE, M. J. et al. Single event transient pulse widths in digital microcircuits. **IEEE Transactions on Nuclear Science**, v. 51, n. 6, p. 3285–3290, Dec 2004.
- GARGINI, P. A. How to successfully overcome inflection points, or long live moore's law. **Computing in Science Engineering**, v. 19, n. 2, p. 51–62, Mar 2017.
- GUARNIERI, M. The unreasonable accuracy of moore's law [historical]. **IEEE Industrial Electronics Magazine**, v. 10, n. 1, p. 40–43, March 2016.
- LEE, T. L.; WANG, C. Y. Recognition of fanout-free functions. In: **2007 Asia and South Pacific Design Automation Conference**. [S.l.: s.n.], 2007. p. 426–431.
- MARTINELLO, O. et al. Kl-cuts: A new approach for logic synthesis targeting multiple output blocks. In: **2010 Design, Automation Test in Europe Conference Exhibition (DATE 2010)**. [S.l.: s.n.], 2010. p. 777–782.
- MARTINS, M. G. A.; RIBAS, R. P.; REIS, A. I. Functional composition: A new paradigm for performing logic synthesis. In: **Thirteenth International Symposium on Quality Electronic Design (ISQED)**. [S.l.: s.n.], 2012. p. 236–242.
- MARTINS, M. G. A. et al. Boolean factoring with multi-objective goals. In: **2010 IEEE International Conference on Computer Design**. [S.l.: s.n.], 2010. p. 229–234.
- MOORE, G. E. Cramming more components onto integrated circuits, reprinted from electronics, volume 38, number 8, april 19, 1965, pp.114 ff. **IEEE Solid-State Circuits Society Newsletter**, v. 11, n. 3, p. 33–35, 2006.
- MUNTEANU, D.; AUTRAN, J. L. Modeling and simulation of single-event effects in digital devices and ics. **IEEE Transactions on Nuclear Science**, v. 55, n. 4, p. 1854–1878, Aug 2008.
- NEUMANN, J. von. Probabilistic logics and synthesis of reliable organisms from unreliable components. **Automata Studies**, v. 34, n. 1, p. 43–98, 1956.
- POLIAN, I.; HAYES, J. P. Selective hardening: Toward cost-effective error tolerance. **IEEE Design & Test of Computers**, n. 3, p. 54–63, 2010.
- SALVY, L. et al. Total ionizing dose influence on the single event effect sensitivity of active eee components. In: **2016 16th European Conference on Radiation and Its Effects on Components and Systems (RADECS)**. [S.l.: s.n.], 2016.
- SANCHEZ-CLEMENTE, A.; ENTRENA, L.; GARCÍA-VALDERAS, M. Error masking with approximate logic circuits using dynamic probability estimations. In: **2014 IEEE 20th International On-Line Testing Symposium (IOLTS)**. [S.l.: s.n.], 2014. p. 134–139.
- SANCHEZ-CLEMENTE, A. et al. Logic masking for set mitigation using approximate logic circuits. **2012 IEEE 18th International On-Line Testing Symposium (IOLTS)**, p. 176–181, June 2012.

SANCHEZ-CLEMENTE, A. J. et al. Error mitigation using approximate logic circuits: A comparison of probabilistic and evolutionary approaches. **IEEE Transactions on Reliability**, v. 65, n. 4, p. 1871–1883, Dec 2016.

SERRANO-CASES, A. et al. On the influence of compiler optimizations in the fault tolerance of embedded systems. In: **2016 IEEE 22nd International Symposium on On-Line Testing and Robust System Design (IOLTS)**. [S.l.: s.n.], 2016. p. 207–208.

SIERAWSKI, B. D.; BHUVA, B.; MASSENGILL., L. W. Reducing soft error rate in logic circuits through approximate logic functions. **IEEE Transactions on nuclear Science**, v. 53, n. 6, p. 3417–3421, 2006.

VELAZCO, R.; FOUILLAT, P.; REIS, R. **Radiation Effects on Embedded Systems**. [S.l.]: Springer, 2007.

XIE, H. et al. New approaches for synthesis of redundant combinatorial logic for selective fault tolerance. In: **2014 IEEE 20th International On-Line Testing Symposium (IOLTS)**. [S.l.: s.n.], 2014. p. 62–68.

## APPENDIX A — RESUMEN DE LA TESIS

### A.1 Introducción

La industria de los semiconductores ha proporcionado mejoras drásticas a la industria electrónica en las últimas décadas debido a un mejor proceso de fabricación y al tamaño cada vez menor de los transistores. Los transistores más pequeños permiten circuitos de mayor densidad, menor voltaje de alimentación y un retardo por puerta lógica más reducido, mejorando así la frecuencia de operación, el consumo de energía y la funcionalidad de los dispositivos electrónicos (GARGINI, 2017).

A medida que se reducen las dimensiones y los voltajes nominales de alimentación de los componentes electrónicos de la computadora, su sensibilidad a los efectos de la radiación aumenta dramáticamente. La importancia de los efectos de la radiación en los dispositivos semiconductores varía considerablemente desde la corrupción de los datos hasta daños permanentes que pueden provocar fallos completos del dispositivo. Uno de los efectos principales en las aplicaciones comerciales que trabajan a nivel terrestre son los denominados Efectos de Evento Único o Single Event Effects (SEE), a diferencia de los efectos de dosis total o Total Ionizing dose (TID) que predominan en el espacio y en el entorno militar (SALVY et al., 2016) (BAUMANN, 2005).

Un SEE es causado por la colisión de partículas energéticas en un área sensible de un circuito electrónico, este evento causa una perturbación eléctrica en el dispositivo afectado al depositar carga eléctrica en su material. La carga depositada por una sola partícula energética puede producir una amplia gama de efectos, incluidos los eventos transitorios de evento único (SEU), transitorios de evento único (SET), bloqueo de evento único (SEL), ruptura de puerta de evento único (SEGR), desgaste por evento único (SEB) y otros (VELAZCO; FOUILLAT; REIS, 2007). Estos efectos se llaman efectos de evento único porque fueron activados por una sola partícula.

Este trabajo se centra principalmente en los fenómenos transitorios de evento único (SET). Un SET es un pulso eléctrico transitorio que puede propagarse a la lógica sensible del circuito y generar salidas erróneas. Esta falla transitoria puede ser capturada por un elemento de memoria si no se detecta o se enmascara. Si la falla se almacena en el elemento de memoria, puede usarse en operaciones posteriores del sistema y puede crear errores en la aplicación.

Las técnicas de tolerancia a fallos pueden detectar, enmascarar o corregir esos fal-

los, lo que aumenta la confiabilidad del sistema. Los enfoques de tolerancia a fallos implementados en hardware generalmente se basan en redundancia espacial, temporal o de información. Dependiendo de la técnica hardware implementada, el sistema se verá afectado por distintos sobrecostes tales como la disminución en la frecuencia de operación, el aumento de área y el mayor consumo de energía.

TMR es una de las técnicas más conocidas de redundancia. El TMR tradicional realiza el enmascaramiento lógico completo para corregir fallos transitorios. TMR agrega dos copias adicionales del circuito original más un votador por mayoría, lo que supone un consumo de recursos extra del 200%. Para reducir este sobrecoste, es posible utilizar conceptos de computación aproximada, de esta manera los módulos redundantes son ligeramente diferentes al sistema original, pero reducen parte del coste adicional en area. Aunque el uso de una lógica aproximada en los módulos redundantes del TMR reduce la capacidad de enmascaramiento de fallos, este enfoque permite obtener soluciones de compromiso entre los sobrecostes y la confiabilidad. Este enfoque se denomina TMR-Aproximado (ATMR) (SANCHEZ-CLEMENTE et al., 2016) (SIERAWSKI; BHUVA; MASSENGILL., 2006).

## A.2 Experimentos

Este trabajo propone tres enfoques novedosos para la aplicación de la ATMR. El primero es el concepto de Full-ATMR (FATMR), se trata de un diseño donde todos los módulos de la TMR son aproximados. El segundo enfoque fue una combinación de una biblioteca de módulos aproximados (ApxLib) y un Algoritmo Genético de Optimización Multi-Objetivo (ApxLib+MOOGA). El enfoque se comparó con una técnica del estado de la arte denominada Fault Approximation. El tercer y último enfoque es una combinación de la Biblioteca Aproximada con una Heurística (ApxLib+Heurística).

### A.2.1 Full-ATMR

Para que el ATMR funcione correctamente con tres módulos diferentes, la regla principal dicta que  $F \subseteq G \subseteq H$ , obteniendo así una composición de circuitos que garantiza que solo un módulo puede divergir de los otros dos en cualquier vector de entrada dado una ausencia de fallos. En el ATMR completo no restringiremos el diseño con la

composición habitual G, F y H, sino que proponemos un esquema que también sustituye el circuito G por un circuito aproximado (F o H).

La regla más importante del esquema Full-ATMR (ATMR completo) es que solo un módulo puede diferir de los otros dos módulos para poder calcular el valor correcto a través del votador por mayoría cuando se usa la redundancia espacial. Por lo tanto, el votador tendrá dos salidas correctas contra una salida divergente. Esto se puede lograr incluso cuando todos los módulos sean versiones aproximadas del original. Las figuras A.1, A.2 y A.3 representan la posible disposición de los circuitos Full-ATMR.

Función original:

$$G = (A + B) * (A + C) \quad (\text{A.1})$$

Funciones aproximadas:

$$F_1 = A * B \quad (\text{A.2})$$

$$F_2 = A * C \quad (\text{A.3})$$

$$H_1 = A \quad (\text{A.4})$$

$$H_2 = 1 \quad (\text{A.5})$$

La tabla A.1 compara la salida de G con las salidas de las funciones aproximadas para cada vector de entrada. Para componer un ATMR tradicional, podríamos simplemente seleccionar una función F y una función H, creando así la relación  $F \subseteq G \subseteq H$  entre ellas. En su lugar, podríamos sustituir G por una función F o H, lo que da como resultado un diseño más pequeño compuesto solo por las funciones aproximadas de G, creando un ATMR completo. Por ejemplo, un ATMR completo compuesto por  $F_1$ ,  $F_2$  y  $H_1$ , Tabla A.2 representa este diseño. Como podemos ver, la salida del votante mayoritario siempre coincide con la salida de la función original (G) en ausencia de fallas sin la necesidad del módulo original en sí, es decir, siempre hay dos o tres funciones aproximadas que convergen al valor correcto para cada vector de entrada. Lo mismo ocurriría con un diseño compuesto por  $F_1$ ,  $F_2$  y  $H_2$  Tabla A.3, la diferencia sería el costo general y la cantidad de vectores no protegidos. La figura A.1 nos muestra la relación de dominio de minitermo creada entre la función en ambos casos.

No todas las funciones aproximadas pueden componer un esquema Full-ATMR.

Table A.1: Truth table for candidates functions.

Vectors (ABC)	$G$	$F_1$	$F_2$	$H_1$	$H_2$	Minterms Maxterms
000	<b>0</b>	0	0	0	<b>1</b>	m0
001	<b>0</b>	0	0	0	<b>1</b>	m1
010	<b>0</b>	0	0	0	<b>1</b>	m2
011	<b>0</b>	0	0	0	<b>1</b>	m3
100	<b>0</b>	0	0	<b>1</b>	1	m4
101	<b>1</b>	<b>0</b>	1	1	1	m5
110	<b>1</b>	1	<b>0</b>	1	1	m6
111	<b>1</b>	1	1	1	1	m7

Table A.2: Truth table for a FATMR composed by  $F_1, F_2$  and  $H_1$ .

Vectors (ABC)	$F_1$	$F_2$	$H_1$	Voter output
000	0	0	0	0
001	0	0	0	0
010	0	0	0	0
011	0	0	0	0
<b>100</b>	0	0	<b>1</b>	0
<b>101</b>	<b>0</b>	1	1	1
<b>110</b>	1	<b>0</b>	1	1
111	1	1	1	1

Para que dos (o incluso tres) funciones del mismo tipo (F o H) compongan el diseño, es necesario que ninguna de ellas diverja de G en el mismo vector de entrada. Por ejemplo,  $F_1$  y  $F_2$  son sub-aproximados, pero difieren de G en un conjunto diferente de términos mínimos (m5 para  $F_1$  y m6 para  $F_2$ ). No podemos diseñar un ATMR completo compuesto por  $H_1$  y  $H_2$  y cualquier otra función. En este caso (Tabla A.4) ambos  $H_1$  y  $H_2$  y divergen de G en el mismo vector de entrada (100), lo que produce un valor incorrecto en la salida del votador en ausencia de fallas.

Suponiendo que para un diseño dado podamos encontrar dos funciones H para componer el ATMR completo, la figura A.2 representa la relación para un ATMR completo compuesto por dos funciones H y una función F. Otra posibilidad es que todas las funciones fueran del mismo tipo (F o H), en este caso Figure A.3 representa la relación para un ATMR completo compuesto por tres funciones del mismo tipo, F (sub-aproximado) y H (sobre-aproximado).

Table A.3: Truth table for a FATMR composed by  $F_1, F_2$  and  $H_2$ .

Vectors (ABC)	$F_1$	$F_2$	$H_1$	Voter output
000	0	0	1	0
001	0	0	1	0
010	0	0	1	0
011	0	0	1	0
100	0	0	1	0
101	0	1	1	1
110	1	0	1	1
111	1	1	1	1

Table A.4: Truth table for a FATMR composed by  $F_1, H_1$  and  $H_2$ .

Vectors (ABC)	$F_1$	$H_1$	$H_2$	Voter output
000	0	0	1	0
001	0	0	1	0
010	0	0	1	0
011	0	0	1	0
100	0	1	1	<b>0 <math>\Rightarrow</math> 1</b>
101	0	1	1	1
110	1	1	1	1
111	1	1	1	1

Figure A.1: Representación gráfica de la relación de funciones para un Full-ATMR compuesto por dos funciones sub-aproximadas y una sobre-aproximada. El área gris está protegida, es decir, todas las funciones convergen al mismo valor.

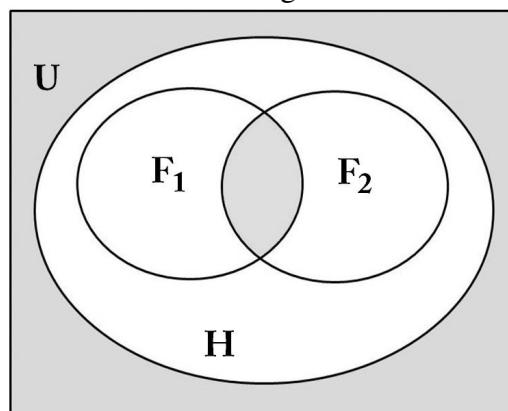


Figure A.2: Representación gráfica de la relación de funciones para un Full-ATMR compuesto por dos funciones sobre-aproximadas y una sub-aproximada. El área gris está protegida, es decir, todas las funciones convergen al mismo valor.

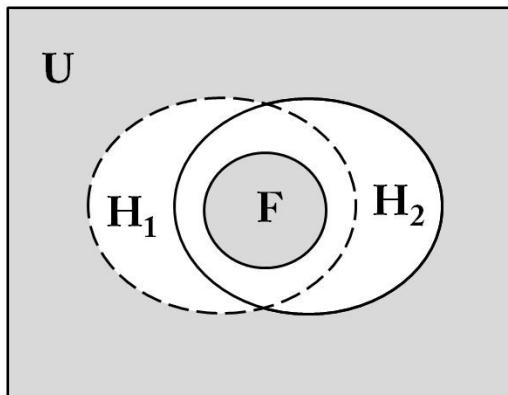
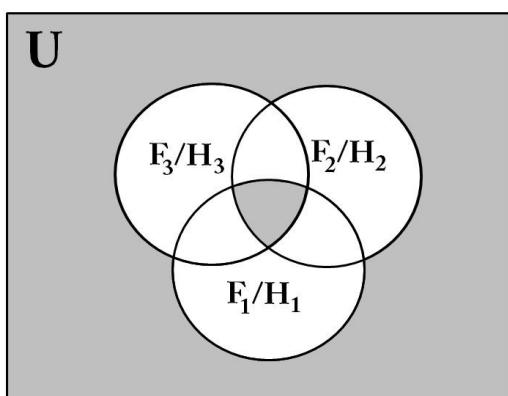


Figure A.3: Representación gráfica de la relación de funciones para un Full-ATMR solo mediante funciones F o funciones H. El área gris está protegida, es decir, todas las funciones convergen al mismo valor



#### A.2.1.1 Computación de funciones aproximadas con Factorización Booleana

El enfoque para calcular las funciones aproximadas usa una versión ligeramente modificada del algoritmo de factorización booleana (MARTINS et al., 2010) (MARTINS; RIBAS; REIS, 2012), llamada FC-ATMR. Esta versión utiliza el paradigma de composición funcional. La entrada del algoritmo es una descripción funcional, que puede representarse mediante una tabla de verdad o BDD y se asume como la función G. Esta función se descompone en cofactores y cofactores de cubo. Estas funciones están separadas usando el concepto de orden.

El concepto de orden clasifica dos funciones. Según este concepto una función comparada con otras puede ser más pequeña (tiene un número menor de minitérminos que la función original, que representa F), más grande (tiene un número mayor de minitérminos que la función original, que representa H) o no comparable (Figura A.4). Una función no comparable contiene algunos minitérminos de la función G y algunos minitérminos

que no están contenidos en G (Tabla A.5). Los cofactores y los cofactores de cubo se combinan para generar el "conjunto de funciones permitidas". Este conjunto se usa para podar funciones que no contribuirán a una buena solución, reduciendo significativamente el tiempo de ejecución.

Figure A.4: Z is a non comparable function.

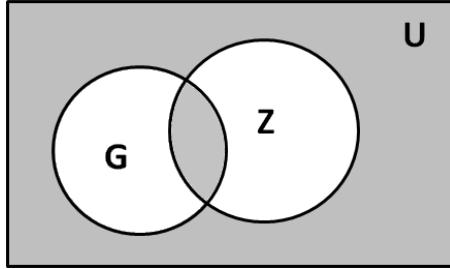


Table A.5: Not comparable relation example.

Vectors (ABC)	$A + B$	$\bar{A} + \bar{B}$
00	0	1
01	1	1
10	1	1
11	1	0

El siguiente paso es almacenar las variables con la polaridad correcta en un conjunto llamado cubo. Estas variables se almacenan usando una representación de par enlazado, que es una tupla que contiene función, expresión. Los nuevos pares enlazados se crean a partir de pares enlazados más simples (es decir, pares enlazados con menos literales) calculados en pasos anteriores, a fin de encontrar la función objetivo con menos literales como sea posible.

El algoritmo propuesto además de factorizar la función G, también separa todas las funciones más pequeñas y más grandes (funciones F y H, respectivamente) que tienen menos literales que la función G. El número de bits diferentes de estas funciones se calcula mediante una operación XOR entre la función G y cada función más pequeña y más grande. La salida del algoritmo es la implementación de la función G y la lista de funciones F y H, con las respectivas implementaciones y el número de bits diferentes.

## A.2.2 Biblioteca Aproximada

La Biblioteca aproximada (Approximate Library) es una nueva técnica que construye aproximaciones para reemplazar algunas puertas lógicas, de acuerdo con una bib-

lioteca predefinida. Esta biblioteca indica qué transformaciones son válidas para cada puerta lógica (figura A.5). Con el enfoque de biblioteca aproximada (ApxLib), en lugar de usar las funciones del circuito para generar funciones aproximadas, simplemente cambiamos las puertas lógicas para generar las versiones aproximadas del circuito.

Para la siguiente función:

$$G = (A \oplus B) + (C * D) \quad (\text{A.6})$$

En la figura A.5 tenemos una lista de puertas lógicas, representando  $G$ , que deseamos aproximar. Utilizando un conjunto predefinido de biblioteca de compuertas lógicas aproximadas, se dan tres opciones para sobre-aproximar la compuerta XOR2: NAND2, OR2 y una transformación de constante-1 (Figura ref fig: xoroverapp). La tabla A.6 muestra las diferencias entre la puerta original y las puertas aproximadas. De la misma manera, para sub-aproximar la puerta XOR, hay dos opciones disponibles en la biblioteca: NOi21 gate ( $\overline{a + \bar{b}}$ ) y NOi21 gate ( $\overline{\bar{a} + b}$ ) transformaciones, y una constante-1 simplificación. La tabla A.7 muestra las diferencias entre la puerta original y las puertas aproximadas. Para la puerta  $g_2$ , una NAND2, podemos transformarla en un inversor, teniendo que elegir entre mantener solo una de las entradas ( $C$  o  $D$ ). Gate  $g_3$ , un OR2, podemos cambiarlo a una línea, o un buffer si es necesario. Ambos  $g_2$  y  $g_3$  se pueden convertir a constante-1, a sobre-aproximado, a constante-0 o a sub-aproximación. La lista de aproximaciones para cada puerta se genera utilizando el algoritmo de factorización booleano mencionado en la sección 4.1.

Figure A.5: Biblioteca approximada: cada puerta lógica puede ser reemplazada por una puerta aproximada de la biblioteca.

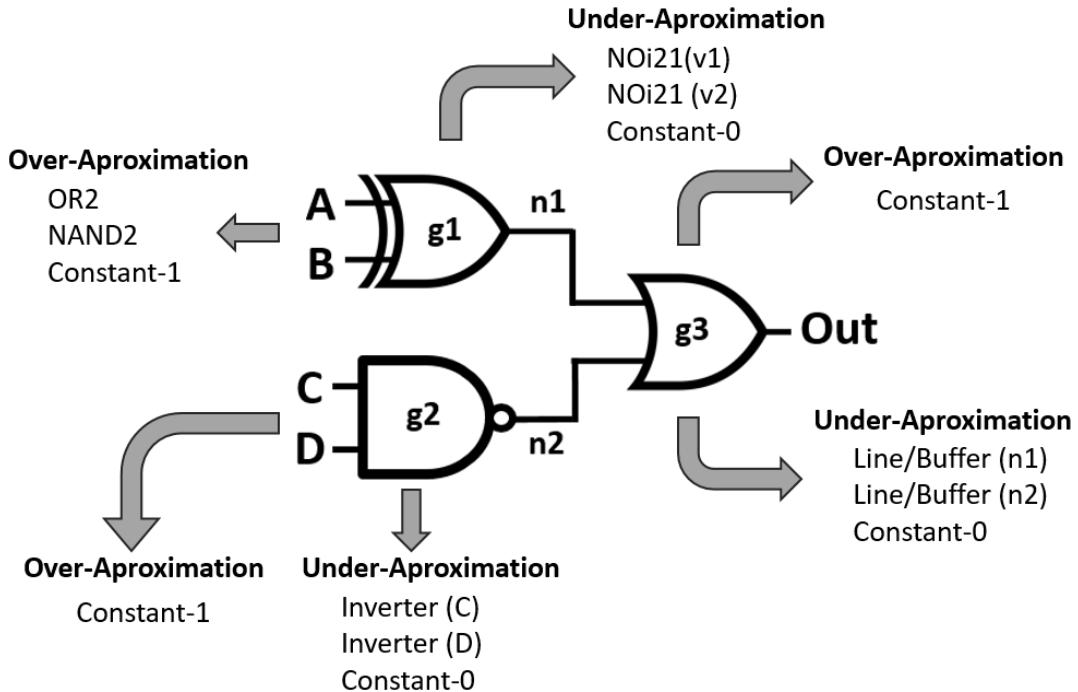


Table A.6: Posibilidades de sobre-aproximación para puerta XOR.

Inputs (AB)	$A \oplus B$	$\overline{A * B}$	$A + B$	Const-1
00	0	1	0	1
01	1	1	1	1
10	1	1	1	1
11	0	0	1	1

Table A.7: Posibilidades de sub-aproximación para puerta XOR.

Inputs (AB)	$A \oplus B$	$\overline{A + B}$	$\overline{\overline{A} + B}$	Const-0
00	0	0	0	0
01	1	0	1	0
10	1	1	0	0
11	0	0	0	0

Ahora veamos cómo cada una de las transformaciones XOR afecta el circuito final. Las aproximaciones generales generarían las siguientes funciones.

Cambiar la puerta XOR a la puerta NAND2:

$$H_1 = \overline{(A * B)} + (C * D) \quad (\text{A.7})$$

Cambiar la puerta XOR a la puerta OR2:

$$H_2 = (A + B) + (C * D) \quad (\text{A.8})$$

La figura A.6 muestra el mapa de Karnaugh para las funciones de aproximación generadas al hacer las transformaciones basadas en el enfoque de la biblioteca aproxi-mada. Como podemos ver, algunos de los valores han cambiado de 0 a 1, creando fun-ciones lógicas sobre-aproximadas como se esperaba.

Figure A.6: Mapa de Karnaugh para las funciones sobre-aproximadas finales de  $G$ .

		<i>ab</i>	00	01	11	10
		<i>cd</i>	00	01	11	10
<i>cd</i>	00	0	1	0	1	
	01	0	1	1	1	
	11	1	1	1	1	
	10	0	1	0	1	

(a)  $G = (A \oplus B) + (C * D)$

		<i>ab</i>	00	01	11	10
		<i>cd</i>	00	01	11	10
<i>cd</i>	00	1	1	0	1	
	01	1	1	1	1	
	11	1	1	1	1	
	10	1	1	0	1	

(b)  $H_1 = \overline{(A * B)} + (C * D)$

		<i>ab</i>	00	01	11	10
		<i>cd</i>	00	01	11	10
<i>cd</i>	00	0	1	1	1	
	01	0	1	1	1	
	11	1	1	1	1	
	10	0	1	1	1	

(c)  $H_2 = (A + B) + (C * D)$

Las sub-aproximaciones generarían las siguientes funciones.

Cambiar la puerta XOR a la puerta NOi21 tipo 1:

$$F_1 = \overline{(\overline{A} + B)} + (C * D) \quad (\text{A.9})$$

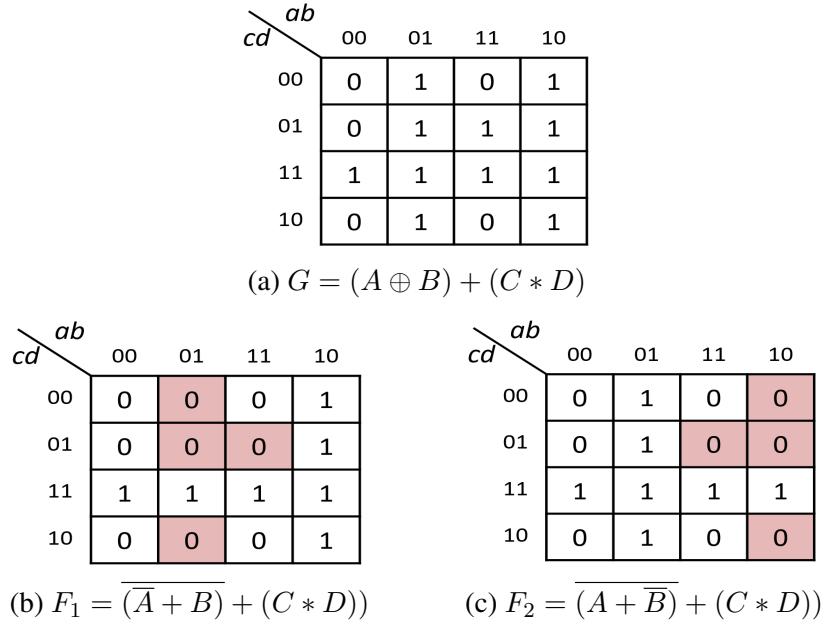
Cambiar la puerta XOR a la puerta NOi21 tipo 2:

$$F_2 = \overline{(A + \overline{B})} + (C * D) \quad (\text{A.10})$$

La figura A.7 muestra el mapa de Karnaugh para las funciones sub-aproximadas

generadas al hacer las transformaciones basadas en el enfoque de la biblioteca aproximada. Como podemos ver, algunos de los valores cambiaron de 1 a 0, creando una lógica de funciones sub-aproximadas como se esperaba.

Figure A.7: Mapa de Karnaugh para las funciones sub-aproximadas finales de  $G$ .



### A.2.3 ApxLib+MOOGA

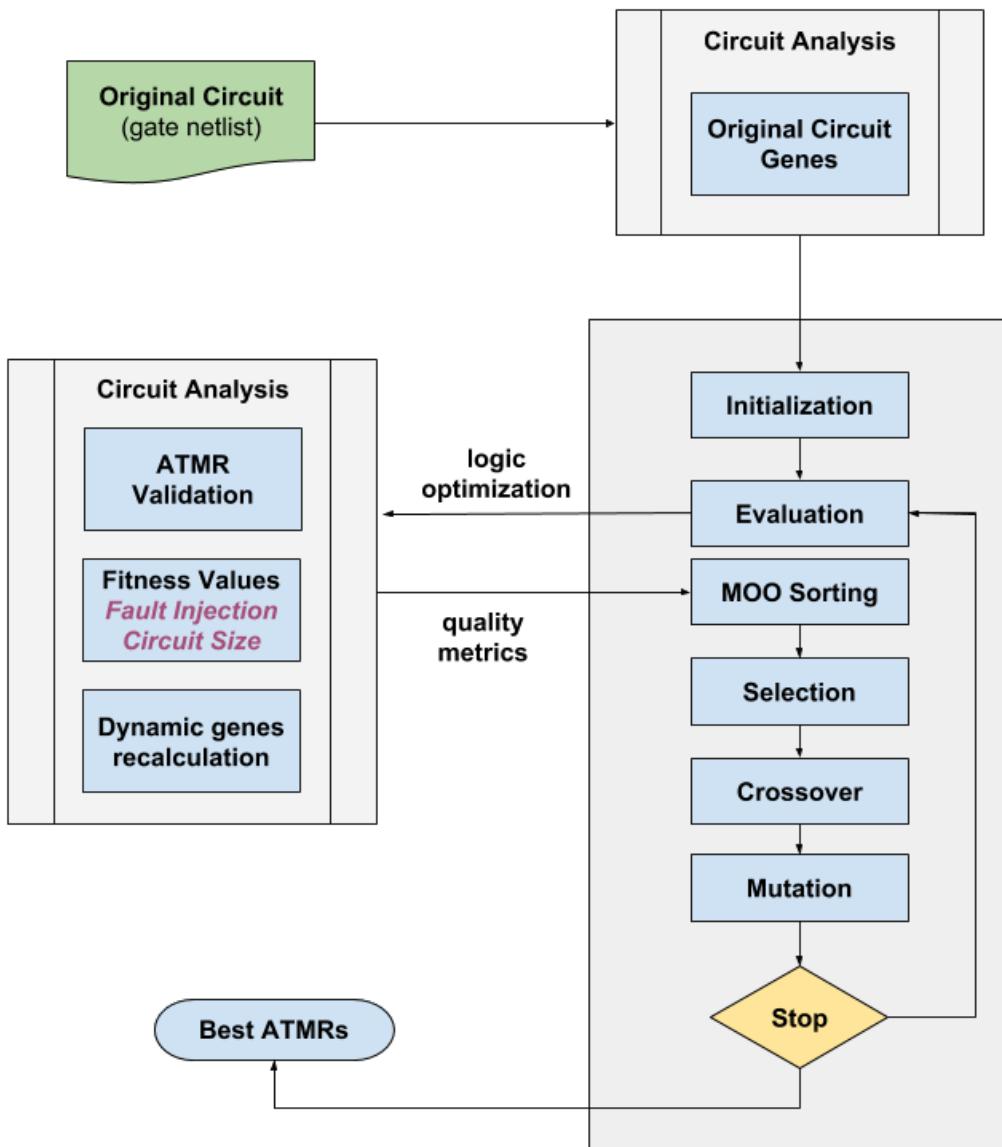
Muchos problemas de optimización del mundo real son extremadamente difíciles y complejos en términos de número de variables, naturaleza de la función objetivo, número de óptimos locales, espacios de búsqueda continuos o discretos, tiempo y recursos de cálculo requeridos, etc. (AMOUZGAR, 2012). El enfoque de Biblioteca Aproximada comparte la misma complejidad que algunos problemas multiobjetivo en diferentes dominios como los servicios, el comercio y la ingeniería. Cada modificación en el circuito genera una gran cantidad de nuevas modificaciones posibles, aumentando la lista de soluciones muy rápidamente.

La idea de utilizar un Algoritmo Genético de Optimización Multiobjetivo (MOOGA), (AMOUZGAR, 2012) (SERRANO-CASES et al., 2016), con el enfoque ApxLib, (ALBANDES et al., 2018b), tiene como objetivo hacer una búsqueda ciega dentro de todo el espacio de soluciones posibles, para posteriormente con la clasificación de Optimización multiobjetivo, seleccionar las mejores configuraciones que reduzcan el área y maximicen la cobertura a fallos.

La figura A.8 muestra el flujo del algoritmo ApxLib+MOOGA. La figura aclara la integración del algoritmo de clasificación MOO y GA con el enfoque ApxLib. También muestra las fases del algoritmo. En primer lugar, se realiza un análisis del circuito para evaluar las características del circuito original. El algoritmo evalúa las paridades y las posibles aproximaciones de las puertas para definir el genotipo del circuito. Después de eso, se realiza una fase de inicialización donde se aplican los operadores de mutación en el genotipo original, como resultado se obtiene la primera generación de individuos. Luego, el algoritmo inicia una iteración para generar la siguiente población.

La etapa de evaluación está a cargo del segundo análisis del circuito, que verifica si los individuos ATMR generados son correctos, luego evalúa el tamaño y los valores de enmascaramiento de fallos de esos circuitos. Después de eso, los recálculos dinámicos de los genes reevalúan algunos parámetros de los circuitos aproximados que se utilizarán en las siguientes iteraciones del algoritmo. El siguiente paso del algoritmo MOOGA es la clasificación de optimización multiobjetivo (clasificación MOO), que está a cargo del mecanismo de selección, es decir, elegir los mejores circuitos para la próxima iteración. Finalmente, el cruce y la mutación se realiza con los mejores circuitos de la población. En resumen, el operador de selección selecciona y mantiene las buenas soluciones; mientras que el crossover recomienda las soluciones para crear una buena descendencia y el operador de mutaciones altera aleatoriamente genes en un individuo para poder encontrar un mejor genotipo. Estas etapas se repiten hasta que lleguemos a cien generaciones.

Figure A.8: MOOGA+ApxLib Algorithm flow



#### A.2.3.1 Genotipo, cromosomas y definición de genes

Como se mencionó, en el algoritmo genético, a diferencia de otros métodos clásicos, se crea y selecciona una población aleatoria. En nuestro caso, la población está compuesta por esquemas ATMR que serán los individuos. Cada individuo se representa como un conjunto de parámetros que se conocen como cromosomas. La unión de los cromosomas de un individuo se llama genotipo.

Para definir el genotipo de un individuo primero se realiza un análisis para evaluar las características del circuito. En este análisis, la paridad, las sobre-aproximaciones y las sub-aproximaciones se evalúan para crear el perfil genético (el genotipo). Cada cromosoma en el genotipo se basa en una puerta, y los genes en ese cromosoma son las

características de esa puerta. Para un cromosoma de la puerta  $Gx$ , los genes son:

- *Approximation* : este gen define qué transformación está usando la puerta. El valor 0 significa la puerta original. Los valores superiores a 0 definen el código de la aproximación.
- *Used* : este gen define si la puerta está siendo utilizada por el circuito. Algunas aproximaciones pueden desconectar una puerta del circuito.
- *Parity* : informa cuál es la paridad de la puerta, positiva (1), negativa (-1) o sin paridad (0).
- *Over - apx* : el número de sobre-aproximaciones posibles para la puerta.
- *Under - apx* : el número de sub-aproximaciones posibles para la puerta.

Tomemos el circuito  $G$  (Figura A.9) como ejemplo. El análisis del circuito nos devuelve los valores de paridad y aproximaciones en la tabla A.8. Los cromosomas resultantes se muestran en la figura A.10.

Figure A.9: Original circuit  $G$

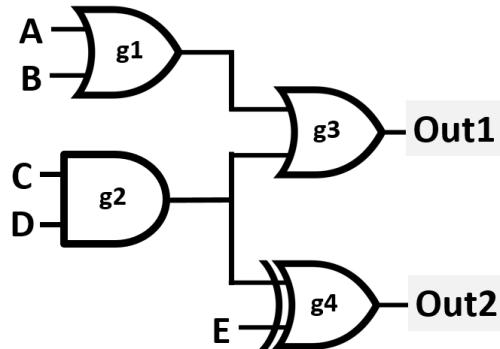


Figure A.10: Original circuit  $G$  chromosomes.

<b>G1</b>	<b>G2</b>	<b>G3</b>	<b>G4</b>
<b>Approximation:</b> 0 <b>Used:</b> True <b>Parity:</b> 1 <b>Over-apx:</b> 1 <b>Under-apx:</b> 3	<b>Approximation:</b> 0 <b>Used:</b> True <b>Parity:</b> 1 <b>Over-apx:</b> 3 <b>Under-apx:</b> 1	<b>Approximation:</b> 0 <b>Used:</b> True <b>Parity:</b> 0 <b>Over-apx:</b> 3 <b>Under-apx:</b> 1	<b>Approximation:</b> 0 <b>Used:</b> True <b>Parity:</b> 1 <b>Over-apx:</b> 3 <b>Under-apx:</b> 3

Table A.8: Original circuit  $G$  genes evaluation.

Gate	Under-apx	Over-apx	Parity
g1	Const-0 [cod : 1] Line/Buffer (i1) [cod : 2] Line/Buffer (i2) [cod : 3]	Const-1 [cod : 1]	positive (even)
g2	Const-0 [cod : 1]	Const-1 [cod : 1] Line/Buffer (i1) [cod : 2] Line/Buffer (i2) [cod : 3]	positive (even)
g3	Const-0 [cod : 1] Line/Buffer (i1) [cod : 2] Line/Buffer (i2) [cod : 3]	Const-1 [cod : 1]	binate (no-parity)
g4	Const-0 [cod : 1] NOi21 (v1) [cod : 2] NOi21 (v2) [cod : 3]	Const-1 [cod : 1] OR2 [cod : 2] NAND2 [cod : 3]	positive (even)

El análisis del circuito  $G$  generó cuatro cromosomas, uno para cada puerta en  $G$ . El primer cromosoma representa la puerta  $g1$ . Como es el circuito original, el gen *approximation* se establece en 0 y el gen *used* se establece en *true*, lo que significa que la puerta está en su forma original y está conectada a la red de puertas. El gen de *parity* se establece en 1, lo que significa una paridad positiva (par). El gen *over-apx* indica que solo hay 1 transformación posible para la puerta  $g1$ , de manera análoga, *sub-apx* se establece en 3. El mismo proceso se realiza en las otras puertas, generando sus respectivos cromosomas y genes.

Como se vio antes, un ATMR está compuesto por tres circuitos,  $G$ ,  $F$  y  $H$ , y cada uno de estos tendrá una cadena de cromosomas para representarse a sí misma. Como  $G$  es el mismo para cada individuo, la única información que debemos mantener para un ATMR son los genotipos de los circuitos  $F$  y  $H$  que lo componen, es decir, cada ATMR creado será representado por la unión de a  $F_x$  y  $H_x$  cromosomas.

#### A.2.3.2 Operadores evolutivos

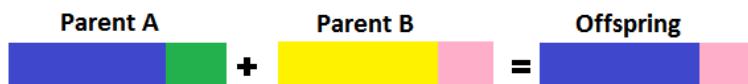
Los operadores evolutivos son responsables de mejorar la población creando nuevos individuos, seleccionando los mejores y combinándolos. Hay tres tipos de mecanismos evolutivos: mutación, cruzamiento y selección.

El mecanismo de mutación se aplica a un individuo para cambiar algunos de sus

genes. En nuestro proceso, el único gen mutado es el *approximation*. Después de que la mutación se procesa el genotipo, se crea una representación de circuito y luego se reevalúan los genes *parity* y *used*.

Hay varios operadores de cruce diferentes en la literatura, pero el concepto principal es seleccionar dos individuos (genotipos) de la población e intercambiar una porción de estos genotipos entre ellos para crear un nuevo individuo. Este proceso también se conoce como apareamiento, y el nuevo individuo a menudo se llama descendencia (*offspring*). En nuestro enfoque utilizamos el operador de cruce de punto único. En este tipo de cruce, se define un punto  $p_x$  en el genotipo, donde  $p_0$  es el primer cromosoma y  $p_n$  es el último cromosoma. La descendencia estará compuesta por los cromosomas entre  $p_0$  a  $p_x$  de uno de los padres, y los cromosomas  $p_{x+1}$  a  $p_n$  del otro parent (Figura A.11). En nuestro enfoque,  $p_x$  es siempre el punto medio del genotipo, y el cruce genera dos descendientes. Al hacer esto, estamos creando un nuevo ATMR intercambiando los módulos F y H entre entonces.

Figure A.11: Single point crossover.



La selección es responsable de clasificar a los individuos en la población. Las soluciones que se clasifican mejor tienen una mejor oportunidad de cruzarse y crear descendencia, mientras que los individuos peor calificados tienen menos posibilidades de aparearse con otros. El principal objetivo del operador de selección es mantener y mejorar a los individuos en cada nueva generación, manteniendo constante el tamaño de la generación. Nuestro enfoque utiliza un NSGA-II (algoritmo genético de ordenación no dominado II) para establecer una relación de orden entre los individuos de una población basada principalmente en el concepto de no dominancia o frentes de Pareto (DEB et al., 2002). Se dice que una solución  $X_i$  domina otros  $X_j$  si el primero es mejor o igual que el segundo en cada objetivo y, al menos, estrictamente mejor en uno de ellos (es decir, los frentes de Pareto están definidos por aquellos puntos en los que las mejoras en un objetivo no son posibles sin degradar el resto de los objetivos).

#### A.2.4 ApxLib+Heuristic

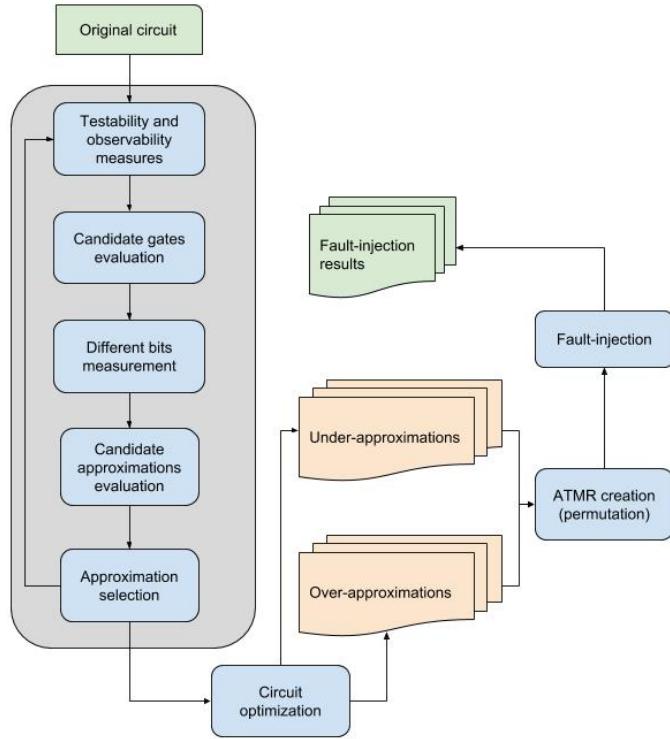
Este enfoque se basa en el uso de la técnica de biblioteca aproximada con heurística para construir aproximaciones de una manera más rápida y determinista. Las medidas de testabilidad y observabilidad guían la creación de una versión aproximada del circuito. Usando esta técnica, las soluciones ATMR pueden tomar unos minutos en lugar de horas y los resultados muestran que, en algunos casos, se puede lograr una buena compensación entre la sobrecarga del área y el enmascaramiento de fallos.

El enfoque de biblioteca aproximado (ApxLib) genera circuitos aproximados mediante la transformación de las puertas lógicas basadas en un preajuste de posibles transformaciones. Después de definir que una puerta determinada es la mejor candidata para la aproximación, la heurística selecciona la transformación de puerta más adecuada. El algoritmo sigue los siguientes pasos:

1. Evaluación de la influencia de cada puerta con respecto a los resultados
2. Análisis de las posibles transformaciones para las puertas que tienen poca influencia en el circuito
3. Selección de la mejor transformación de puerta
4. Aproximación de la puerta elegida
5. Vuelve al paso uno hasta que no haya más aproximaciones posibles

Podemos simplificar el proceso heurístico dividiéndolo en tan solo tres pasos: 1. evaluación de las puertas candidatas; 2. evaluación de aproximaciones de candidatos; 3. selección heurística de la mejor aproximación basada en los pasos 1 y 2; Y luego el proceso se repite hasta que sea necesario. Una vez hecho este proceso, el algoritmo generará docenas de circuitos aproximados, que luego se optimizarán lógicamente y se sintetizarán utilizando una biblioteca de células. Después de sintetizar los circuitos, la inyección de fallos se realiza para evaluar la tasa de errores de los circuitos ATMR creados. (Figura A.12)

Figure A.12: pasos del enfoque heurístico.



### A.3 Resultados

Los experimentos se llevaron a cabo en un grupo de puntos de referencia extraídos del conjunto LGSynth93: clpl, mayoría, cm82a, newtag y rd73. El circuito original para los circuitos clpl, newtag, majority, cm82a y rd73 se obtuvo utilizando la herramienta de síntesis de lógica académica ABC utilizando una biblioteca de células estándar personalizada.

Table A.9: Características de los benchmarks

Benchmark	# gates	#transistors
newtag	7	34
majority	6	36
clpl	5	40
cm82a	11	68
rd73	21	142

### A.3.1 ApxLib+MOOGA

Las cifras A.13, A.14, A.15, A.16 y A.17 hacen una comparación entre dos enfoques: el MOOGA propuesto + ApxLib vs Fault Approximation cite Antonio2016.

La comparación entre las técnicas para el newtag de referencia, figura 6.24, la diferencia es muy pequeña, pero la mayoría de las veces el enfoque genético es mejor que la aproximación de falla determinista. Para la mayoría de referencia, figura 6.25, el enfoque genético también es mejor. Para un sobrecoste de área del 40% al 130% la diferencia varía desde 4%-8 % de mejora en la tasa de errores.

Figure A.13: Resultados para el benchmark newtag: comparación entre enfoques  
newtag ATMR comparison

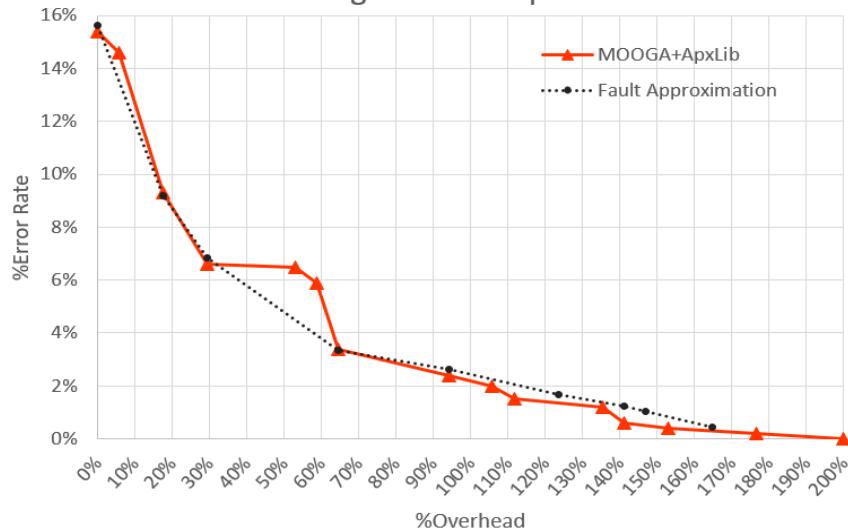


Figure A.14: Resultados para el benchmark majority: comparación entre enfoques  
majority ATMR comparison



Para clpl, el enfoque genético también es mejor, pero aquí la diferencia es la mayoría de las veces del 5% llegando en ocasiones hasta el 9%. Para un sobrecoste de área alrededor del 60% ambas técnicas presentan resultados cercanos o iguales. El punto de referencia cm82a, figura A.16, el enfoque genético muestra nuevamente un mejor comportamiento, en concreto para el intervalo de sobrecoste de área entre 100%-180% la mejora en la tasa de error oscila entre el 4% y el 10%. Por otro lado, para valores entre 0%-100%, los dos enfoques ofrecen tasas de protección similares.

Figure A.15: Resultados para el benchmark clpl: comparación entre enfoques

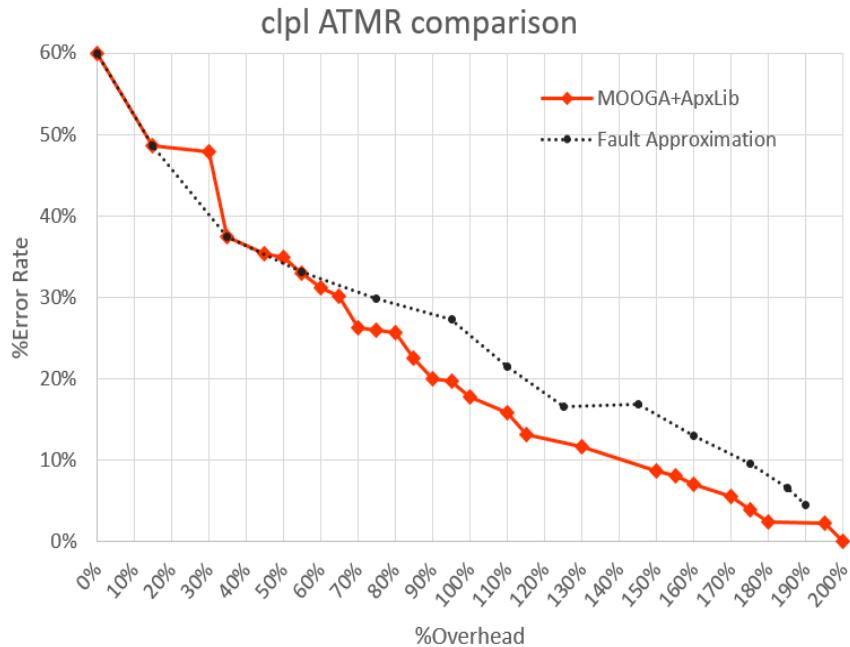
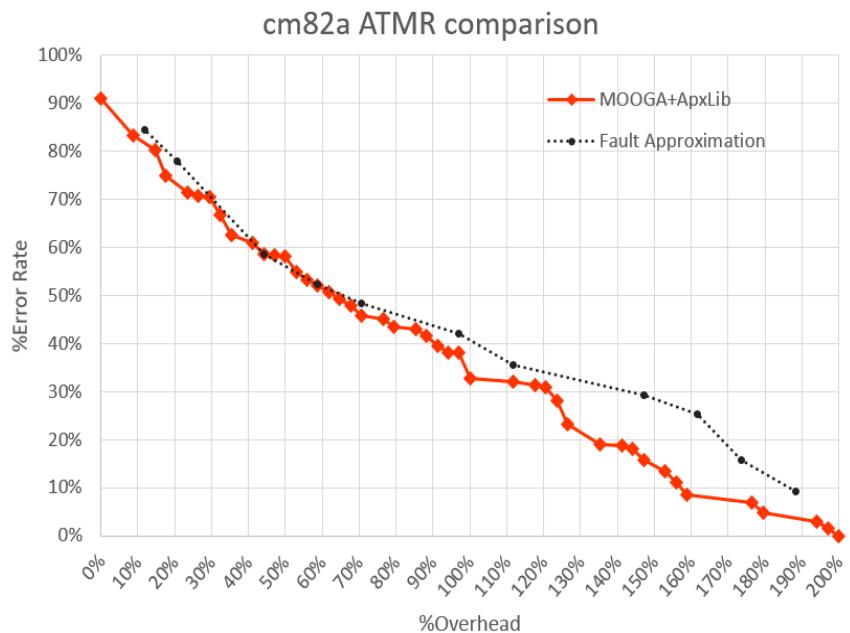
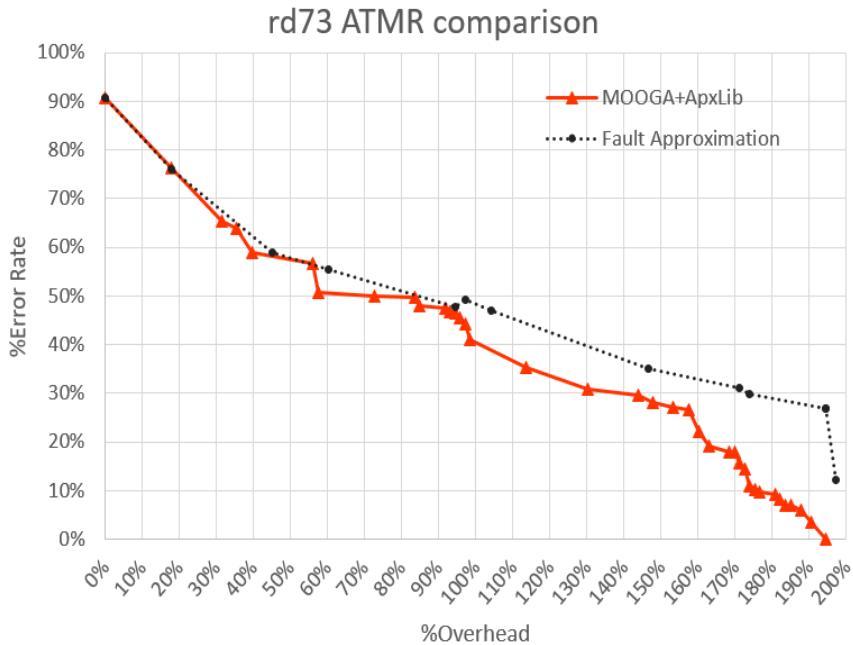


Figure A.16: Resultados para el benchmark cm82a: comparación entre enfoques



Finalmente, el punto de referencia rd73, A.17, el enfoque genético ofrece muchas más opciones en el intervalo de 100% a 200% de sobrecoste de área, siendo además todas ellas mejores que en el enfoque determinista. Para soluciones con un sobrecoste entre 165% y 200% la diferencia varía mucho entre los dos enfoques, con MOOGA + ApxLib siendo 10%-20% mejor que el enfoque de aproximación de fallas.

Figure A.17: Resultados para el benchmark rd73: comparación entre enfoques



### A.3.2 Apxlib+Heuristic

La tabla ?? muestra información sobre el tiempo de ejecución para ambas técnicas, comparando el esfuerzo computacional entre los dos enfoques y utilizando los circuitos menos complejos.

Table A.10: Benchmarks characteristics

Benchmark	#inputs	#outputs	#gates	#transistors
majority	5	1	6	36
clpl	11	5	5	40
cm82a	5	3	11	68
rd73	7	3	21	142

Table A.11: Execution time: MOOGA vs Heuristic

Benchmarks	Execution Time	
	ApxLib+MOOGA	ApxLib+Heuristic
majority	~1h30m	~1min
clpl	~1h30m	~1min
cm82a	~1h30m	~1min
Rd73	~3h30m	~1min

Cada esquema de ATMR resultante ha sido evaluado con respecto a la tasa de enmascaramiento de error usando la simulación para la inyección de fallos. Debido al pequeño tamaño de los puntos de referencia considerados, se ha realizado un análisis exhaustivo, inyectando fallas en la salida de cada compuerta en el circuito ATMR (excluyendo al votador) para cada vector de entrada posible. Igualmente, para la evaluación del enfoque heurístico se realizó un análisis exhaustivo de las medidas del cálculo de los diferentes bits.

Los resultados para la inyección de fallas se hicieron usando un simulador hecho a medida utilizando el lenguaje python. El sobrecoste en área de los circuitos se calculó en base a la cantidad de transistores del circuito ATMR. Todo el proceso ApxLib + MOOGA requiere un esfuerzo computacional de varias horas para generar los resultados finales. Sin embargo, el tiempo de computación de la aproximación determinista, ApxLib + Heuristic, está en el orden del minuto.

Las cifras A.18, A.19, A.20 y A.21 muestran toda la población generada por el enfoque ApxLib + MOOGA (marcadores azules). Los mejores resultados generados por ApxLib + MOOGA están representados por círculos negros con la línea negra que los conecta (frente de Pareto). Además, los marcadores rojos representan los mejores resultados generados por ApxLib + enfoque heurístico.

La figura A.18, muestra los resultados del benchmark mayoritario. Como puede apreciarse, para un sobrecoste de área entre el 200% y el 30%, el enfoque heurístico mantiene valores de tasa de error cercanos a los obtenidos por el enfoque del algoritmo genético. La heurística también se mantiene a una buena distancia de los peores circuitos posibles de la población.

Podemos ver en A.19, resultados para el benchmark clp, que para valores de sobrecoste más altos, entre 160%-200%, la tasa de error es casi la misma para ambas técnicas (el enfoque genético ofrece un pequeño margen de mejora). Para sobrecostes inferiores al 120%, el enfoque heurístico comienza a empeorar significativamente en comparación con

el frente de Pareto. Sin embargo, mantiene una buena distancia de los peores circuitos posibles en toda la población.

Figure A.18: Comparación entre ATMR generada por aproximaciones heurísticas y genéticas para el circuito majority.

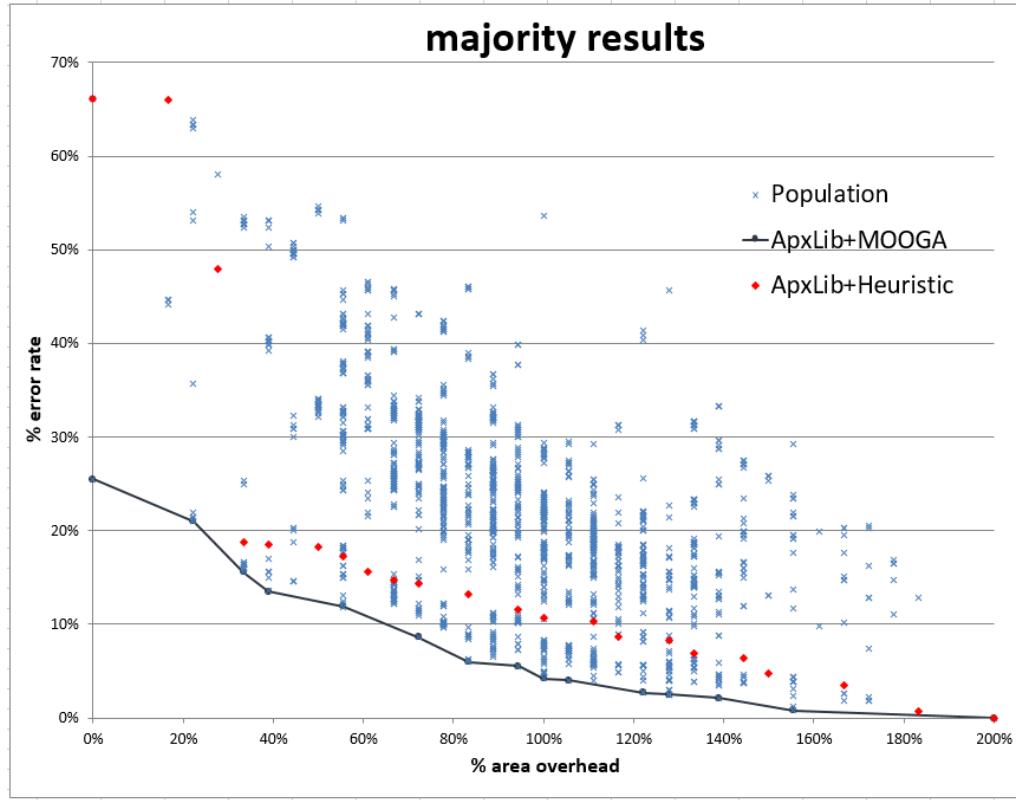
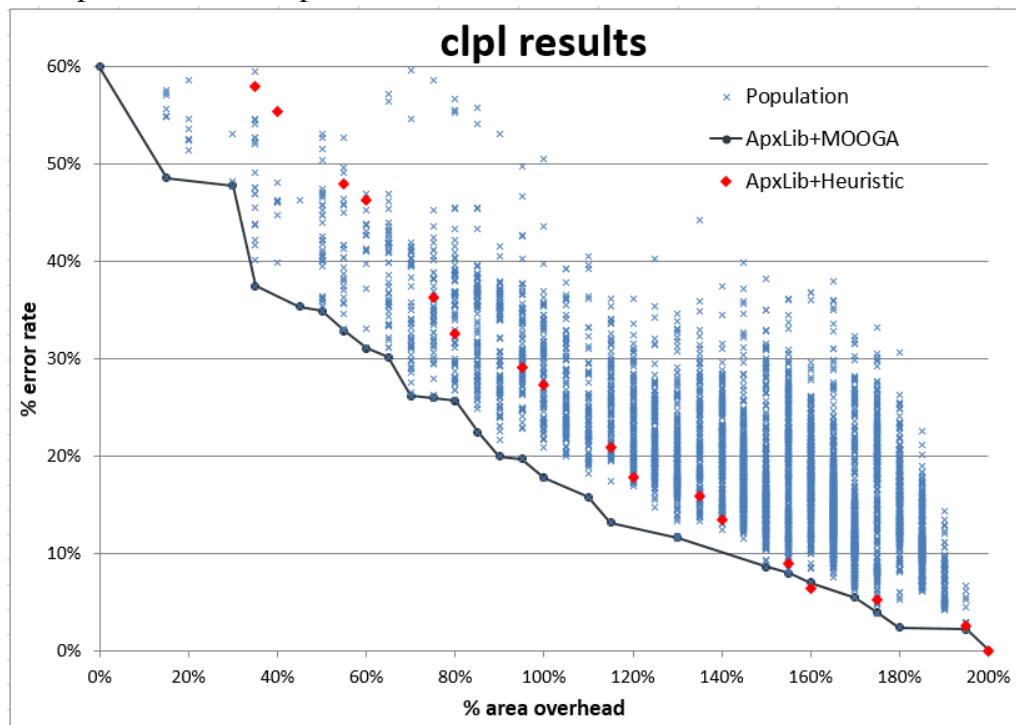


Figure A.19: Comparación entre ATMR generada por aproximaciones heurísticas y genéticas para el circuito clpl.



La figura A.20 muestra los resultados del benchmark cm82a. Aquí, el enfoque heurístico se mantiene muy cerca del frente de Pareto la mayor parte del tiempo y se mantiene a una distancia considerable de los peores circuitos posibles generados por el enfoque genético.

Para la cifra A.21, el punto de referencia rd73, la técnica genética ofrece una diferencia razonable respecto del enfoque heurístico, entre el 150%-190% de sobrecarga de área. Sin embargo, el ApxLib+Heuristic también presenta resultados significativamente mejores que los peores circuitos ATMR en el intervalo 150%-190%. Para sobrecostes inferiores al 150%, la diferencia entre los dos enfoques es mínima.

Finalmente, la tabla A.12 muestra algunas de las diferencias entre el enfoque genético (ApxLib+MOOGA), el enfoque heurístico (ApxLib+Heuristic) y los peores circuitos ATMR generados durante el enfoque genético.

Figure A.20: Comparación entre ATMR generada por aproximaciones heurísticas y genéticas para el circuito cm82a.

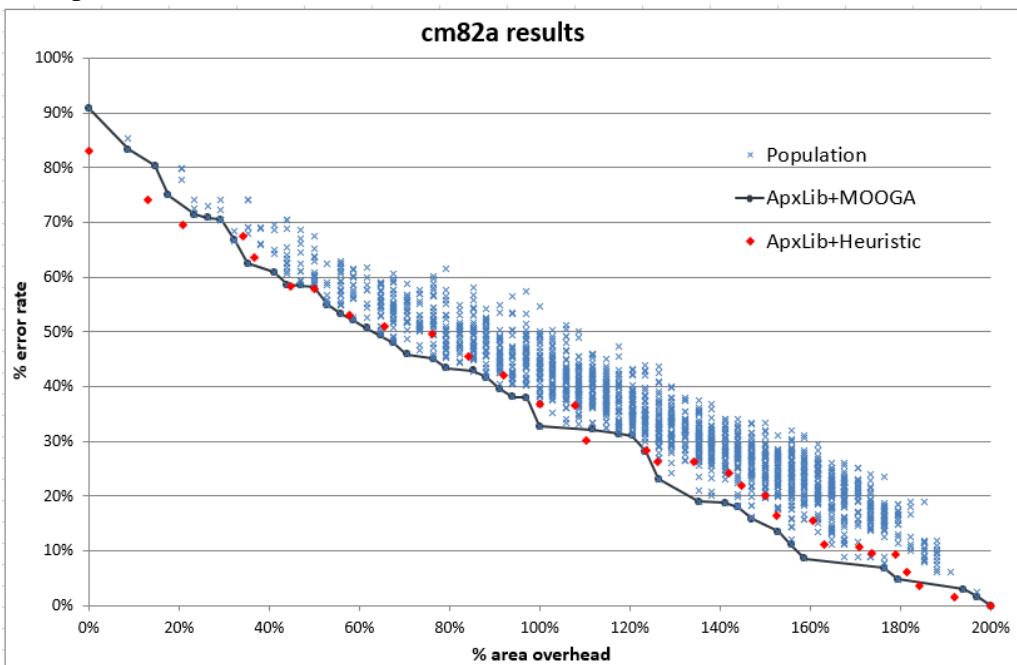


Figure A.21: Comparación entre ATMR generada por aproximaciones heurísticas y genéticas para el circuito rd73.

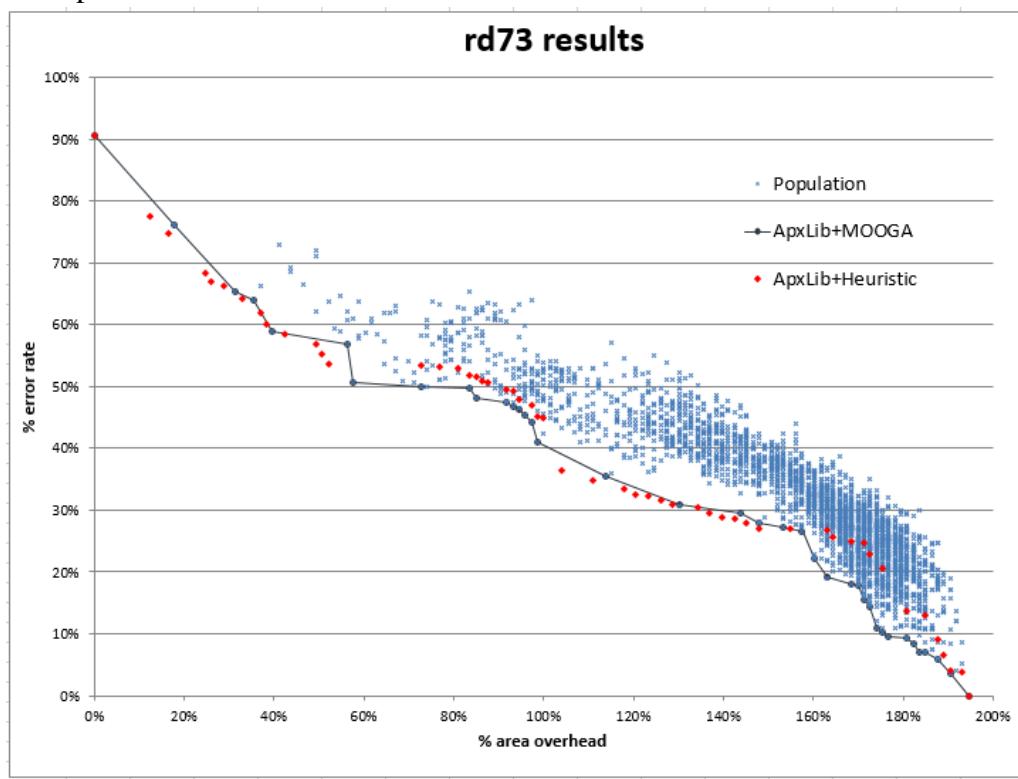


Table A.12: Resultados destacados.

<b>Benchmarks</b>	<b>%costo extra en area</b>	<b>%Tasa de error por enfoque</b>		
		<b>ApxLib+</b>	<b>ApxLib+ MOOGA</b>	<b>peor circuito Heuristic</b>
				<b>ATMR</b>
majority	166%	1.8%	3.5%	20%
	142%	2%	6.4%	33%
	127%	2.5%	8.3%	22.7%
	100%	4.2%	10.7%	29.3%
clpl	175%	3.9%	5.3%	33%
	155%	8%	9%	36.7%
	115%	13.2%	20.9%	35%
	100%	17.7%	27.3%	49.7%
cm82a	180%	4.8%	6.2%	18.5%
	152%	13.5%	15.5%	31%
	124%	26.3%	28.4%	44%
	100%	32.7%	36.9%	54.5%
Rd73	190%	4.1%	4.1%	18.9%
	154%	27%	27%	40%
	128%	30%	30%	51%
	100%	41%	45%	55%

#### A.4 Conclusiones

La escala de los nodos tecnológicos de los circuitos integrados plantea un desafío creciente a la confiabilidad del hardware. Los circuitos fabricados con tecnologías avanzadas son más susceptibles a errores, principalmente como consecuencia de la reducción de las dimensiones del transistor y la mayor densidad de integración.

Las técnicas de mitigación de fallos capaces de enmascarar errores tipo SEE requieren redundancia y votadores por mayoría. La Triple Redundancia Modular (TMR) es una técnica bien conocida que proporciona una excelente capacidad de enmascaramiento. Sin embargo, estas técnicas introducen sobrecostes considerables tanto de área como de consumo de energía, superiores al 200 %. Alternativamente, se busca la redundancia parcial para encontrar un buen equilibrio entre los requisitos de confiabilidad y los requisitos

de área, potencia y rendimiento.

Dentro de este contexto, recientemente han surgido circuitos aproximados como un enfoque alternativo para construir soluciones parciales de TMR. Un circuito lógico aproximado es un circuito que realiza una función lógica diferente pero estrechamente relacionada con el circuito original. Como no se requiere que el circuito original coincida exactamente, el circuito aproximado puede ser más pequeño, pero aún se puede usar como réplicas en el TMR para ser evaluado por el votador mayoritario y consecuentemente enmascarar fallos. Llamamos a esta aproximación approximate-TMR (ATMR).

Este trabajo propuso tres enfoques novedosos para diseñar circuitos ATMR. El primero es el concepto de Full-ATMR (FATMR), un diseño donde todos los módulos de la TMR son aproximados. Full-ATMR permite una mayor reducción de los costos indirectos y aún puede mantener una buena relación de protección. Fue posible mantener la relación de unión p-n protegida por encima del 97% con solo un 125% de sobrecarga de área. Para la versión ATMR de un sumador de ripple-carry de 4 bits, se proponen varias implementaciones, que van desde 93%-136% a 96%-168% de uniones protegidas y una sobrecarga de área, respectivamente.

El segundo enfoque fue una combinación de la Biblioteca Aproximada con el Algoritmo Genético de Optimización Multi-Objetivo (ApxLib+MOOGA). El enfoque se comparó con una técnica de estado de la arte (fault approximation). El enfoque mostró un buen equilibrio entre los requisitos de confiabilidad y el área, en general ApxLib+MOOGA presentó mejores resultados que el método de fault approximation. Sin embargo, ApxLib+MOOGA consumía mucho tiempo, incluso para circuitos pequeños.

El tercer y último enfoque es una combinación de la Biblioteca Aproximada con Heurística (ApxLib+Heurístico). Este nuevo enfoque se comparó con ApxLib + MOOGA con respecto a los circuitos creados y el tiempo de ejecución para hacerlo. El enfoque heurístico (ApxLib+Heuristic) muestra un buen equilibrio entre los requisitos de confiabilidad y el área, mientras que mantiene un bajo esfuerzo computacional cuando se compara con la técnica genética (ApxLib + MOOGA), tomando alrededor de un minuto en lugar de horas para generar los resultados. También podríamos ver que incluso cuando está lejos del frente de Pareto, el enfoque ApxLib+Heuristic todavía tiene una buena ventaja sobre las peores soluciones posibles para todos los puntos de referencia probados. Es probable que estos resultados prometedores puedan mejorarse haciendo algunos cambios en la heurística del algoritmo y luego aplicar la técnica a circuitos más grandes. También sería interesante adaptar el enfoque para usar en FPGA.

Esta investigación generó cuatro publicaciones (ALBANDES et al., 2015b), (ALBANDES et al., 2015a), (ALBANDES et al., 2018b) y (ALBANDES et al., 2018a).